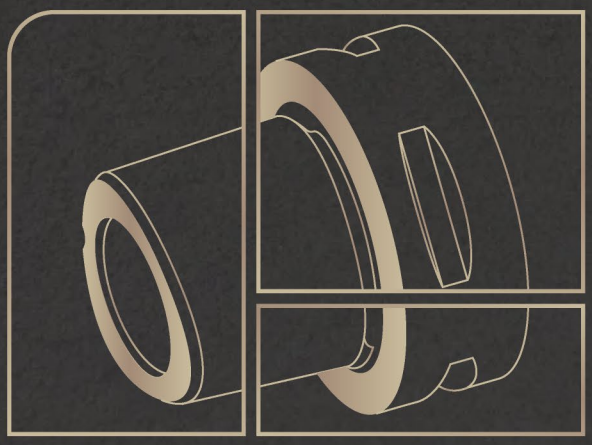
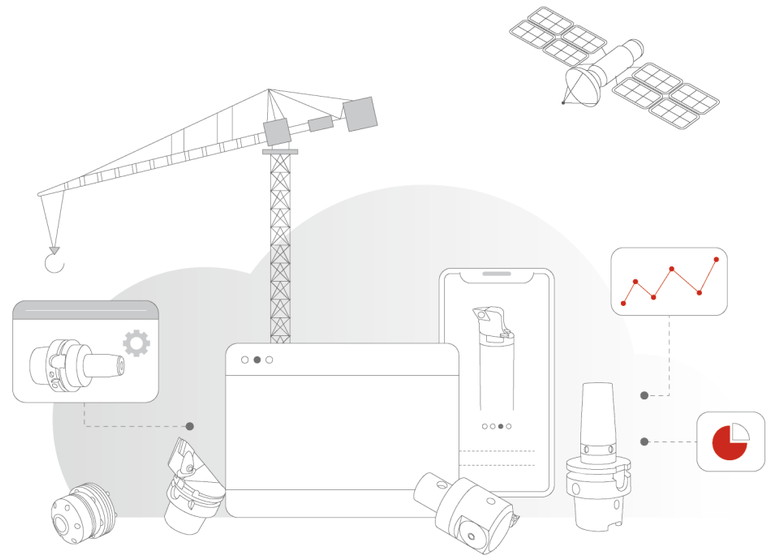
BTS

BTS



PSC
PRODUCT PSC产品



PSC 产品目录 PSC Product Contents

外圆车刀体 External Turning Tool Body 010-053

PSC 车刀命名方式	PSC Product Naming And Coding Rules	012
DCLNR/L-Kr 95°		013
DCMNN-Kr 50°		015
DCRNR/L-Kr 75°		016
DDJNR/L-Kr 93° I DDHNR/L-Kr 107.5° I DDNNN-Kr 62.5°		018
DDMNL-Kr 93°		020
DSKNR/L-Kr 75° I DSDNN-Kr 45° I DSSNR/L-Kr 45°		021
DWLNR/L-Kr 95°		024
DVJNR/L-Kr 93° I DVVNN-Kr 72.5°		026
DTJNR/L-Kr 93°		027
DRSNR/L		029
PCLNR/L-Kr 95°		030
PCLNR/L-Kr 95°（HP） I PCMNN-Kr 50°（HP）		032
PCRNR/L-Kr 75°（HP）		034
PDJNR/L-Kr 93° I PDUNR/L-Kr 93°		035
PDJNR/L-Kr 93°（HP） I PDUNR/L-Kr 93°（HP）		037
PRSCR/L		039
PRSCR/L-C		040
PSSNR/L-Kr 45°（HP）		041
PSKNR/L-Kr 75°		043
PSKNR/L-Kr 75°（HP） I PSDNN-Kr 45°（HP） I PSRNR/L-Kr 75°（HP）		044
SCLCR/L-Kr 95°		045
SDJCR/L-Kr 93° I SDNCN-Kr 62.5°		047
SVHBR/L-Kr 107.5° I SVJBR/L-Kr 93° I SVMBR/L-Kr 95°		048
SVUBR/L-Kr 93°		050
SRDCN I SRSCR/L		051
SRSCR/L（HP）		053

内圆车刀体 Internal Turning Tool Body 054-079

DCLNR/L-Kr 95°	056
DDUNR/L-Kr 93°	057
DWLNR/L-Kr 95°	058
PCLNR/L-Kr 95°	059
PCLNR/L-Kr 95°（HP）	061
PSKNR-Kr 75°	063
PSKNR/L-Kr 75°（HP）	064
PDUNR/L-Kr 93°（HP）	066
PTFNR/L-Kr 91°（HP）	068
SCLCR/L-Kr 95°	069
SCLCR/L-Kr 95°（HP）	071
SDUCR/L-X-Kr 93°	072
SDUCR/L-Kr 93°（HP）	074
STFCR/L-Kr 91°	075
STFCR/L-Kr 91°（HP）	076
SVQBR/L-Kr 107.5°	077
SVQBR/L-Kr 107.5°（HP）	079

PSC 接纳器 PSC Clamping Unit 080-095

PSC 接纳器命名方式	PSC Clamping Unit Naming And Coding Rules	082
CUSA 型	CUSA	083
夹紧装置R\L RUSA应用设计说明	Clamping device R \ L Rusa application design description	084
VDI 外圆车刀接纳器	VDI External Receiver	085
VDI 内圆车刀接纳器	VDI Internal Receiver	086
VDI 机床接口中心拉钉夹紧	VDI Machine Tool Interface Center Pull Stud Clamping	087
卧式刀塔接纳器	Horizontal Lathe Receiver	088
PSC 方柄型接纳器	PSC Square Shank Internal Receiver	089
液压驱动接纳器 - 高压冷却	Hydraulic Actuated Receiver-High-pressure cooling	090
液压驱动接纳器 - 低压冷却	Hydraulic Actuated Receiver-Low-pressure cooling	091
PSC 动力刀座命名方式	PSC Live Tool Holder Naming And Coding Rules	092
PSC 垂直动力刀座	PSC Radial Live Tool Holder	093
PSC 直角动力刀座	PSC Right-Angle Live Tool Holder	094

PSC 产品目录 PSC Product Contents

T 方柄接杆 Tool Holder Adaptor 096-103

方柄接杆命名方式	Tool Holder Adaptor Naming And Coding Rules	098
通用刀柄 0°接杆	General Purpose 0° Adaptor	099
通用刀柄 90°接杆	General Purpose 90° Adaptor	100
通用刀柄 0°双向接杆	General Purpose 0° Both-sides Adaptor	101
通用刀柄 0°三向接杆	General Purpose 0° tri-sides Adaptor	102
通用刀柄 45°接杆	General Purpose 45° Adaptor	103

F PSC 端面切槽接柄 PSC Face Slotting Adapter 104-125

PSC-SR 端面切槽接柄 90°	PSC-SR Face Slotting Adapter-F	106
PSC-SR 接柄 90°	PSC-SR Adapter Handle-F	108
PSC-SR 接柄 0°	PSC-SR Adapter Handle	110
PSC-SR 接柄 0° - 偏置	PSC-SR Adapter Handle-R/L	111
PSC-SR 接柄 45°	PSC-SR Adapter Handle-R/LX	113
PSC-SR 接柄 45°短款	PSC-SR Adapter Handle-R/LX-T	115
PSC-SR 接柄 45°长款	PSC-SR Adapter Handle-R/LX-L1	116
PSC-SR70 接柄 90°	PSC-SR70 Adapter Handle-R/LF	117
PSC-SR70 接柄 0°	PSC-SR70 Adapter Handle-R/LG	118
PSC-SR70 接柄 45°	PSC-SR70 Adapter Handle-R/LX	119
PSC-SR 接柄 - 中置	PSC-SR Face Slotting Adapter	120
PSC-SR 接柄 - 偏置	PSC-SR Face Slotting Adapter-R/L	122

A 转接柄 Adaptor 126-147

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PSC 侧压式接柄	PSC Side Lock End Mil Holder	129
PSC 侧压式接柄 - 轴向	PSC Side Lock End Mil Holder-Axial	131
PSC 转 ER 接柄	PSC with Type ER	133
PSC 加长杆	PSC Extension Adaptor	134
PSC 缩颈杆	PSC Reduction Adaptor	136
PSC 转芯轴接柄	PSC with Type Arbor Adaptor	139
SK 转 PSC 接柄	SK with Type PSC Adaptor	141
HSK 转 PSC 接柄	HSK with Type PSC Adaptor	143
BT 转 PSC 接柄	BT with Type PSC Adaptor	144
PSC 毛坯	PSC Blank	146

B 镗刀系列 Boring tools Series 148-169

镗刀命名方式	Boring Tools Naming And Coding Rules	150
BRA-CC 系列	BRA-CC series	151
BRA 系列刀座	BRA Series Adaptor	153
BRA-CC 系列滑块式刀夹	BRA-CC Series Sliding Cartridge	155
BFI 系列	BFI Series	158
BFI 系列刀座	BFI Series Adaptor	165
BFI 系列刀夹	BFI Series Cartridge	166
BFI 系列加长垫圈组件	BFI Series Extended Washer Assembly	168

D 减振杆 Damped Tools 170-207

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减振杆命名方式	Damping Tuming Bar with Serrated Type Coupling Naming And Coding Rules	173
PSC 车削减振杆系列	P SC Damped Turning Bar Series	174
PSC 车削减振杆缩径系列	PSC Reduced-Shank Damped Turning Bar Series	176
PSC 铣削减振杆系列	PSC Anti-Vibration Milling Holder Series	178
车削头 SR-CN -D 系列	SR-CN-D Series	180
车削头 SR-CN -P 系列	SR-CN-P Series	181
车削头 SR-CC-S 系列	SR-CC-S Series	182
车削头 SR-DC-S 系列	SR-DC-S Series	183
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PSC 镗削减振杆系列	PSC Damped Boring Bar Series	190
BFI 系列刀座	BFI Series	202
BFI 系列刀夹	BFI Series Adaptor	204
BFI 系列加长垫圈组件	BFI Series Cartridge	206

PSC 产品目录 PSC Product Contents

H 液压刀柄 Hydraulic Chuck 208-215

液压刀柄命名方式	Hydraulic Chuck Naming And Coding Rules	210
通用型 PSC40A	GP PSC40A	211
通用型 PSC50A	GP PSC50A	212
通用型 PSC63A	GP PSC63A	213
强力型 PSC	HQ PSC	214
PSC 同步攻丝刀柄	PSC Synchronous Tapping Holder	215

S 热装刀柄 Shrink-fit Chuck 216-225

热装刀柄命名方式	Shrink-fit Chuck Naming And Coding Rules	218
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通用型 PSC50A	GP PSC50A	220
通用型 PSC63A	GP PSC63A	221
通用型端面出水 PSC63A	GC PSC63A	223

Z 零点定位 Zero-Point Positioning 226-233

PSC 零点定位命名方式	Zero-Point Positioning Naming And Coding Rules	228
PSC 立式加工零点定位	PSC vertical machining zero positioning	229
PSC 车床零点定位	PSC lathe zero positioning	230
PSC 手动芯轴	PSC manual mandrel	231
PSC 气动零点定位	PSC Pneumatic Zero-Point Clamping System	232

外圆车刀体
EXTERNAL TURNING TOOL BODY

01

适用于工件外径的车削加工

For turning the external of the workpiece

02

提供三种刀片装夹方式，可满足粗加工、半精加工及精加工等场景应用

Three clamping types, available in rough machining, semi-finishing , finishing machining

03

机外对刀，可用于自动化机械设备

Out-machine tool adjustment, can be used in automatic mechanical equipment

04

通配市面上ISO标准刀片

Match the ISO standard insert on the market

05

可支持非标定制

Support non-standard customization



PSC 车刀命名方式 PSC Product Naming And Coding Rules

PSC40	-	D	C	L	N	R	-	27	050	-	12	X
01		02	03	04	05	06		07	08		09	10

01 接口规格 Coupling Type	
PSC	32
	40
	50
	63
	80
	100

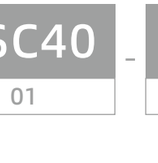
02 锁紧方式 Clamping	
D	压板式 Platen
P	勾杆式 Hook
S	螺钉式 Screw

06 刀体方向 Direction of Tool	
L	左手方向 Left
R	右手方向 Right
N	不区分左右手方向 Null

07 F1 Size



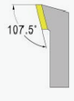
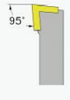
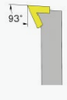
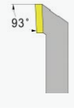
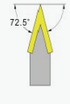
08 L1 Size



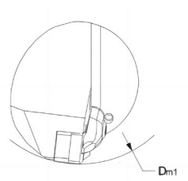
10	
X	反镗 Back Boring
HP	高压冷却 High Pressure Cooling
C	上方和下方冷却 Top And Bottom Cooling

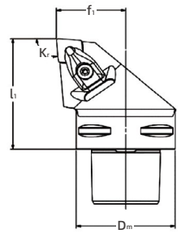
刀片 Insert			
03 刀片形状 Shape	05 刀片后角 Angle	09 刀片刃长 Length	
CC12	DC07	RC10	VB16
CN12	DC11	RC16	VN16
CN16	DN11	SN12	WN06
CN19	DN15	SN19	WN08
			TN16

04 主偏角 Kr

D		K		S	
H		L		U	
J		N		V	

DCLNR/L-Kr 95°







- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC32-DCLNR-22045-12	32	60	22	45	-6°	-6°	0.2	CN.. 1204..
12	PSC32-DCLNL-22045-12	32	60	22	45	-6°	-6°	0.2	
12	PSC40-DCLNR-27050-12	40	110	27	50	-6°	-6°	0.37	
12	PSC40-DCLNL-27050-12	40	110	27	50	-6°	-6°	0.37	
12	PSC50-DCLNR-35060-12	50	110	35	60	-6°	-6°	0.7	
12	PSC50-DCLNL-35060-12	50	110	35	60	-6°	-6°	0.7	
12	PSC63-DCLNR-45065-12	63	110	45	65	-6°	-6°	1.2	
12	PSC63-DCLNL-45065-12	63	110	45	65	-6°	-6°	1.2	
12	PSC80-DCLNR-55080-12	80	110	55	80	-6°	-6°	2.62	
12	PSC80-DCLNL-55080-12	80	110	55	80	-6°	-6°	2.62	
16	PSC40-DCLNR-27055-16	40	125	27	55	-6°	-6°	0.4	CN.. 1606..
16	PSC40-DCLNL-27055-16	40	125	27	55	-6°	-6°	0.4	
16	PSC50-DCLNR-35060-16	50	125	35	60	-6°	-6°	0.7	
16	PSC50-DCLNL-35060-16	50	125	35	60	-6°	-6°	0.7	
16	PSC63-DCLNR-45065-16	63	125	45	65	-6°	-6°	1.2	
16	PSC63-DCLNL-45065-16	63	125	45	65	-6°	-6°	1.2	
16	PSC80-DCLNR-55080-16	80	125	55	80	-6°	-6°	2.44	
16	PSC80-DCLNL-55080-16	80	125	55	80	-6°	-6°	2.44	

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DCLNR/L-Kr 95°

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
19	PSC50-DCLNR-35060-19	50	80	35	60	-6°	-6°	0.7	CN.. 1906..
19	PSC50-DCLNL-35060-19	50	80	35	60	-6°	-6°	0.7	
19	PSC63-DCLNR-45065-19	63	81	45	65	-6°	-6°	1.2	
19	PSC63-DCLNL-45065-19	63	81	45	65	-6°	-6°	1.2	
19	PSC80-DCLNR-55080-19	80	100	55	80	-6°	-6°	2.44	
19	PSC80-DCLNL-55080-19	80	100	55	80	-6°	-6°	2.44	
25	PSC80-DCLNR-55080-25	80	100	55	80	-6°	-6°	2.47	CN.. 2509..
25	PSC80-DCLNL-55080-25	80	100	55	80	-6°	-6°	2.47	

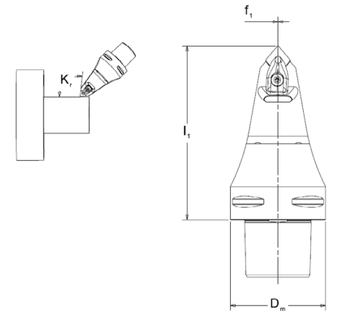
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC32	12	ILD4085	322.236.03	248.150.10	412.028.021
PSC40-PSC80	12	ILD4085	322.234.01	248.150.10	412.028.021
PSC40-PSC80	16	ILD5011	322.234.03	248.200.10	412.028.031
PSC50-PSC80	19	ILD5011	322.236.01	248.200.10	413.028.041
PSC80	25	ILD6012	322.234.05	245.250.10	413.028.051

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DCMNN-Kr 50°





- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC50-DCMNN-00105-12	50	0	105	-6°	-6°	1.14	CN.. 1204..
12	PSC63-DCMNN-00090-12	63	0	90	-6°	-6°	1.39	
12	PSC63-DCMNN-00115-12	63	0	115	-6°	-6°	1.84	
16	PSC63-DCMNN-00090-16	63	0	90	-6°	-6°	1.32	CN.. 1606..
16	PSC80-DCMNN-00150-16	80	0	150	-6°	-6°	4	

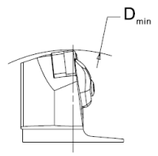
› 主要配件 | Main spare parts

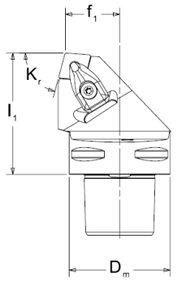
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC50-PSC63	12	ILD4085	322.234.01	248.150.10	412.028.021
PSC63-PSC80	16	ILD5011	322.234.03	248.200.10	412.028.031

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DCRNR/L-Kr 75°







- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-DCRNR-22050-12	40	140	22	50	-6°	-6°	0.46	CN.. 1204..
12	PSC40-DCRNL-22050-12	40	140	22	50	-6°	-6°	0.46	
12	PSC50-DCRNR-27060-12	50	165	27	60	-6°	-6°	0.75	
12	PSC50-DCRNL-27060-12	50	165	27	60	-6°	-6°	0.75	
12	PSC63-DCRNR-35065-12	63	190	35	65	-6°	-6°	1.40	
12	PSC63-DCRNL-35065-12	63	190	35	65	-6°	-6°	1.40	
16	PSC50-DCRNR-27060-16	50	165	27	60	-6°	-6°	0.74	CN.. 1606..
16	PSC50-DCRNL-27060-16	50	165	27	60	-6°	-6°	0.74	
16	PSC63-DCRNR-35065-16	63	190	35	65	-6°	-6°	1.34	
16	PSC63-DCRNL-35065-16	63	190	35	65	-6°	-6°	1.34	
16	PSC80-DCRNR-55080-16	80	250	55	80	-6°	-6°	2.68	
16	PSC80-DCRNL-55080-16	80	250	55	80	-6°	-6°	2.68	
19	PSC63-DCRNR-35065-19	63	190	35	65	-6°	-6°	1.33	CN.. 1906..
19	PSC63-DCRNL-35065-19	63	190	35	65	-6°	-6°	1.33	
19	PSC80-DCRNR-55080-19	80	250	55	80	-6°	-6°	2.68	
19	PSC80-DCRNL-55080-19	80	250	55	80	-6°	-6°	2.68	

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DCRNR/L-Kr 75°

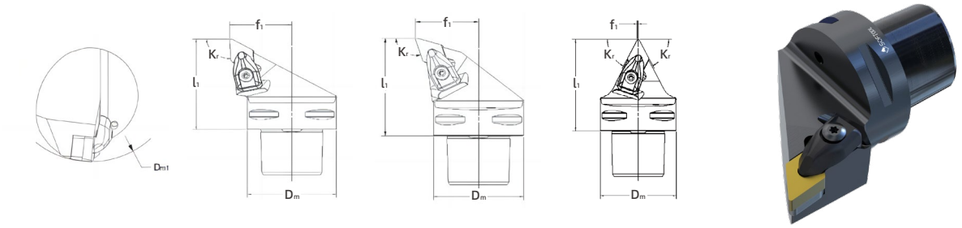
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC40-PSC63	12	ILD4085	322.234.01	248.150.10	412.028.021
PSC50-PSC80	16	ILD5011	322.234.03	248.200.10	412.028.031
PSC63-PSC80	19	ILD5011	322.236.01	248.200.10	413.028.041

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DDJNR/L-Kr 93° | DDHNR/L-Kr 107.5° | DDNNN-Kr 62.5°



- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC32-DDJNR-22045-11	32	60	22	45	-6°	-7°	0.19	DN.. 1104..
11	PSC32-DDJNL-22045-11	32	60	22	45	-6°	-7°	0.19	
11	PSC40-DDJNR-27050-11	40	60	27	50	-6°	-7°	0.34	
11	PSC40-DDJNL-27050-11	40	60	27	50	-6°	-7°	0.34	
11	PSC50-DDJNR-35060-11	50	65	35	60	-6°	-7°	0.65	
11	PSC50-DDJNL-35060-11	50	65	35	60	-6°	-7°	0.65	
11	PSC63-DDJNR-45065-11	63	81	45	65	-6°	-7°	1.08	
11	PSC63-DDJNL-45065-11	63	81	45	65	-6°	-7°	1.08	
15	PSC40-DDJNR-27055-15	40	110	27	55	-6°	-7°	0.36	DN.. 1506..
15	PSC40-DDJNL-27055-15	40	110	27	55	-6°	-7°	0.36	
15	PSC50-DDJNR-35060-15	50	110	35	60	-6°	-7°	0.36	
15	PSC50-DDJNL-35060-15	50	110	35	60	-6°	-7°	0.36	
15	PSC63-DDJNR-45065-15	63	110	45	65	-6°	-7°	1.05	
15	PSC63-DDJNL-45065-15	63	110	45	65	-6°	-7°	1.05	
15	PSC80-DDJNR-55080-15	80	110	55	80	-6°	-7°	2.16	
15	PSC80-DDJNL-55080-15	80	110	55	80	-6°	-7°	2.16	

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DDJNR/L-Kr 93° | DDHNR/L-Kr 107.5° | DDNNN-Kr 62.5°

技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC40-DDHNR-27055-15	40	110	27	55	-6°	-7°	0.38	DN.. 1506..
15	PSC40-DDHNL-27055-15	40	110	27	55	-6°	-7°	0.38	
15	PSC50-DDHNR-35060-15	50	110	35	60	-6°	-7°	0.66	
15	PSC50-DDHNL-35060-15	50	110	35	60	-6°	-7°	0.66	
15	PSC63-DDHNR-45065-15	63	110	45	65	-6°	-7°	1.15	
15	PSC63-DDHNL-45065-15	63	110	45	65	-6°	-7°	1.15	
15	PSC80-DDHNR-55080-15	80	110	55	80	-6°	-7°	2.36	
15	PSC80-DDHNL-55080-15	80	110	55	80	-6°	-7°	2.36	
15	PSC40-DDNNN-00055-15	40	-	0.5	55	-5°	-9°	0.38	DN.. 1506..
15	PSC50-DDNNN-00060-15	50	-	0.5	60	-5°	-9°	0.62	
15	PSC63-DDNNN-00065-15	63	-	0.5	65	-5°	-9°	1.06	
15	PSC80-DDNNN-00080-15	80	-	0.5	80	-5°	-9°	2.1	
15	PSC80-DDUNR-55080-15	80	80	55	80	-6°	-7°	2.7	
15	PSC80-DDUNL-55080-15	80	80	55	80	-6°	-7°	2.7	

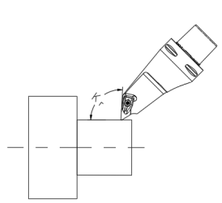
主要配件 | Main spare parts

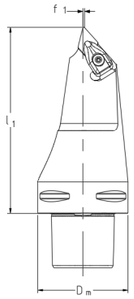
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC32-PSC63	11	ILD3072	322.267.01	242.090.40	412.028.011
PSC40-PSC80	15	ILD4085	322.266.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DDMNL-Kr 93°







- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC50-DDMNL-00115-15	50	1	115	-5°	-6°	1.24	DN.. 1506..
15	PSC63-DDMNL-00130-15	63	1	130	-5°	-6°	2.05	
15	PSC63-DDMNL-33120-15	63	1	120	-5°	-6°	2.12	
15	PSC80-DDMNL-00160-15	80	1	160	-5°	-6°	4.13	

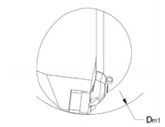
› 主要配件 | Main spare parts

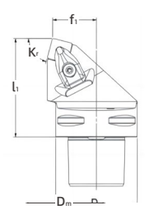
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC50-PSC80	15	ILD4085	322.266.02	248.150.10	412.028.021

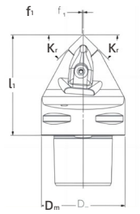
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

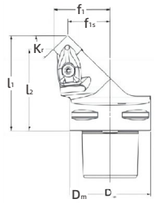
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DSKNR/L-Kr 75° | DSDNN-Kr 45° | DSSNR/L-Kr 45°











- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

90°	订货号 Ordering code	Dm	Dm1	f1	l1	f1s	l1s	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC32-DSKNR-22040-12	32	60	22	40	-	-	-6°	-6°	0.2	SN..1204..
12	PSC32-DSKNL-22040-12	32	60	22	40	-	-	-6°	-6°	0.2	
12	PSC40-DSKNR-27050-12	40	110	27	50	-	-	-6°	-6°	0.35	
12	PSC40-DSKNL-27050-12	40	110	27	50	-	-	-6°	-6°	0.35	
12	PSC50-DSKNR-35060-12	50	110	35	60	-	-	-6°	-6°	0.75	
12	PSC50-DSKNL-35060-12	50	110	35	60	-	-	-6°	-6°	0.75	
12	PSC63-DSKNR-45065-12	63	110	45	65	-	-	-6°	-6°	1.24	
12	PSC63-DSKNL-45065-12	63	110	45	65	-	-	-6°	-6°	1.24	
15	PSC50-DSKNR-35060-15	50	125	35	60	-	-	-6°	-6°	0.85	SN..1506..
15	PSC50-DSKNL-35060-15	50	125	35	60	-	-	-6°	-6°	0.85	
15	PSC63-DSKNR-45065-15	63	125	45	65	-	-	-6°	-6°	1.38	
15	PSC63-DSKNL-45065-15	63	125	45	65	-	-	-6°	-6°	1.38	
19	PSC50-DSKNR-35060-19	50	125	35	60	-	-	-6°	-6°	0.76	SN..1906..
19	PSC50-DSKNL-35060-19	50	125	35	60	-	-	-6°	-6°	0.76	
19	PSC63-DSKNR-45065-19	63	125	45	65	-	-	-6°	-6°	1.27	
19	PSC63-DSKNL-45065-19	63	125	45	65	-	-	-6°	-6°	1.27	
19	PSC80-DSKNR-55080-19	80	125	55	80	-	-	-6°	-6°	2.54	
19	PSC80-DSKNL-55080-19	80	125	55	80	-	-	-6°	-6°	2.54	

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DSKNR/L-Kr 75° | DSDNN-Kr 45° | DSSNR/L-Kr 45°

技术参数 | Technical parameters

单位 | Unit：mm

90°	订货号 Ordering code	Dm	Dm1	f1	l1	f1s	l1s	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC32-DSRNR-19048-12	32	124	19	48	-	-	-6°	-6°	0.26	SN..1204..
12	PSC32-DSRNL-19048-12	32	124	19	48	-	-	-6°	-6°	0.26	
12	PSC40-DSRNR-22050-12	40	140	22	50	-	-	-6°	-6°	0.4	
12	PSC40-DSRNL-22050-12	40	140	22	50	-	-	-6°	-6°	0.4	
12	PSC50-DSRNR-27060-12	50	165	27	60	-	-	-6°	-6°	0.72	
12	PSC50-DSRNL-27060-12	50	165	27	60	-	-	-6°	-6°	0.72	
19	PSC63-DSRNR-35065-12	63	190	35	65	-	-	-6°	-6°	1.24	SN..1506..
19	PSC63-DSRNL-35065-12	63	190	35	65	-	-	-6°	-6°	1.24	
15	PSC50-DSRNR-27060-15	50	165	27	60	-	-	-6°	-6°	0.76	
15	PSC50-DSRNL-27060-15	50	165	27	60	-	-	-6°	-6°	0.76	
19	PSC63-DSRNR-35065-15	63	190	35	65	-	-	-6°	-6°	1.31	
19	PSC63-DSRNL-35065-15	63	190	35	65	-	-	-6°	-6°	1.31	
19	PSC63-DSRNR-35065-19	63	190	35	65	-	-	-6°	-6°	1.3	SN..1906..
19	PSC63-DSRNL-35065-19	63	190	35	65	-	-	-6°	-6°	1.3	
19	PSC80-DSRNR-45080-19	80	250	45	80	-	-	-6°	-6°	2.54	
19	PSC80-DSRNL-45080-19	80	250	45	80	-	-	-6°	-6°	2.54	
12	PSC32-DSDNN-00048-12	32	-	0.3	48	-	-	-6°	-6°	0.19	SN..1204..
12	PSC40-DSDNN-00050-12	40	-	0.3	50	-	-	-6°	-6°	0.32	
12	PSC50-DSDNN-00060-12	50	-	0.3	60	-	-	-6°	-6°	0.61	
12	PSC63-DSDNN-00065-12	63	-	0.3	65	-	-	-6°	-6°	1.07	
15	PSC50-DSDNN-00060-15	50	-	0.3	60	-	-	-6°	-6°	0.78	SN..1506..
15	PSC63-DSDNN-00065-15	63	-	0.5	65	-	-	-6°	-6°	1.2	
19	PSC50-DSDNN-00065-19	50	-	0.5	65	-	-	-6°	-6°	0.76	SN..1906..
19	PSC63-DSDNN-00070-19	63	-	0.5	70	-	-	-6°	-6°	1.24	
12	PSC32-DSSNR-22040-12	32	60	22	40	13.7	48.3	-8°	0°	0.19	SN..1204..
12	PSC32-DSSNL-22040-12	32	60	22	40	13.7	48.3	-8°	0°	0.19	
12	PSC40-DSSNR-27042-12	40	110	27	42	18.7	50.3	-8°	0°	0.31	
12	PSC40-DSSNL-27042-12	40	110	27	42	18.7	50.3	-8°	0°	0.31	
12	PSC50-DSSNR-35052-12	50	110	35	52	26.7	60.3	-8°	0°	0.6	
12	PSC50-DSSNL-35052-12	50	110	35	52	26.7	60.3	-8°	0°	0.6	
12	PSC63-DSSNR-45056-12	63	110	45	56	36.7	64.3	-8°	0°	0.99	
12	PSC63-DSSNL-45056-12	63	110	45	56	36.7	64.3	-8°	0°	0.99	

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DSKNR/L-Kr 75° | DSDNN-Kr 45° | DSSNR/L-Kr 45°

技术参数 | Technical parameters

单位 | Unit：mm

90°	订货号 Ordering code	Dm	Dm1	f1	l1	f1s	l1s	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC63-DSSNR-45054-15	63	125	45	54	34.8	64.2	-8°	0°	1.12	SN..1506..
15	PSC63-DSSNL-45054-15	63	125	45	54	34.8	64.2	-8°	0°	1.12	
19	PSC63-DSSNR-45052-19	63	125	45	52	32.5	64.5	-8°	0°	1.15	SN..1906..
19	PSC63-DSSNL-45052-19	63	125	45	52	32.5	64.5	-8°	0°	1.15	

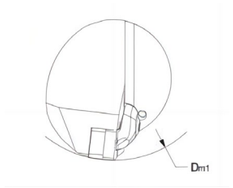
主要配件 | Main spare parts

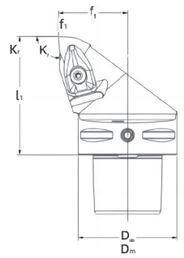
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC32	12	ILD4085	322.426.02	248.150.10	412.028.021
PSC40-PSC63	12	ILD4085	322.425.01	248.150.10	412.028.021
PSC50-PSC63	15	ILD5011	322.425.03	248.200.10	412.028.031
PSC50-PSC80	19	ILD5011	322.425.04	248.200.10	412.028.041

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DWLNR/L-Kr 95°







- WNMM WNMG WNGA WNMA
- 刀片仅做示意

- WNMM WNMG WNGA WNMA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
6	PSC32-DWLNR-22040-06	32	60	22	40	-6°	-6°	0.18	WN.. 0604..
6	PSC32-DWLNL-22040-06	32	60	22	40	-6°	-6°	0.18	
6	PSC40-DWLNR-27050-06	40	60	27	50	-6°	-6°	0.35	
6	PSC40-DWLNL-27050-06	40	60	27	50	-6°	-6°	0.35	
6	PSC50-DWLNR-35060-06	50	65	35	60	-6°	-6°	0.67	
6	PSC50-DWLNL-35060-06	50	65	35	60	-6°	-6°	0.67	
6	PSC63-DWLNR-45065-06	63	81	45	65	-6°	-6°	1.21	
6	PSC63-DWLNL-45065-06	63	81	45	65	-6°	-6°	1.21	

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DWLNR/L-Kr 95°

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
8	PSC40-DWLNR-27050-08	40	110	27	50	-6°	-6°	0.35	WN.. 0804..
8	PSC40-DWLNL-27050-08	40	110	27	50	-6°	-6°	0.35	
8	PSC50-DWLNR-35060-08	50	110	35	60	-6°	-6°	0.67	
8	PSC50-DWLNL-35060-08	50	110	35	60	-6°	-6°	0.67	
8	PSC63-DWLNR-45065-08	63	110	45	65	-6°	-6°	1.22	
8	PSC63-DWLNL-45065-08	63	110	45	65	-6°	-6°	1.22	
8	PSC80-DWLNR-55080-08	80	110	55	80	-6°	-6°	2.44	
8	PSC80-DWLNL-55080-08	80	110	55	80	-6°	-6°	2.44	

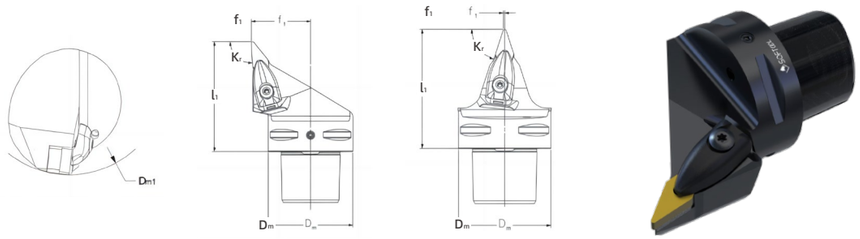
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC32-PSC63	6	ILD3072	322.328.01	242.090.40	412.028.011
PSC40-PSC80	8	ILD4085	322.331.12	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DVJNR/L-Kr 93° | DVVNN-Kr 72.5°



- VNMG VNGP
- 刀片仅做示意

- VNMG VNGP
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

35°	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC40-DVJNR-27062-16	40	60	27	62	4°	-13°	0.4	VN.. 1604..
16	PSC50-DVJNR-35065-16	50	65	35	65	4°	-13°	0.65	
16	PSC50-DVJNL-35065-16	50	65	35	65	4°	-13°	0.65	
16	PSC63-DVJNR-45065-16	63	81	45	65	4°	-13°	1.01	
16	PSC63-DVJNL-45065-16	63	81	45	65	4°	-13°	1.01	
16	PSC80-DVJNR-55080-16	80	100	55	80	4°	-13°	2.1	
16	PSC80-DVJNL-55080-16	80	100	55	80	4°	-13°	2.1	
16	PSC40-DVVNN-00062-16	40	-	0.6	62	4°	-13°	0.41	VN.. 1604..
16	PSC50-DVVNN-00065-16	50	-	0.6	65	4°	-13°	0.63	
16	PSC63-DVVNN-00065-16	63	-	0.6	65	4°	-13°	1.03	
16	PSC80-DVVNN-00080-16	80	-	0.6	80	4°	-13°	2	

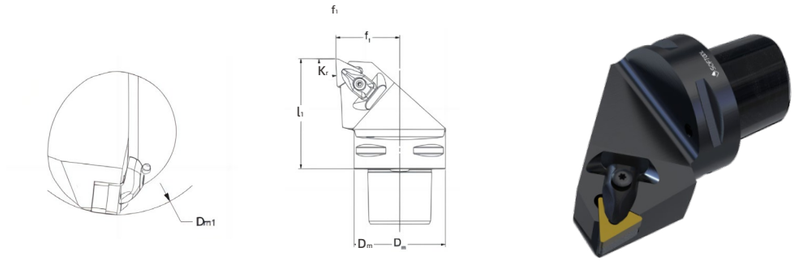
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC40-PSC80	16	ILD3581	322.269.01	248.150.10	412.028.61

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DTJNR/L-Kr 93°



- TNMM TNMX TNMG TNMA TNGA
- 刀片仅做示意

- TNMM TNMX TNMG TNMA TNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

60°	订货号 Ordering code	Dm	Dm1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC32-DTJNR-22040-16	32	60	22	40	-6°	-6°	0.2KG	TN..1604..
16	PSC32-DTJNL-22040-16	32	60	22	40	-6°	-6°	0.2KG	
16	PSC40-DTJNR-27050-16	40	110	27	50	-6°	-6°	0.43	
16	PSC40-DTJNL-27050-16	40	110	27	50	-6°	-6°	0.43	
16	PSC50-DTJNR-35060-16	50	110	35	60	-6°	-6°	0.78	
16	PSC50-DTJNL-35060-16	50	110	35	60	-6°	-6°	0.78	
16	PSC63-DTJNR-45065-16	63	110	45	65	-6°	-6°	1.34	
16	PSC63-DTJNL-45065-16	63	110	45	65	-6°	-6°	1.34	
22	PSC40-DTJNR-27050-22	40	110	27	50	-6°	-6°	0.5	TN..2204..
22	PSC40-DTJNL-27050-22	40	110	27	50	-6°	-6°	0.5	
22	PSC50-DTJNR-35060-22	50	110	35	60	-6°	-6°	0.98	
22	PSC50-DTJNL-35060-22	50	110	35	60	-6°	-6°	0.98	
22	PSC63-DTJNR-45065-22	63	110	45	65	-6°	-6°	1.4	
22	PSC63-DTJNL-45065-22	63	110	45	65	-6°	-6°	1.4	

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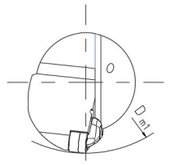
DTJNR/L-Kr 93°

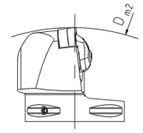
› 主要配件 | Main spare parts

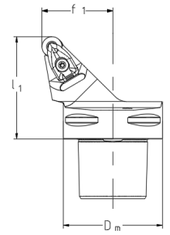
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC32	16	ILD3072	322.316.01	242.090.40	412.028.011
PSC40-PSC63	16	ILD3072	322.315.02	242.090.40	412.028.011
PSC40-PSC63	22	ILD4085	322.315.04	245.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DRSNR/L









- RNMG RNGA
- 刀片仅做示意
- RNMG RNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

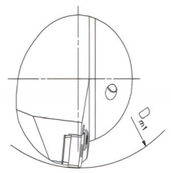
55°	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-DRSNR-27050-12	40	110	27	50	-6°	-6°	0.38	RN..1204..
12	PSC40-DRSNL-27050-12	40	110	27	50	-6°	-6°	0.38	
12	PSC50-DRSNR-35060-12	50	110	35	60	-6°	-6°	0.70	
12	PSC50-DRSNL-35060-12	50	110	35	60	-6°	-6°	0.70	
12	PSC63-DRSNR-45065-12	63	110	45	65	-6°	-6°	1.11	
12	PSC63-DRSNL-45065-12	63	110	45	65	-6°	-6°	1.11	

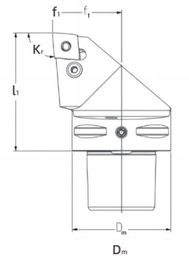
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC40-PSC63	12	ILD4085	322.155.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°







- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PCLNR-27050-12	40	27	50	-6°	-6°	0.36	CN.. 1204..
12	PSC40-PCLNL-27050-12	40	27	50	-6°	-6°	0.36	
12	PSC50-PCLNR-35060-12	50	35	60	-6°	-6°	0.68	
12	PSC50-PCLNL-35060-12	50	35	60	-6°	-6°	0.68	
12	PSC63-PCLNR-45165-12	63	45	165	-6°	-6°	3.7	
12	PSC63-PCLNL-45165-12	63	45	165	-6°	-6°	3.7	
12	PSC63-PCLNR-45065-12	63	45	65	-6°	-6°	1.19	
12	PSC63-PCLNL-45065-12	63	45	65	-6°	-6°	1.19	
12	PSC80-PCLNR-55080-12	80	55	80	-6°	-6°	2.39	
12	PSC80-PCLNL-55080-12	80	55	80	-6°	-6°	2.39	
16	PSC40-PCLNR-27050-16	40	27	50	-6°	-6°	0.35	CN.. 1606..
16	PSC40-PCLNL-27050-16	40	27	50	-6°	-6°	0.35	
16	PSC50-PCLNR-35060-16	50	35	60	-6°	-6°	0.68	
16	PSC50-PCLNL-35060-16	50	35	60	-6°	-6°	0.68	
16	PSC63-PCLNR-45065-16	63	45	65	-6°	-6°	1.19	
16	PSC63-PCLNL-45065-16	63	45	65	-6°	-6°	1.19	
16	PSC80-PCLNL-55080-16	80	55	80	-6°	-6°	2.39	
16	PSC80-PCLNL-55080-16	80	55	80	-6°	-6°	2.39	

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PCLNR/L-Kr 95°

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
19	PSC50-PCLNR-35060-19	50	35	60	-6°	-6°	0.68	CN.. 1906..
19	PSC50-PCLNL-35060-19	50	35	60	-6°	-6°	0.68	
19	PSC63-PCLNR-45065-19	63	45	65	-6°	-6°	1.19	
19	PSC63-PCLNL-45065-19	63	45	65	-6°	-6°	1.19	
19	PSC80-PCLNR-55080-19	80	55	80	-6°	-6°	2.39	
19	PSC80-PCLNL-55080-19	80	55	80	-6°	-6°	2.39	
19	PSC100-PCLNR-68110-19	100	68	110	-6°	-6°	6.6	
19	PSC100-PCLNL-68110-19	100	68	110	-6°	-6°	6.6	

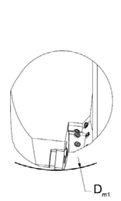
› 主要配件 | Main spare parts

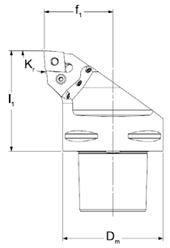
接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC40-PSC80	12	414.438.21	322.318.50	241.030.63	413.438.41
PSC40-PSC80	16	414.838.31	322.318.52	241.030.63	413.838.40
PSC50-PSC100	19	414.438.22	322.318.51	241.040.70	413.438.42

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°(HP) | PCMNN-Kr 50°(HP)







- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PCMNN-00095-12HP	40	0	95	-6°	-6°	0.76	CN.. 1204..
12	PSC50-PCMNN-00115-12HP	50	0	115	-6°	-6°	1.38	
12	PSC63-PCMNN-00115-12HP	63	0	115	-6°	-6°	1.98	
12	PSC80-PCMNN-00150-12HP	80	0	115	-6°	-6°	4.14	
12	PSC100-PCMNN-00110-19HP	100	0	110	-6°	-6°	5.78	CN.. 1906..
12	PSC40-PCLNR-27050-12HP	40	27	50	-6°	-6°	0.47	CN.. 1204..
12	PSC40-PCLNL-27050-12HP	40	27	50	-6°	-6°	0.47	
12	PSC50-PCLNR-35060-12HP	50	35	60	-6°	-6°	0.79	
12	PSC50-PCLNL-35060-12HP	50	35	60	-6°	-6°	0.79	
12	PSC63-PCLNR-45165-12HP	63	45	165	-6°	-6°	3.7	
12	PSC63-PCLNL-45165-12HP	63	45	165	-6°	-6°	3.7	
12	PSC63-PCLNR-45065-12HP	63	45	65	-6°	-6°	1.36	
12	PSC63-PCLNL-45065-12HP	63	45	65	-6°	-6°	1.36	
12	PSC80-PCLNR-55080-12HP	80	55	80	-6°	-6°	2.67	
12	PSC80-PCLNL-55080-12HP	80	55	80	-6°	-6°	2.67	

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PCLNR/L-Kr 95°(HP) | PCMNN-Kr 50°(HP)

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC50-PCLNR-35060-16HP	50	35	60	-6°	-6°	0.85	CN.. 1606..
16	PSC50-PCLNL-35060-16HP	50	35	60	-6°	-6°	0.85	
16	PSC63-PCLNR-45065-16HP	63	45	65	-6°	-6°	1.36	
16	PSC63-PCLNL-45065-16HP	63	45	65	-6°	-6°	1.36	
16	PSC80-PCLNR-55080-16HP	80	55	80	-6°	-6°	2.72	
16	PSC80-PCLNL-55080-16HP	80	55	80	-6°	-6°	2.72	
19	PSC63-PCLNR-45065-19HP	63	45	65	-6°	-6°	1.38	CN.. 1906..
19	PSC63-PCLNL-45065-19HP	63	45	65	-6°	-6°	1.38	
19	PSC80-PCLNR-55080-19HP	80	55	80	-6°	-6°	2.69	
19	PSC80-PCLNL-55080-19HP	80	55	80	-6°	-6°	2.69	
19	PSC100-PCLNR-68110-19HP	100	68	110	-6°	-6°	6.6	
19	PSC100-PCLNL-68110-19HP	100	68	110	-6°	-6°	6.6	

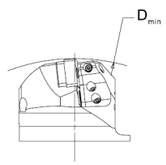
› 主要配件 | Main spare parts

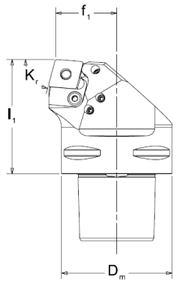
接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC40-PSC80	12	414.438.21	322.318.50	241.030.63	413.438.41	691.026.03
PSC40-PSC80	16	414.838.31	322.318.52	241.030.63	413.838.40	691.026.03
PSC50-PSC80	19	414.438.22	322.318.51	241.040.70	413.438.42	691.026.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCRNR/L-Kr 75°(HP)







- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC63-PCRNR-35065-16HP	63	190	35	65	-6°	-6°	1.50	CN.. 1606..
16	PSC63-PCRNL-35065-16HP	63	190	35	65	-6°	-6°	1.50	
19	PSC63-PCRNR-35065-19HP	63	190	35	65	-6°	-6°	1.48	CN.. 1906..
19	PSC63-PCRNL-35065-19HP	63	190	35	65	-6°	-6°	1.48	

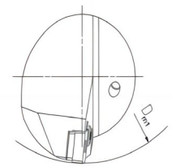
› 主要配件 | Main spare parts

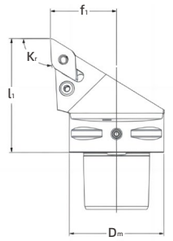
接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC63	16	413.838.40	414..838.31	322.318.52	241.030.63	691.026.03
PSC63	19	413.438.42	414.438.22	322.318.51	241.040.70	691.026.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PDJNR/L-Kr 93° | PDUNR/L-Kr 93°







- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-PDJNR-27050-11	40	27	50	-6°	-7°	0.47	DN..1104..
11	PSC40-PDJNL-27050-11	40	27	50	-6°	-7°	0.47	
11	PSC50-PDJNR-35060-11	50	35	60	-6°	-7°	0.79	
11	PSC50-PDJNL-35060-11	50	35	60	-6°	-7°	0.79	
15	PSC40-PDJNR-27055-15	40	27	55	-6°	-7°	0.36	DN..1506..
15	PSC40-PDJNL-27055-15	40	27	55	-6°	-7°	0.36	
15	PSC50-PDJNR-35060-15	50	35	60	-6°	-7°	0.62	
15	PSC50-PDJNL-35060-15	50	35	60	-6°	-7°	0.62	
15	PSC63-PDJNR-45065-15	63	45	65	-6°	-7°	1.05	
15	PSC63-PDJNL-45065-15	63	45	65	-6°	-7°	1.05	
15	PSC80-PDJNR-55080-15	80	55	80	-6°	-7°	2.74	
15	PSC80-PDJNL-55080-15	80	55	80	-6°	-7°	2.74	
15	PSC100-PDJNR-68110-15	100	68	110	-6°	-7°	6.05	
15	PSC100-PDJNL-68110-15	100	68	110	-6°	-7°	6.05	

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PDJNR/L-Kr 93° | PDUNR/L-Kr 93°

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC63-PDUNR-45065-15	63	45	65	-6°	-7°	1.31	DN..1506..
15	PSC63-PDUNL-45065-15	63	45	65	-6°	-7°	1.31	
15	PSC80-PDUNR-55080-15	80	55	80	-6°	-7°	2.77	
15	PSC80-PDUNL-55080-15	80	55	80	-6°	-7°	2.77	

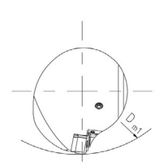
› 主要配件 | Main spare parts

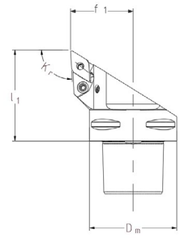
接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC40-PSC50	11	414.438.20	322.255.01	241.025.56	413.001.01
PSC40-PSC100	15	414.438.30	322.358.51	241.030.63	413.438.47

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PDJNR/L-Kr 93°(HP) | PDUNR/L-Kr 93°(HP)







- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-PDJNR-27050-11HP	40	27	50	-6°	-7°	0.44	DN..1104..
11	PSC40-PDJNL-27050-11HP	40	27	50	-6°	-7°	0.44	
11	PSC50-PDJNR-35060-11HP	50	35	60	-6°	-7°	0.79	
11	PSC50-PDJNL-35060-11HP	50	35	60	-6°	-7°	0.79	
15	PSC40-PDJNR-27055-15HP	40	27	55	-6°	-7°	0.48	DN..1506..
15	PSC40-PDJNL-27055-15HP	40	27	55	-6°	-7°	0.48	
15	PSC50-PDJNR-35060-15HP	50	35	60	-6°	-7°	0.79	
15	PSC50-PDJNL-35060-15HP	50	35	60	-6°	-7°	0.79	
15	PSC63-PDJNR-45065-15HP	63	45	65	-6°	-7°	1.31	
15	PSC63-PDJNL-45065-15HP	63	45	65	-6°	-7°	1.31	
15	PSC80-PDJNR-55080-15HP	80	55	80	-6°	-7°	2.74	
15	PSC80-PDJNL-55080-15HP	80	55	80	-6°	-7°	2.74	
15	PSC100-PDJNR-68110-15HP	100	68	110	-6°	-7°	6.05	
15	PSC100-PDJNL-68110-15HP	100	68	110	-6°	-7°	6.05	

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PDJNR/L-Kr 93°(HP) | PDUNR/L-Kr 93°(HP)

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC63-PDUNR-45065-15HP	63	45	65	-6°	-7°	1.36	DN..1506..
15	PSC63-PDUNL-45065-15HP	63	45	65	-6°	-7°	1.36	
15	PSC80-PDUNR-55080-15HP	80	55	80	-6°	-7°	2.77	
15	PSC80-PDUNL-55080-15HP	80	55	80	-6°	-7°	2.77	

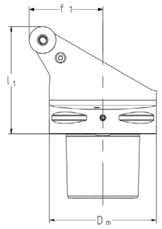
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC40-PSC50	11	414.438.20	322.255.01	241.025.56	413.001.01	691.026.03
PSC40-PSC100	15	414.438.30	322.358.51	241.030.63	413.438.47	691.026.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PRSCR/L





- RCMX RCMT
- 刀片仅做示意

- RCMX RCMT
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
20	PSC80-PRSCR-55080-20	80	55	80	0°	0°	2.45	RC..2006..
20	PSC80-PRSCL-55080-20	80	55	80	0°	0°	2.45	

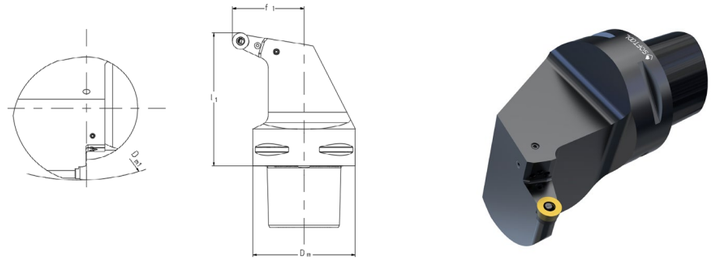
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC80	20	414.438.25	322.398.53	241.030.63	413.639.843

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PRSCR/L-C



- RCMX RCMT
- 刀片仅做示意

- RCMX RCMT
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC100-PRSCR-70130-16C	100	500	70	130	0°	0°	6.84	RC..1606..
16	PSC100-PRSCL-70130-16C	100	500	70	130	0°	0°	6.84	

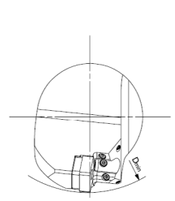
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC100	16	414.438.33	322.639.852	241.025.56	413.639.842	691.026.03

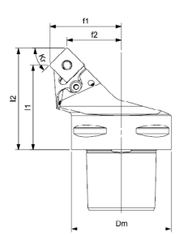
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSSNR/L-Kr 45°(HP)



- SNMM SNMG SNMA SNGA
- 刀片仅做示意



- SNMM SNMG SNMA SNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	f1	l1	f2	l2	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PSSNR-27042-12HP	40	90	27	42	18.7	50.3	-8°	0°	0.3	SN.. 1204..
12	PSC40-PSSNL-27042-12HP	40	90	27	42	18.7	50.3	-8°	0°	0.3	
12	PSC50-PSSNR-35052-12HP	50	110	35	52	26.7	60.3	-8°	0°	0.7	
12	PSC50-PSSNL-35052-12HP	50	110	35	52	26.7	60.3	-8°	0°	0.7	
12	PSC63-PSSNR-45056-12HP	63	110	45	56	36.7	64.3	-8°	0°	1.1	
12	PSC63-PSSNL-45056-12HP	63	110	45	56	36.7	64.3	-8°	0°	1.1	
12	PSC80-PSSNR-55080-12HP	80	200	55	80	46.7	88.3	-8°	0°	2.4	
12	PSC80-PSSNL-55080-12HP	80	200	55	80	46.7	88.3	-8°	0°	2.4	
15	PSC50-PSSNR-35052-15HP	50	110	35	50	24.8	60.2	-8°	0°	0.7	SN..1506..
15	PSC50-PSSNL-35052-15HP	50	110	35	50	24.8	60.2	-8°	0°	0.7	
15	PSC63-PSSNR-45054-15HP	63	110	45	54	34.8	64.2	-8°	0°	1.1	
15	PSC63-PSSNL-45054-15HP	63	110	45	54	34.8	64.2	-8°	0°	1.1	

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PSSNR/L-Kr 45°(HP)

› 技术参数 | Technical parameters

单位 | Unit：mm

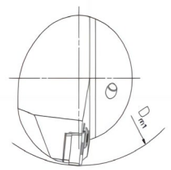
55°	订货号 Ordering code	Dm	Dmin	f1	l1	f2	l2	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
19	PSC63-PSSNR-45052-19HP	63	110	45	52	32.5	64.5	-8°	0°	1.1	SN.. 1906..
19	PSC63-PSSNL-45052-19HP	63	110	45	52	32.5	64.5	-8°	0°	1.1	
19	PSC80-PSSNR-55080-19HP	80	200	55	80	42.5	92.5	-8°	0°	2.55	
19	PSC80-PSSNL-55080-19HP	80	200	55	80	42.5	92.5	-8°	0°	2.55	
19	PSC100-PSSNR-68092-19HP	100	260	68	92	55.5	104.5	-8°	0°	4.45	
19	PSC100-PSSNL-68092-19HP	100	260	68	92	55.5	104.5	-8°	0°	4.45	

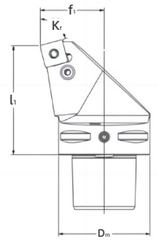
› 主要配件 | Main spare parts

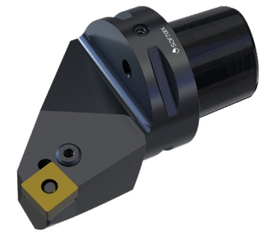
接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC40-PSC80	12	414.438.21	322.438.51	241.030.63	413.438.41	691.026.03
PSC50-PSC63	15	414.838.31	322.438.57	241.030.63	413.838.40	691.026.03
PSC63-PSC100	19	414.438.22	322.438.52	241.040.70	413.438.42	691.026.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSKNR/L-Kr 75°







- SNMM SNMG SNMA SNGA
- 刀片仅做示意
- SNMM SNMG SNMA SNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

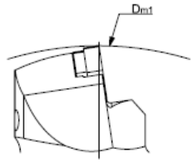
90°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PSKNR-27050-12	40	27	50	-6°	-6°	0.34	SN.. 1204..
12	PSC40-PSKNL-27050-12	40	27	50	-6°	-6°	0.34	
12	PSC50-PSKNR-35060-12	50	35	60	-6°	-6°	0.72	
12	PSC50-PSKNL-35060-12	50	35	60	-6°	-6°	0.72	
12	PSC63-PSKNR-45065-12	63	45	65	-6°	-6°	1.15	
12	PSC63-PSKNL-45065-12	63	45	65	-6°	-6°	1.15	

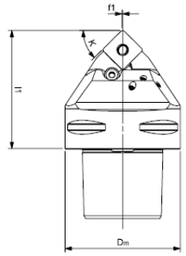
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC40-PSC63	12	414.438.21	322.438.51	241.030.63	413.438.41

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSKNR/L-Kr 75°(HP) | PSDNN-Kr 45° (HP) | PSRNR/L-Kr 75°(HP)







- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

15	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC63-PSDNN-00065-15HP	63	0.5	65	-6°	-6°	1.29	SN..1506..
19	PSC63-PSDNN-00065-19HP	63	0.5	65	-6°	-6°	1.29	SN..1906..
15	PSC63-PSKNR-45065-15HP	63	45	65	-6°	-6°	1.52	SN..1506..
15	PSC63-PSKNL-45065-15HP	63	45	65	-6°	-6°	1.52	
19	PSC63-PSKNR-45065-19HP	63	45	65	-6°	-6°	1.6	SN..1906..
19	PSC63-PSKNL-45065-19HP	63	45	65	-6°	-6°	1.6	
15	PSC63-PSRNR-35065-15HP	63	35	65	-6°	-6°	1.48	SN..1506..
15	PSC63-PSRNL-35065-15HP	63	35	65	-6°	-6°	1.48	
19	PSC63-PSRNR-35065-19HP	63	35	65	-6°	-6°	1.47	SN..1906..
19	PSC63-PSRNL-35065-19HP	63	35	65	-6°	-6°	1.47	

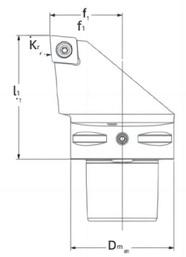
› 主要配件 | Main spare parts

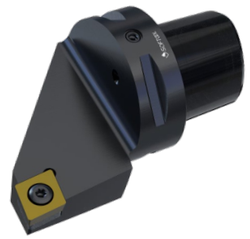
接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC63	16	414.838.31	322.438.57	241.030.63	413.838.40	691.026.03
PSC63	19	414.438.42	322.438.52	241.040.70	413.438.42	691.026.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SCLCR/L-Kr 95°





- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

09	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
09	PSC32-SCLCR-22040-09	32	22	40	0°	0°	0.24	CC..09T3..
09	PSC32-SCLCL-22040-09	32	22	40	0°	0°	0.24	
09	PSC40-SCLCR-27050-09	40	27	50	0°	0°	0.43	
09	PSC40-SCLCL-27050-09	40	27	50	0°	0°	0.43	
09	PSC50-SCLCR-35060-09	50	35	60	0°	0°	0.87	
09	PSC50-SCLCL-35060-09	50	35	60	0°	0°	0.87	
09	PSC63-SCLCR-45065-09	63	45	65	0°	0°	1.5	
09	PSC63-SCLCL-45065-09	63	45	65	0°	0°	1.5	
12	PSC32-SCLCR-22040-12	32	22	40	0°	0°	0.2	CC..1204..
12	PSC32-SCLCL-22040-12	32	22	40	0°	0°	0.2	
12	PSC40-SCLCR-27050-12	40	27	50	0°	0°	0.44	
12	PSC40-SCLCL-27050-12	40	27	50	0°	0°	0.44	
12	PSC50-SCLCR-35060-12	50	35	60	0°	0°	0.77	
12	PSC50-SCLCL-35060-12	50	35	60	0°	0°	0.77	
12	PSC63-SCLCR-45065-12	63	45	65	0°	0°	1.34	
12	PSC63-SCLCL-45065-12	63	45	65	0°	0°	1.34	

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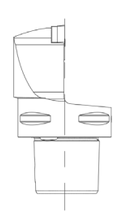
SCLCR/L-Kr 95°

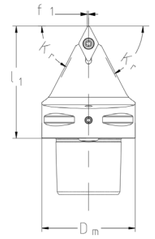
› 主要配件丨 Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC63	09	512.090.01	322 232.01	241.035.65&248.150.10	ILD3512
PSC32-PSC63	12	512.090.03	322.232.02	241.040.70&248.150.10	ILD4014

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SDJCR/L-Kr 93° 丨 SDNCN-Kr 62.5°







- DCMT DCMX DCGT DCGX DCET DCMW
- 刀片仅做示意
- DCMT DCMX DCGT DCGX DCET DCMW
- The insert is for illustration only

› 技术参数丨 Technical parameters

单位丨 Unit：mm

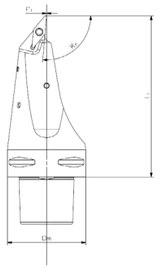
55°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
07	PSC32-SDJCR-22040-07	32	22	40	0°	0°	0.21	DC..0702..
07	PSC40-SDJCR-27050-07	40	27	50	0°	0°	0.26	
11	PSC32-SDJCR-22040-11	32	22	40	0°	0°	0.16	DC..11T3..
11	PSC32-SDJCL-22040-11	32	22	40	0°	0°	0.16	
11	PSC40-SDJCR-27050-11	40	27	50	0°	0°	0.33	
11	PSC40-SDJCL-27050-11	40	27	50	0°	0°	0.33	
11	PSC50-SDJCR-35060-11	50	35	60	0°	0°	0.63	
11	PSC50-SDJCL-35060-11	50	35	60	0°	0°	0.63	
11	PSC63-SDJCR-45065-11	63	45	65	0°	0°	1.05	
11	PSC63-SDJCL-45065-11	63	45	65	0°	0°	1.05	
11	PSC32-SDNCN-00040-11	32	0.5	40	0°	0°	0.2	
11	PSC40-SDNCN-00050-11	40	0.5	50	0°	0°	0.38	
11	PSC50-SDNCN-00060-11	50	0.5	60	0°	0°	0.66	

› 主要配件丨 Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC40	07	-	-	242.070.35	ILD2565
PSC32-PSC63	11	512.090.01	322.263.01	241.035.65&248.150.10	ILD3512

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SVHBR/L-Kr 107.5° | SVJBR/L-Kr 93° | SVMBR/L-Kr 95°





- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意

- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

35°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC32-SVHBR-22040-11	32	22	40	0°	0°	0.2	
11	PSC32-SVHBL-22040-11	32	22	40	0°	0°	0.2	
11	PSC40-SVHBR-27050-11	40	27	50	0°	0°	0.3	VB..1102..
11	PSC40-SVHBL-27050-11	40	27	50	0°	0°	0.3	VC..1102..
11	PSC50-SVHBR-35060-11	50	35	60	0°	0°	0.74	
11	PSC50-SVHBL-35060-11	50	35	60	0°	0°	0.74	
16	PSC40-SVHBR-27050-16	40	27	50	0°	0°	0.38	
16	PSC40-SVHBL-27050-16	40	27	50	0°	0°	0.38	
16	PSC50-SVHBR-35060-16	50	35	60	0°	0°	0.64	VB..1604..
16	PSC50-SVHBL-35060-16	50	35	60	0°	0°	0.64	VC..1604..
16	PSC63-SVHBR-45065-16	63	45	65	0°	0°	1.12	
16	PSC63-SVHBL-45065-16	63	45	65	0°	0°	1.12	
11	PSC32-SVJBR-22040-11	32	22	40	0°	0°	0.19	
11	PSC32-SVJBL-22040-11	32	22	40	0°	0°	0.19	
11	PSC40-SVJBR-27050-11	40	27	50	0°	0°	0.35	VB..1102..
11	PSC40-SVJBL-27050-11	40	27	50	0°	0°	0.35	VC..1102..
11	PSC50-SVJBR-35060-11	50	35	60	0°	0°	0.74	
11	PSC50-SVJBL-35060-11	50	35	60	0°	0°	0.74	

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SVHBR/L-Kr 107.5° | SVJBR/L-Kr 93° | SVMBR/L-Kr 95°

› 技术参数 | Technical parameters

单位 | Unit：mm

35°	订货号 Ordering code	Dm	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC40-SVJBR-27050-16	40	27	50	0°	0°	0.35	
16	PSC40-SVJBL-27050-16	40	27	50	0°	0°	0.35	
16	PSC50-SVJBR-35060-16	50	35	60	0°	0°	0.7	"VB..1604..
16	PSC50-SVJBL-35060-16	50	35	60	0°	0°	0.7	VC..1604.."
16	PSC63-SVJBR-45065-16	63	45	65	0°	0°	1.11	
16	PSC63-SVJBL-45065-16	63	45	65	0°	0°	1.11	
16	PSC40-SVVBN-00050-16	40	0.6	50	0°	0°	0.29	
16	PSC50-SVVBN-00060-16	50	0.6	60	0°	0°	0.56	"VB..1604..
16	PSC63-SVVBN-00065-16	63	0.6	65	0°	0°	0.97	VC..1604.."
16	PSC50-SVMBL-00115-16	50	1.2	115	0°	0°	1	
16	PSC63-SVMBL-00130-16	63	1.2	130	0°	0°	1.77	"VB..1604..
16	PSC63-SVMBR-00130-16HP	63	1.2	130	0°	0°	1.96	VC..1604.."
16	PSC63-SVMBL-00130-16HP	63	1.2	130	0°	0°	1.96	

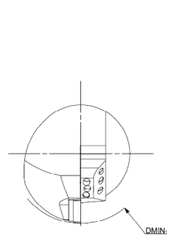
› 主要配件 | Main spare parts

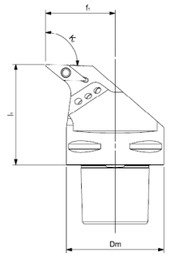
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
PSC32-PSC50	11	-	-	242.070.35	ILD2565	-
PSC32-PSC63	16	512.090.01	322.270.01	248.150.10 & 241.035.65	ILD3512	691.029.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SVUBR/L-Kr 93°







- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意

- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC63-SVUBR-45065-16HP	63	85	45	65	0°	0°	1.41	
16	PSC63-SVUBL-45065-16HP	63	85	45	65	0°	0°	1.41	VB..1604..
16	PSC80-SVUBR-55080-16HP	80	100	55	80	0°	0°	2.79	VC..1604..
16	PSC80-SVUBL-55080-16HP	80	100	55	80	0°	0°	2.79	

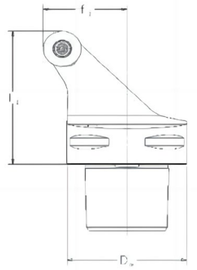
› 主要配件 | Main spare parts

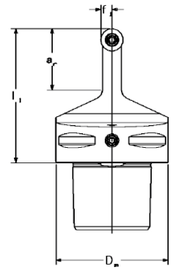
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
PSC63-PSC80	16	512.090.01	322.270.01	248.150.10 & 241.035.65	ILD3512	691.026.03

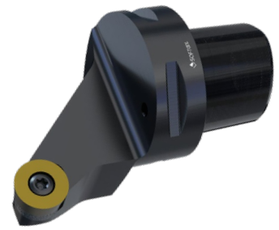
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SRDCN | SRSCR/L







- RCMT RCGX-AL
- 刀片仅做示意

- RCMT RCGX-AL
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	ar	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
10	PSC32-SRDCN-00040-10A	32	20	5	40	0°	0°	0.13	RC.10T3M0
10	PSC40-SRDCN-00050-10A	40	25	5	50	0°	0°	0.27	
10	PSC50-SRDCN-00060-10A	50	25	5	60	0°	0°	0.51	
10	PSC63-SRDCN-00065-10A	63	25	5	65	0°	0°	0.91	
06	PSC32-SRSCR-22040-06	32	-	22	40	0°	0°	0.15	RC.0602M0
06	PSC32-SRSCL-22040-06	32	-	22	40	0°	0°	0.15	
06	PSC40-SRSCR-27050-06	40	-	27	50	0°	0°	0.4	
06	PSC40-SRSCL-27050-06	40	-	27	50	0°	0°	0.4	
06	PSC50-SRSCR-35060-06	50	-	35	60	0°	0°	0.72	
06	PSC50-SRSCL-35060-06	50	-	35	60	0°	0°	0.72	
08	PSC32-SRSCR-22040-08	32	-	22	40	0°	0°	0.15	RC.0803M0
08	PSC32-SRSCL-22040-08	32	-	22	40	0°	0°	0.15	
08	PSC40-SRSCR-27050-08	40	-	27	50	0°	0°	0.36	
08	PSC40-SRSCL-27050-08	40	-	27	50	0°	0°	0.36	
08	PSC50-SRSCR-35060-08	50	-	35	60	0°	0°	0.7	
08	PSC50-SRSCL-35060-08	50	-	35	60	0°	0°	0.7	
10	PSC32-SRSCR-22040-10	32	-	22	40	0°	0°	0.22	RC.10T3M0
10	PSC32-SRSCL-22040-10	32	-	22	40	0°	0°	0.22	
10	PSC40-SRSCR-27050-10	40	-	27	50	0°	0°	0.41	
10	PSC40-SRSCL-27050-10	40	-	27	50	0°	0°	0.41	

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SRDCN | SRSCR/L

› 技术参数 | Technical parameters

单位 | Unit：mm

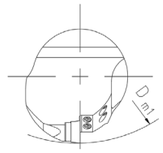
	订货号 Ordering code	Dm	ar	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
10	PSC50-SRSCR-35060-10	50	-	35	60	0°	0°	0.75	RC.10T3M0
10	PSC50-SRSCL-35060-10	50	-	35	60	0°	0°	0.75	
10	PSC63-SRSCR-45065-10	63	-	45	65	0°	0°	1.2	
10	PSC63-SRSCL-45065-10	63	-	45	65	0°	0°	1.2	
12	PSC40-SRSCR-27050-12	40	-	27	50	0°	0°	0.4	RC.1204M0
12	PSC40-SRSCL-27050-12	40	-	27	50	0°	0°	0.4	
12	PSC50-SRSCR-35060-12	50	-	35	60	0°	0°	0.75	
12	PSC50-SRSCL-35060-12	50	-	35	60	0°	0°	0.75	
12	PSC63-SRSCR-45065-12	63	-	45	65	0°	0°	1.24	
12	PSC63-SRSCL-45065-12	63	-	45	65	0°	0°	1.24	
16	PSC50-SRSCR-35060-16	50	-	35	60	0°	0°	0.56	RC.1606M0
16	PSC50-SRSCL-35060-16	50	-	35	60	0°	0°	0.56	
16	PSC63-SRSCR-45065-16	63	-	45	65	0°	0°	1.03	
16	PSC63-SRSCL-45065-16	63	-	45	65	0°	0°	1.03	
20	PSC50-SRSCR-35060-20	50	-	35	60	0°	0°	0.86	RC.2006M0
20	PSC50-SRSCL-35060-20	50	-	35	60	0°	0°	0.86	
20	PSC63-SRSCR-45065-20	63	-	45	65	0°	0°	1.31	
20	PSC63-SRSCL-45065-20	63	-	45	65	0°	0°	1.31	

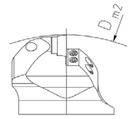
› 主要配件 | Main spare parts

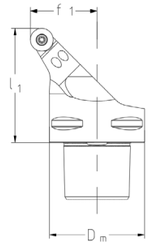
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC50	06	-	-	242.070.35	ILD2565
PSC32-PSC50	08	-	-	242.090.40	ILD3072
PSC32-PSC63	10	512.090.01	300.110.01	248.150.10&241.035.65	ILD3510
PSC40-PSC63	12	512.090.01	322.110.02	248.150.10&241.035.65	ILD3512
PSC50-PSC63	16	512.090.06	322.110.03	248.200.10&241.050.80	ILD5017
PSC50-PSC63	20	512.090.08	322.110.04	245.250.10&241.060.90	ILD6018

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SRSCR/L(HP)









- RCMT RCGX-AL
- 刀片仅做示意
- RCMT RCGX-AL
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	Dmin	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
PSC50-SRSCR-35060-10HP	50	130	35	60	0°	0°	0.70	RC..10T3M0
PSC50-SRSCL-35060-10HP	50	130	35	60	0°	0°	0.70	
PSC50-SRSCR-35060-12HP	50	130	35	60	0°	0°	0.70	RCMT 12 04 MO
PSC50-SRSCL-35060-12HP	50	130	35	60	0°	0°	0.70	

› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
PSC50	10	512.090.01	322.110.01	248.150.10 & 251.035.65	ILD3510	691.026.03
PSC50-PSC63	12	512.090.01	322.110.02	248.150.10 & 251.035.65	ILD3510	691.026.03

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

内圆车刀体
INTERNAL TURNING
TOOL BODY



01

适用于工件内径的车削加工

For turning the Internal of the workpiece

02

标准车刀体长度最大可做到140mm

The maximum length of standard turning tool body can be 140mm

03

机内对刀，可用于自动化生产设备

Out-machine tool adjustment, can be used in automatic mechanical equipment

04

通配市面上ISO标准刀片

Match the ISO standard insert on the market

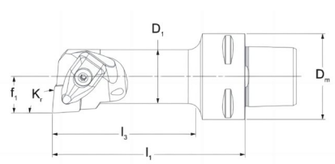
05

可支持非标定制

Support non-standard customization

DCLNR/L-Kr 95°







- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80° 订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12 PSC40-DCLNR-17090-12	40	32	25	17	90	69	-6°	-12°	0.47	CN.. 1204..
12 PSC40-DCLNL-17090-12	40	32	25	17	90	69	-6°	-12°	0.47	
12 PSC50-DCLNR-17090-12	50	32	25	17	90	67	-6°	-12°	0.65	
12 PSC50-DCLNL-17090-12	50	32	25	17	90	67	-6°	-12°	0.65	
12 PSC63-DCLNR-17100-12	63	32	25	17	100	73	-6°	-12°	1.04	
12 PSC63-DCLNL-17100-12	63	32	25	17	100	73	-6°	-12°	1.04	

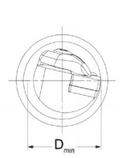
› 主要配件 | Main spare parts

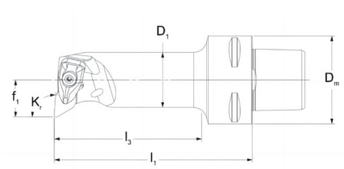
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC40-PSC63	12	ILD4085	322.236.03	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DDUNR/L-Kr 93°







- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55° 订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11 PSC40-DDUNR-17090-11	40	32	25	17	90	68	-6°	-12°	0.47	DN.. 1104..
11 PSC40-DDUNL-17090-11	40	32	25	17	90	68	-6°	-12°	0.47	
11 PSC50-DDUNR-17090-11	50	32	25	17	90	66	-6°	-12°	0.65	
11 PSC50-DDUNL-17090-11	50	32	25	17	90	66	-6°	-12°	0.65	
15 PSC40-DDUNR-27080-15	40	50	39.7	27	80	59	-6°	-11°	1.04	DN.. 1506..
15 PSC40-DDUNL-27080-15	40	50	39.7	27	80	59	-6°	-11°	1.04	
15 PSC50-DDUNR-27140-15	50	50	40	27	140	118	-6°	-11°	1.04	
15 PSC50-DDUNL-27140-15	50	50	40	27	140	118	-6°	-11°	1.04	
15 PSC63-DDUNR-27140-15	63	50	40	27	140	114	-6°	-11°	1.04	
15 PSC63-DDUNL-27140-15	63	50	40	27	140	114	-6°	-11°	1.04	

› 主要配件 | Main spare parts

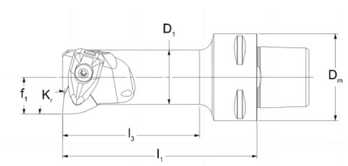
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC40-PSC50	11	ILD3512	322 267.01	242.090.40	412.028.011
PSC40-PSC63	15	ILD4085	322.266.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

DWLNR/L-Kr 95°







- WNMM WNMG WNGA WNMA
- 刀片仅做示意

- WNMM WNMG WNGA WNMA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
8	PSC40-DWLNR-17090-08	40	32	25	17	90	69	-0°	-6°	0.48	WN.. 0804..
8	PSC40-DWLNL-17090-08	40	32	25	17	90	69	-0°	-6°	0.48	
8	PSC50-DWLNR-17090-08	50	32	25	17	90	69	-0°	-6°	0.67	
8	PSC50-DWLNL-17090-08	50	32	25	17	90	69	-0°	-6°	0.67	

› 主要配件 | Main spare parts

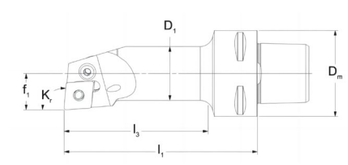
接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	整套压板组件 Complete clamp set
PSC40-PSC50	8	ILD4085	322.328.02	248.150.10	412.028.021

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°







- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC32-PCLNR-17090-12	32	32	25	17	90	75	-6°	-11°	0.3	CN.. 1204..
12	PSC32-PCLNL-17090-12	32	32	25	17	90	75	-6°	-11°	0.3	
12	PSC32-PCLNR-22064-12	32	40	32	22	64	50	-6°	-11°	0.3	
12	PSC32-PCLNL-22064-12	32	40	32	22	64	50	-6°	-11°	0.3	
12	PSC32-PCLNR-22096-12	32	40	32	22	96	82	-6°	-11°	0.3	
12	PSC32-PCLNL-22096-12	32	40	32	22	96	82	-6°	-11°	0.3	
12	PSC40-PCLNR-17090-12	40	32	25	17	90	69	-6°	-11°	0.5	
12	PSC40-PCLNL-17090-12	40	32	25	17	90	69	-6°	-11°	0.5	
12	PSC40-PCLNR-22110-12	40	40	32	22	110	89	-6°	-11°	0.5	
12	PSC40-PCLNL-22110-12	40	40	32	22	110	89	-6°	-11°	0.5	
12	PSC40-PCLNR-27080-12	40	50	40	27	80	60	-6°	-10°	0.5	
12	PSC40-PCLNL-27080-12	40	50	40	27	80	60	-6°	-10°	0.5	
12	PSC40-PCLNR-27120-12	40	50	40	27	120	100	-6°	-11°	0.5	
12	PSC40-PCLNL-27120-12	40	50	40	27	120	100	-6°	-11°	0.5	
12	PSC50-PCLNR-17090-12	50	32	25	17	90	67	-6°	-11°	0.65	
12	PSC50-PCLNL-17090-12	50	32	25	17	90	67	-6°	-11°	0.65	

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PCLNR/L-Kr 95°

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC50-PCLNR-22110-12	50	40	32	22	110	88	-6°	-11°	0.66	CN.. 1204..
12	PSC50-PCLNL-22110-12	50	40	32	22	110	88	-6°	-11°	0.66	
12	PSC50-PCLNR-27140-12	50	50	40	27	140	119	-6°	-10°	0.67	
12	PSC50-PCLNL-27140-12	50	50	40	27	140	119	-6°	-10°	0.67	
12	PSC50-PCLNR-35100-12	50	63	50	35	100	81	-6°	-7°	0.68	
12	PSC50-PCLNL-35100-12	50	63	50	35	100	81	-6°	-7°	0.68	
12	PSC63-PCLNR-17100-12	63	32	25	17	100	74	-6°	-11°	1	
12	PSC63-PCLNL-17100-12	63	32	25	17	100	74	-6°	-11°	1	
12	PSC63-PCLNR-22110-12	63	40	32	22	110	84	-6°	-11°	1.2	
12	PSC63-PCLNL-22110-12	63	40	32	22	110	84	-6°	-11°	1.2	

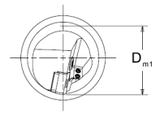
› 主要配件 | Main spare parts

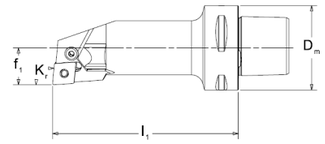
接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC32-PSC63(D25)	12	414.838.32	-	241.025.56	413.838.41-1
PSC32-PSC63(D32-D50)	12	414.438.21	322.318.50	241.030.63	413.438.41

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PCLNR/L-Kr 95°(HP)







- CNMM CNMG CNMA CNGA
- 刀片仅做示意

- CNMM CNMG CNMA CNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
09	PSC40-PCLNR-13080-09HP	40	25	20	13	80	-6°	-11°	0.41	CN.. 0903..
09	PSC40-PCLNL-13080-09HP	40	25	20	13	80	-6°	-11°	0.41	
09	PSC50-PCLNR-13080-09HP	50	25	20	13	80	-6°	-11°	0.61	
09	PSC50-PCLNL-13080-09HP	50	25	20	13	80	-6°	-11°	0.61	
12	PSC32-PCLNR-17090-12HP	32	32	25	17	90	-6°	-11°	0.37	CN.. 1204..
12	PSC32-PCLNL-17090-12HP	32	32	25	17	90	-6°	-11°	0.37	
12	PSC32-PCLNR-22064-12HP	32	40	32	22	64	-6°	-11°	0.37	
12	PSC32-PCLNL-22064-12HP	32	40	32	22	64	-6°	-11°	0.37	
12	PSC32-PCLNR-22096-12HP	32	40	32	22	96	-6°	-11°	0.55	
12	PSC32-PCLNL-22096-12HP	32	40	32	22	96	-6°	-11°	0.55	
12	PSC40-PCLNR-17090-12HP	40	32	25	17	90	-6°	-11°	0.51	
12	PSC40-PCLNL-17090-12HP	40	32	25	17	90	-6°	-11°	0.51	
12	PSC40-PCLNR-22110-12HP	40	40	32	22	110	-6°	-11°	0.77	
12	PSC40-PCLNL-22110-12HP	40	40	32	22	110	-6°	-11°	0.77	
12	PSC40-PCLNR-27080-12HP	40	50	40	27	80	-6°	-10°	0.72	
12	PSC40-PCLNL-27080-12HP	40	50	40	27	80	-6°	-10°	0.72	
12	PSC40-PCLNR-27120-12HP	40	50	40	27	120	-6°	-10°	1.08	
12	PSC40-PCLNL-27120-12HP	40	50	40	27	120	-6°	-10°	1.08	

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PCLNR/L-Kr 95°(HP)

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC50-PCLNR-17090-12HP	50	32	25	17	90	-6°	-11°	0.7	CN.. 1204..
12	PSC50-PCLNL-17090-12HP	50	32	25	17	90	-6°	-11°	0.7	
12	PSC50-PCLNR-22110-12HP	50	40	32	22	110	-6°	-11°	0.98	
12	PSC50-PCLNL-22110-12HP	50	40	32	22	110	-6°	-11°	0.98	
12	PSC50-PCLNR-27140-12HP	50	50	40	27	140	-6°	-10°	1.47	
12	PSC50-PCLNL-27140-12HP	50	50	40	27	140	-6°	-10°	1.47	
12	PSC50-PCLNR-35100-12HP	50	63	50	35	100	-6°	-7°	1.43	
12	PSC50-PCLNL-35100-12HP	50	63	50	35	100	-6°	-7°	1.43	
12	PSC63-PCLNR-17100-12HP	63	32	25	17	100	-6°	-11°	1.13	
12	PSC63-PCLNL-17100-12HP	63	32	25	17	100	-6°	-11°	1.13	
12	PSC63-PCLNR-22110-12HP	63	40	32	22	110	-6°	-11°	1.34	
12	PSC63-PCLNL-22110-12HP	63	40	32	22	110	-6°	-11°	1.34	
12	PSC50-PCLNR-35150-16HP	50	63	50	35	150	-6°	-11°	2.11	CN.. 1606..
16	PSC50-PCLNL-35150-16HP	50	63	50	35	150	-6°	-11°	2.11	
16	PSC63-PCLNR-27140-16HP	63	50	40	27	140	-6°	-11°	1.79	
16	PSC63-PCLNL-27140-16HP	63	50	40	27	140	-6°	-11°	1.79	
16	PSC63-PCLNR-35175-16HP	63	63	50	35	175	-6°	-11°	2.89	
16	PSC63-PCLNL-35175-16HP	63	63	50	35	175	-6°	-11°	2.89	

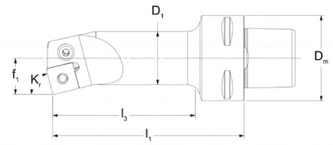
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC40-PSC50	09	414.438.29	-	241.020.50	413.438.45-1	691.026.13
PSC32-PSC63（直径 25）	12	414.838.32	-	241.025.56	413.838.41-1	691.026.13
PSC32-PSC63（直径 32-50）	12	414.438.21	322.318.50	241.030.63	413.438.41	691.026.13
PSC50-PSC63	16	414.838.31	322.318.52	241.030.63	413.838.40	691.026.13

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSKNR/L-Kr 75°







- SNMM SNMG SNMA SNGA
- 刀片仅做示意
- SNMM SNMG SNMA SNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

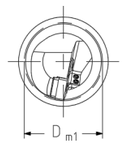
90°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PSKNR-17090-12	40	32	25	17	90	69	-6°	-11°	0.45	SN.. 1204..
12	PSC50-PSKNR-17090-12	50	32	25	17	90	67	-6°	-11°	0.51	
12	PSC50-PSKNR-22110-12	50	40	32	22	110	88	-6°	-10°	0.7	
12	PSC50-PSKNR-27140-12	50	50	40	27	140	119	-6°	-10°	1.4	
12	PSC63-PSKNR-22110-12	63	40	32	22	110	84	-6°	-10°	1.3	

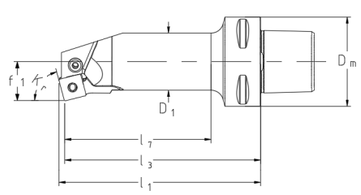
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever
PSC40-PSC50(D25)	12	414.838.32	-	241.025.56	413.838.41-1
PSC50-PSC63(D32-D40)	12	414.438.21	322.438.51	241.030.63	413.438.41

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSKNR/L-Kr 75° (HP)







- SNMM SNMG SNMA SNGA
- 刀片仅做示意

- SNMM SNMG SNMA SNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC40-PSKNR-17090-12HP	40	32	25	17	90	-6°	-11°	0.51	SN..1204..
12	PSC40-PSKNL-17090-12HP	40	32	25	17	90	-6°	-11°	0.51	
12	PSC40-PSKNR-22110-12HP	40	40	32	22	110	-6°	-10°	0.79	
12	PSC40-PSKNL-22110-12HP	40	40	32	22	110	-6°	-10°	0.79	
12	PSC50-PSKNR-17090-12HP	50	32	25	17	90	-6°	-11°	0.71	
12	PSC50-PSKNL-17090-12HP	50	32	25	17	90	-6°	-11°	0.71	
12	PSC50-PSKNR-22110-12HP	50	40	32	22	110	-6°	-10°	0.98	
12	PSC50-PSKNL-22110-12HP	50	40	32	22	110	-6°	-10°	0.98	
12	PSC50-PSKNR-27140-12HP	50	50	40	27	140	-6°	-10°	1.49	
12	PSC50-PSKNL-27140-12HP	50	50	40	27	140	-6°	-10°	1.49	
12	PSC63-PSKNR-22110-12HP	63	40	32	22	110	-6°	-10°	1.35	
12	PSC63-PSKNL-22110-12HP	63	40	32	22	110	-6°	-10°	1.35	
15	PSC63-PSKNR-35175-15HP	63	63	50	35	175	-6°	-9°	2.96	SN..1506..
15	PSC63-PSKNL-35175-15HP	63	63	50	35	175	-6°	-9°	2.96	

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PSKNR/L-Kr 75° (HP)

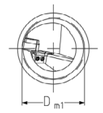
› 主要配件 | Main spare parts

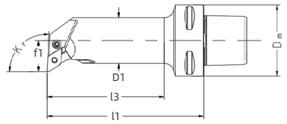
接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC40-PSC50（直径 25）	12	414.838.32	/	241.025.56	413.838.41-1	691.026.13
PSC40-PSC63（直径 32-50）	12	414.438.21	322.438.51	241.030.63	413.438.41	691.026.13
PSC63	15	322.438.57	322.438.57	241.030.63	413.838.40	691.026.13

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PDUNR/L-Kr 93°(HP)







- DNMM DNMX DNMG DNMA DNGA
- 刀片仅做示意

- DNMM DNMX DNMG DNMA DNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC32-PDUNR-17090-11HP	32	32	25	17	90	75	-6°	-11°	0.37	DN..1104..
11	PSC32-PDUNL-17090-11HP	32	32	25	17	90	75	-6°	-11°	0.37	
11	PSC40-PDUNR-17090-11HP	40	32	25	17	90	69	-6°	-11°	0.5	
11	PSC40-PDUNL-17090-11HP	40	32	25	17	90	69	-6°	-11°	0.5	
11	PSC40-PDUNR-22110-11HP	40	40	32	22	110	89	-6°	-10°	0.77	
11	PSC40-PDUNL-22110-11HP	40	40	32	22	110	89	-6°	-10°	0.77	
11	PSC50-PDUNR-17090-11HP	50	32	25	17	90	67	-6°	-11°	0.7	
11	PSC50-PDUNL-17090-11HP	50	32	25	17	90	67	-6°	-11°	0.7	
11	PSC50-PDUNR-22110-11HP	50	40	32	22	110	88	-6°	-10°	0.98	
11	PSC50-PDUNL-22110-11HP	50	40	32	22	110	88	-6°	-10°	0.98	
11	PSC63-PDUNR-17100-11HP	63	32	25	17	100	74	-6°	-11°	1.12	
11	PSC63-PDUNL-17100-11HP	63	32	25	17	100	74	-6°	-11°	1.12	

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PDUNR/L-Kr 93°(HP)

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
15	PSC40-PDUNR-27080-15HP	40	50	40	27	80	60	-6°	-11°	0.7	DN..1506..
15	PSC40-PDUNL-27080-15HP	40	50	40	27	80	60	-6°	-11°	0.7	
15	PSC40-PDUNR-27120-15HP	40	50	40	27	120	100	-6°	-11°	1.07	
15	PSC40-PDUNL-27120-15HP	40	50	40	27	120	100	-6°	-11°	1.07	
15	PSC50-PDUNR-27140-15HP	50	50	40	27	140	119	-6°	-11°	1.45	
15	PSC50-PDUNL-27140-15HP	50	50	40	27	140	119	-6°	-11°	1.45	
15	PSC50-PDUNR-35100-15HP	50	63	50	35	100	81	-6°	-10°	1.43	
15	PSC50-PDUNL-35100-15HP	50	63	50	35	100	81	-6°	-10°	1.43	
15	PSC50-PDUNR-35150-15HP	50	63	50	35	150	131	-6°	-10°	2.15	
15	PSC50-PDUNL-35150-15HP	50	63	50	35	150	131	-6°	-10°	2.15	
15	PSC63-PDUNR-22110-15HP	63	40	32	22	110	84	-6°	-12°	1.33	
15	PSC63-PDUNL-22110-15HP	63	40	32	22	110	84	-6°	-12°	1.33	
15	PSC63-PDUNR-27140-15HP	63	50	40	27	140	115	-6°	-11°	1.81	
15	PSC63-PDUNL-27140-15HP	63	50	40	27	140	115	-6°	-11°	1.81	
15	PSC63-PDUNR-35175-15HP	63	63	50	35	175	152	-6°	-10°	2.91	
15	PSC63-PDUNL-35175-15HP	63	63	50	35	175	152	-6°	-10°	2.91	

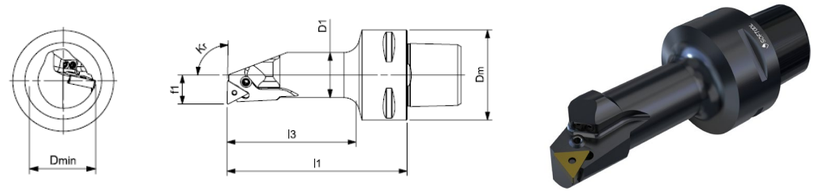
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC32-PSC63（直径 25）	11	414.838.30	-	241.020.50	413.015.21	691.026.13
PSC40-PSC50（直径 32）	11	414.438.20	322 255.01	241.025.56	413.001.01	691.026.13
PSC40-PSC63	15	414.438.30	322.358.51	241.030.63	413.438.47	691.026.13

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PTFNR/L-Kr 91° (HP)



- TNMM TNMX TNMG TNMA TNGA
- 刀片仅做示意

- TNMM TNMX TNMG TNMA TNGA
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-PTFNR-13080-11HP	40.0	32.0	20.0	13.0	80.0	51.9	-6°	-12°	0.41	TN..1103..
11	PSC40-PTFNL-13080-11HP	40.0	32.0	20.0	13.0	80.0	51.9	-6°	-12°	0.41	

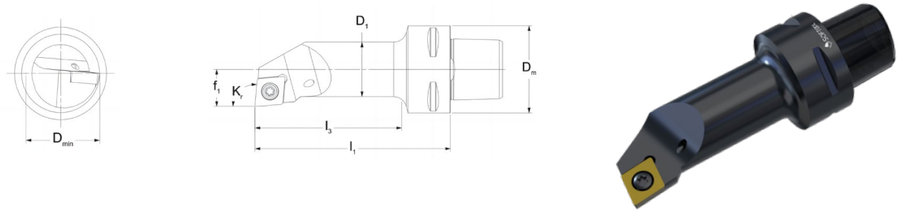
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	螺钉 screw	刀垫 Shim	扳手 Key	勾杆 Lever	喷嘴 Nozzle
PSC40	11	414.438.29	-	241.030.63	413.438.46-1	691.026.23

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SCLCR/L-Kr 95°



- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

80°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
09	PSC32-SCLCR-11065-09	32	20	16	11	65	48	0°	-12°	0.21	CC..09T3..
09	PSC32-SCLCL-11065-09	32	20	16	11	65	48	0°	-12°	0.21	
09	PSC32-SCLCR-13075-09	32	25	20	13	75	58	0°	-8°	0.27	
09	PSC32-SCLCL-13075-09	32	25	20	13	75	58	0°	-8°	0.27	
09	PSC32-SCLCR-17090-09	32	32	25	17	90	74	0°	-6°	0.38	
09	PSC32-SCLCL-17090-09	32	32	25	17	90	74	0°	-6°	0.38	
09	PSC40-SCLCR-11070-09	40	20	16	11	70	47	0°	-12°	0.36	
09	PSC40-SCLCL-11070-09	40	20	16	11	70	47	0°	-12°	0.36	
09	PSC40-SCLCR-13080-09	40	25	20	13	80	57	0°	-8°	0.41	
09	PSC40-SCLCL-13080-09	40	25	20	13	80	57	0°	-8°	0.41	
09	PSC40-SCLCR-17090-09	40	32	25	17	90	68	0°	-6°	0.51	
09	PSC40-SCLCL-17090-09	40	32	25	17	90	68	0°	-6°	0.51	
09	PSC40-SCLCR-27080-09	40	50	40	27	80	60	0°	-6°	0.69	
09	PSC40-SCLCL-27080-09	40	50	40	27	80	60	0°	-6°	0.69	
09	PSC50-SCLCR-11070-09	50	20	16	11	70	46	0°	-12°	0.57	
09	PSC50-SCLCL-11070-09	50	20	16	11	70	46	0°	-12°	0.57	
09	PSC50-SCLCR-13080-09	50	25	20	13	80	56	0°	-8°	0.65	
09	PSC50-SCLCL-13080-09	50	25	20	13	80	56	0°	-8°	0.65	
09	PSC50-SCLCR-17090-09	50	32	25	17	90	67	0°	-6°	0.69	
09	PSC50-SCLCL-17090-09	50	32	25	17	90	67	0°	-6°	0.69	

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SCLCR/L-Kr 95°

› 技术参数 | Technical parameters

单位 | Unit：mm

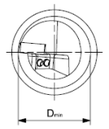
80°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
12	PSC32-SCLCR-17090-12	32	32	25	17	90	75	0°	-6°	0.32	CC..1204..
12	PSC32-SCLCL-17090-12	32	32	25	17	90	75	0°	-6°	0.32	
12	PSC32-SCLCR-22064-12	32	40	31.7	22	64	50	0°	-10°	0.31	
12	PSC32-SCLCL-22064-12	32	40	31.7	22	64	50	0°	-10°	0.31	
12	PSC32-SCLCR-22090-12	32	40	31.7	22	90	82	0°	-10°	0.5	
12	PSC32-SCLCL-22090-12	32	40	31.7	22	90	82	0°	-10°	0.5	
12	PSC32-SCLCR-22096-12	32	40	32	22	96	81	0°	-10°	0.54	
12	PSC32-SCLCL-22096-12	32	40	32	22	96	81	0°	-10°	0.54	
12	PSC40-SCLCR-17090-12	40	32	25	17	90	69	0°	-6°	0.45	
12	PSC40-SCLCL-17090-12	40	32	25	17	90	69	0°	-6°	0.45	
12	PSC40-SCLCR-22110-12	40	40	32	22	110	89	0°	-10°	0.68	
12	PSC40-SCLCL-22110-12	40	40	32	22	110	89	0°	-10°	0.68	
12	PSC40-SCLCR-27080-12	40	50	39.7	27	80	60	0°	-8°	0.63	
12	PSC40-SCLCL-27080-12	40	50	39.7	27	80	60	0°	-8°	0.63	
12	PSC50-SCLCR-17090-12	50	32	25	17	90	67	0°	-6°	0.63	
12	PSC50-SCLCL-17090-12	50	32	25	17	90	67	0°	-6°	0.63	
12	PSC50-SCLCR-22110-12	50	40	32	22	110	88	0°	-10°	0.87	
12	PSC50-SCLCL-22110-12	50	40	32	22	110	88	0°	-10°	0.87	
12	PSC50-SCLCR-27140-12	50	50	40	27	140	119	0°	-8°	1.35	
12	PSC50-SCLCL-27140-12	50	50	40	27	140	119	0°	-8°	1.35	
12	PSC50-SCLCR-35100-12	50	63	49.7	35	100	80	0°	-5°	1.27	
12	PSC50-SCLCL-35100-12	50	63	49.7	35	100	80	0°	-5°	1.27	

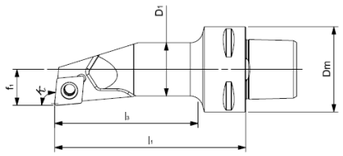
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC50（直径 16-20）	09	-	-	248.150.10	ILD3581
PSC32-PSC50（直径 25）	09	-	-	248.150.10	ILD3510
PSC32-PSC50（直径 40）	09	512.090.01	322 232.01	248.150.10&241.035.65	ILD3512
PSC32-PSC50（直径 25）	12	-	-	248.150.10	ILD4011-A
PSC32-PSC50（直径 32-50）	12	512.090.03	322.232.02	248.150.10&241.040.70	ILD4014

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SCLCR/L-Kr 95° (HP)







- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意
- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

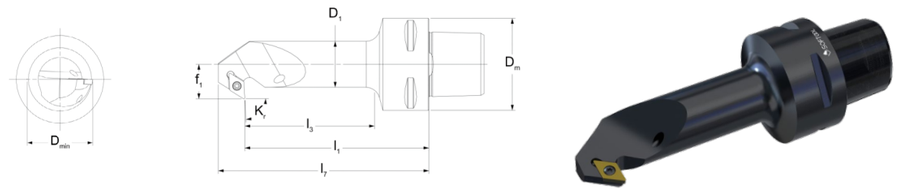
55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
09	PSC32-SCLCR-11065-09HP	32	21.5	16	11	65	48	0°	-12°	0.22	CC..09T3..
09	PSC32-SCLCL-11065-09HP	32	21.5	16	11	65	48	0°	-12°	0.22	
09	PSC40-SCLCR-11070-09HP	40	21.5	16	11	70	47	0°	-12°	0.36	
09	PSC40-SCLCL-11070-09HP	40	21.5	16	11	70	47	0°	-12°	0.36	
09	PSC40-SCLCR-13080-09HP	40	25	20	13	80	57	0°	-8°	0.41	
09	PSC40-SCLCL-13080-09HP	40	25	20	13	80	57	0°	-8°	0.41	
09	PSC50-SCLCR-11070-09HP	50	21.5	16	11	70	46	0°	-12°	0.56	
09	PSC50-SCLCL-11070-09HP	50	21.5	16	11	70	46	0°	-12°	0.56	
09	PSC50-SCLCR-13080-09HP	50	25	20	13	80	56	0°	-8°	0.61	
09	PSC50-SCLCL-13080-09HP	50	25	20	13	80	56	0°	-8°	0.61	
12	PSC40-SCLCR-17090-12HP	40	32	25	17	90	69	0°	-6°	0.50	CC..1204..
12	PSC40-SCLCL-17090-12HP	40	32	25	17	90	69	0°	-6°	0.50	
12	PSC50-SCLCR-17090-12HP	50	32	25	17	90	67	0°	-6°	0.69	
12	PSC50-SCLCL-17090-12HP	50	32	25	17	90	67	0°	-6°	0.69	

› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
PSC32-PSC50	09	-	-	248.150.10	ILD3581	691.026.13
PSC40-PSC50	12	-	-	248.150.10	ILD4011-A	691.026.13

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SDUCR/L-X-Kr 93°



- DCMT DCMX DCGT DCGX DCET DCMW
- 刀片仅做示意

- DCMT DCMX DCGT DCGX DCET DCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	l7	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
07	PSC32-SDUCR-13070-07X	32	22	16	13	70	54	80.7	0°	-6°	0.19	DC.. 0702..
07	PSC32-SDUCL-13070-07X	32	22	16	13	70	54	80.7	0°	-6°	0.19	
07	PSC32-SDUCR-15080-07X	32	27	20	15	80	64	91.5	0°	-3°	0.26	
07	PSC32-SDUCL-15080-07X	32	27	20	15	80	64	91.5	0°	-3°	0.26	
07	PSC40-SDUCR-13070-07X	40	22	16	13	70	48	80.7	0°	-6°	0.32	
07	PSC40-SDUCL-13070-07X	40	22	16	13	70	48	80.7	0°	-6°	0.32	
07	PSC40-SDUCR-15080-07X	40	27	20	15	80	58	91.5	0°	-3°	0.39	
07	PSC40-SDUCL-15080-07X	40	27	20	15	80	58	91.5	0°	-3°	0.39	
07	PSC40-SDUCR-18090-07X	40	32	25	18	90	69	101.5	0°	-3°	0.49	
07	PSC40-SDUCL-18090-07X	40	32	25	18	90	69	101.5	0°	-3°	0.49	
07	PSC50-SDUCR-15080-07X	50	27	20	15	80	58	91.5	0°	-3°	0.58	
07	PSC50-SDUCL-15080-07X	50	27	20	15	80	58	91.5	0°	-3°	0.58	
07	PSC50-SDUCR-18090-07X	50	32	25	18	90	68	101.5	0°	-3°	0.67	
07	PSC50-SDUCL-18090-07X	50	32	25	18	90	68	101.5	0°	-3°	0.67	
07	PSC32-SDUCR-11065-07	32	20	16	11	65	48	-	0°	-8°	0.21	
07	PSC32-SDUCL-11065-07	32	20	16	11	65	48	-	0°	-8°	0.21	
07	PSC40-SDUCR-11070-07	40	20	16	11	70	47	-	0°	-8°	0.36	
07	PSC40-SDUCL-11070-07	40	20	16	11	70	47	-	0°	-8°	0.36	
07	PSC50-SDUCR-11070-07	50	20	16	11	70	46	-	0°	-8°	0.55	
07	PSC50-SDUCL-11070-07	50	20	16	11	70	46	-	0°	-8°	0.55	

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SDUCR/L-Kr 93°

技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	l7	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC32-SDUCR-13075-11	32	25	20	13	75	58	-	0°	-8°	0.26	DC..11T3..
11	PSC32-SDUCL-13075-11	32	25	20	13	75	58	-	0°	-8°	0.26	
11	PSC32-SDUCR-17090-11	32	32	25	17	90	73	-	0°	-6°	0.38	
11	PSC32-SDUCL-17090-11	32	32	25	17	90	73	-	0°	-6°	0.38	
11	PSC40-SDUCR-13080-11	40	25	20	13	80	57	-	0°	-8°	0.41	
11	PSC40-SDUCL-13080-11	40	25	20	13	80	57	-	0°	-8°	0.41	
11	PSC40-SDUCR-17090-11	40	32	25	17	90	68	-	0°	-6°	0.52	
11	PSC40-SDUCL-17090-11	40	32	25	17	90	68	-	0°	-6°	0.52	
11	PSC40-SDUCR-22110-11	40	40	32	22	110	89	-	0°	-6°	0.76	
11	PSC40-SDUCL-22110-11	40	40	32	22	110	89	-	0°	-6°	0.76	
11	PSC40-SDUCR-27080-11	40	50	40	27	80	60	-	0°	-6°	0.72	
11	PSC40-SDUCL-27080-11	40	50	40	27	80	60	-	0°	-6°	0.72	
11	PSC50-SDUCR-13080-11	50	25	20	13	80	56	-	0°	-8°	0.65	
11	PSC50-SDUCL-13080-11	50	25	20	13	80	56	-	0°	-8°	0.65	
11	PSC50-SDUCR-17090-11	50	32	25	17	90	67	-	0°	-6°	0.7	
11	PSC50-SDUCL-17090-11	50	32	25	17	90	67	-	0°	-6°	0.7	
11	PSC50-SDUCR-22110-11	50	40	32	22	110	88	-	0°	-6°	0.96	
11	PSC50-SDUCL-22110-11	50	40	32	22	110	88	-	0°	-6°	0.96	
11	PSC50-SDUCR-35100-11	50	63	50	35	100	80	-	0°	-4°	1.35	
11	PSC50-SDUCL-35100-11	50	63	50	35	100	80	-	0°	-4°	1.35	

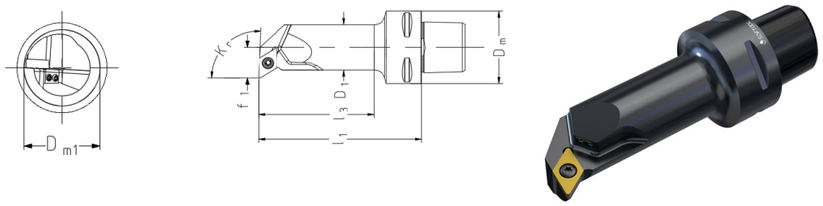
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC32-PSC50	07	-	-	242.070.35	ILD2565
PSC32-PSC50（直径 20）	11	-	-	248.150.10	ILD3581
PSC32-PSC50（直径 25）	11	-	-	248.150.10	ILD3510
PSC32-PSC50	11	512.090.01	322.263.01	248.150.10&241.035.65	ILD3512

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SDUCR/L-Kr 93° (HP)



- DCMT DCMX DCGT DCGX DCET DCMW
- 刀片仅做示意

- DCMT DCMX DCGT DCGX DCET DCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-SDUCR-13080-11HP	40	25	20	13	80	58	0°	-8°	0.41	DC..11T3..
11	PSC40-SDUCL-13080-11HP	40	25	20	13	80	58	0°	-8°	0.41	
11	PSC40-SDUCR-17090-11HP	40	32	25	17	90	69	0°	-6°	0.5	
11	PSC40-SDUCL-17090-11HP	40	32	25	17	90	69	0°	-6°	0.5	
11	PSC50-SDUCR-13080-11HP	50	25	20	13	80	56	0°	-8°	0.6	
11	PSC50-SDUCL-13080-11HP	50	25	20	13	80	56	0°	-8°	0.6	
11	PSC50-SDUCR-17090-11HP	50	32	25	17	90	67	0°	-6°	0.69	
11	PSC50-SDUCL-17090-11HP	50	32	25	17	90	67	0°	-6°	0.69	

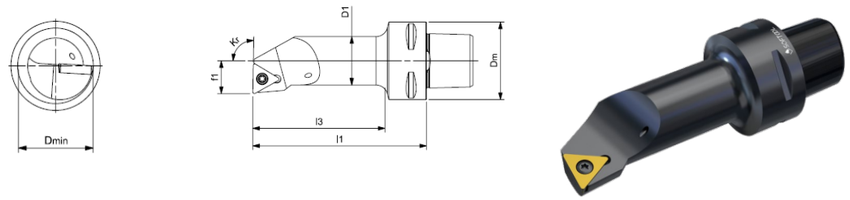
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
PSC40-PSC50（直径 20）	11	-	-	242.070.35	ILD3581	691.026.13
PSC40-PSC50（直径 25）	11	-	-	242.070.35	ILD3510	691.026.13

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

STFCR/L-Kr 91°



- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
11	PSC40-STFCR-11070-11	40	20	16	11	70	47	0°	-4°	0.35	TC..1103
11	PSC40-STFCL-11070-11	40	20	16	11	70	47	0°	-4°	0.35	
11	PSC40-STFCR-13080-11	40	25	20	13	80	57	0°	-3°	0.4	
11	PSC40-STFCL-13080-11	40	25	20	13	80	57	0°	-3°	0.4	
16	PSC40-STFCR-17090-16	40	32	25	17	90	69	0°	-6°	0.45	TC..16T3..
16	PSC40-STFCL-17090-16	40	32	25	17	90	69	0°	-6°	0.45	
16	PSC40-STFCR-22110-16	40	40	32	22	110	89	0°	-10°	0.77	
16	PSC40-STFCL-22110-16	40	40	32	22	110	89	0°	-10°	0.77	

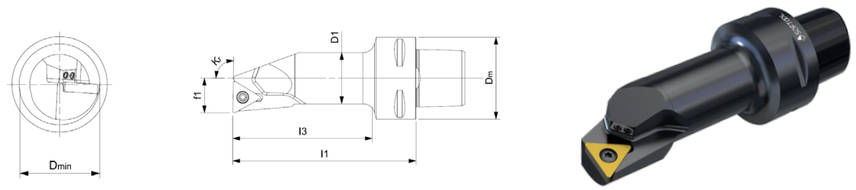
主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC40	11	-	-	242.070.35	ILD2565
PSC40（直径 25）	16	-	-	248.150.10	ILD3510
PSC40（直径 32）	16	512.090.01	322.320.01	248.150.10&241.035.65	ILD3512

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

STFCR/L-Kr 91° (HP)



- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意
- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

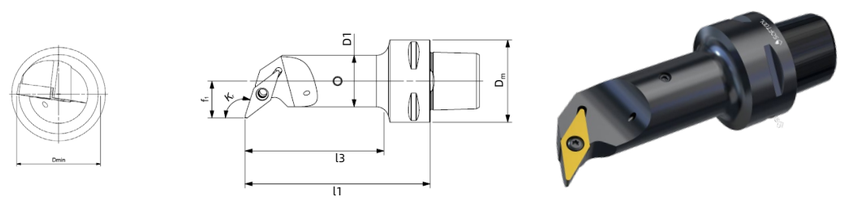
55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC40-STFCR-17090-16HP	40.0	32.0	25.0	17.0	90.0	69.0	0°	-6°	0.51	TC..16T3..
16	PSC40-STFCL-17090-16HP	40.0	32.0	25.0	17.0	90.0	69.0	0°	-6°	0.51	
16	PSC50-STFCR-17090-16HP	50.0	32.0	25.0	17.0	90.0	67.0	0°	-6°	0.70	
16	PSC50-STFCL-17090-16HP	50.0	32.0	25.0	17.0	90.0	67.0	0°	-6°	0.70	
16	PSC50-STFCR-22110-16HP	50.0	40.0	32.0	22.0	110.0	88.0	0°	-10°	0.96	
16	PSC50-STFCL-22110-16HP	50.0	40.0	32.0	22.0	110.0	88.0	0°	-10°	0.96	

› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
PSC40-PSC50（直径 25）	16	-	-	248.150.10	ILD3510	691.026.23
PSC50（直径 32）	16	512.090.01	322.320.01	248.150.10&241.035.65	ILD3512	691.026.23

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SVQBR/L-Kr 107.5°



- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意
- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC40-SVQBR-18090-16	40	33	25	18	90	69	0°	-6°	0.5	VB..1604..
16	PSC40-SVQBL-18090-16	40	33	25	18	90	69	0°	-6°	0.5	
16	PSC40-SVQBR-22110-16	40	40	32	22	110	89	0°	-8°	0.73	
16	PSC40-SVQBL-22110-16	40	40	32	22	110	89	0°	-8°	0.73	
16	PSC40-SVQBR-27120-16	40	50	40	27	120	100	0°	-8°	0.99	
16	PSC40-SVQBL-27120-16	40	50	40	27	120	100	0°	-8°	0.99	
16	PSC50-SVQBR-18090-16	50	33	25	18	90	67	0°	-6°	0.68	
16	PSC50-SVQBL-18090-16	50	33	25	18	90	67	0°	-6°	0.68	
16	PSC50-SVQBR-22110-16	50	40	32	22	110	88	0°	-8°	0.93	
16	PSC50-SVQBL-22110-16	50	40	32	22	110	88	0°	-8°	0.93	
16	PSC50-SVQBR-27140-16	50	50	40	27	140	119	0°	-8°	1.38	
16	PSC50-SVQBL-27140-16	50	50	40	27	140	119	0°	-8°	1.38	
16	PSC50-SVQBR-35150-16	50	63	50	35	150	131	0°	-7°	1.9	
16	PSC50-SVQBL-35150-16	50	63	50	35	150	131	0°	-7°	1.9	
16	PSC63-SVQBR-27145-16	63	50	40	27	145	120	0°	-8°	1.76	
16	PSC63-SVQBL-27145-16	63	50	40	27	145	120	0°	-8°	1.76	
16	PSC63-SVQBR-35175-16	63	63	50	35	175	152	0°	-8°	2.89	
16	PSC63-SVQBL-35175-16	63	63	50	35	175	152	0°	-8°	2.89	

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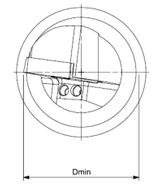
SVQBR/L-Kr 107.5°

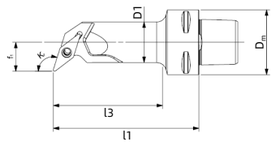
› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw
PSC40-PSC50（直径 25）	16	-	-	248.150.10	ILD3510
PSC40-PSC63	16	512 090-01	322.270.01	248.150.10&241.035.65	ILD3512

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

SVQBR/L-Kr 107.5°(HP)







- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- 刀片仅做示意
- VBMT VBGT VCGX VCEX VCGT VCET VBMW VCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

55°	订货号 Ordering code	Dm	Dmin	D1	f1	l1	l3	γ	λ	重量 m (kg)	ISO 刀片 ISO insert
16	PSC40-SVQBR-18090-16HP	40	33	25	18	90	68	0°	-6°	0.48	VB..1604..
16	PSC40-SVQBL-18090-16HP	40	33	25	18	90	68	0°	-6°	0.48	
16	PSC50-SVQBR-18090-16HP	50	33	25	18	90	67	0°	-6°	0.68	
16	PSC50-SVQBL-18090-16HP	50	33	25	18	90	67	0°	-6°	0.68	
16	PSC63-SVQBR-22120-16HP	63	40	32	22	120	94	0°	-8°	1.36	
16	PSC63-SVQBL-22120-16HP	63	40	32	22	120	94	0°	-8°	1.36	

› 主要配件 | Main spare parts

接口尺寸 PSC size	刀片 Insert	刀垫螺钉 Shim screw	刀垫 Shim	扳手 Key	刀片螺钉 Insert screw	喷嘴 Nozzle
PSC40-PSC50（直径 25）	16	-	-	248.150.10	ILD3510	691.026.13
PSC63	16	512 090-01	322.270.01	248.150.10&241.035.65	ILD3512	691.026.13

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSC接纳器

PSC CLAMPING UNIT



BTS

01

配合PSC接口的刀具使用

Used with tools of PSC interface

02

可实现左右手刀具互换

Reailize the exchange of left and right hand tools

03

凸轮锁紧结构，换刀便捷

Cam locking device, make changing the tool timely

PSC 接纳器命名方式 PSC Clamping Unit Naming And Coding Rules

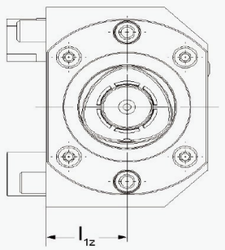
PSC40	-	R	CUSA	-	24	043	M
01		02	03		04	05	06

01 接口规格 Coupling Type	
PSC	32
	40
	50
	63
	80
	80X

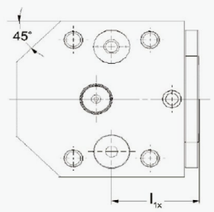
02 刀体方向 Hand of Tool	
L	左手方 Left
R	右手方向 Right
N	不区分左右手方向 Null

03 产品种类 Production Type	
CUSA	通用接纳器 General Purpose Receiver
CVDI	VDI 接纳器 VDI Receiver
CSQUA	卧式刀塔接纳器 Horizontal Lathe Receiver
CSQIR	方柄型接纳器 Square Shank Internal Receiver
CVDI	中心拉钉夹紧 Center Pull Stud Clamping Receiver
CHYD	液压驱动接纳器 Hydraulic Actuated Receiver

04 l1z Size

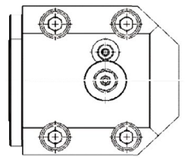


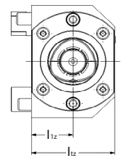
05 l1x Size

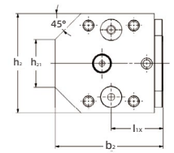


06 制式 Format	
M	标准款 Standard

CUSA 型 CUSA







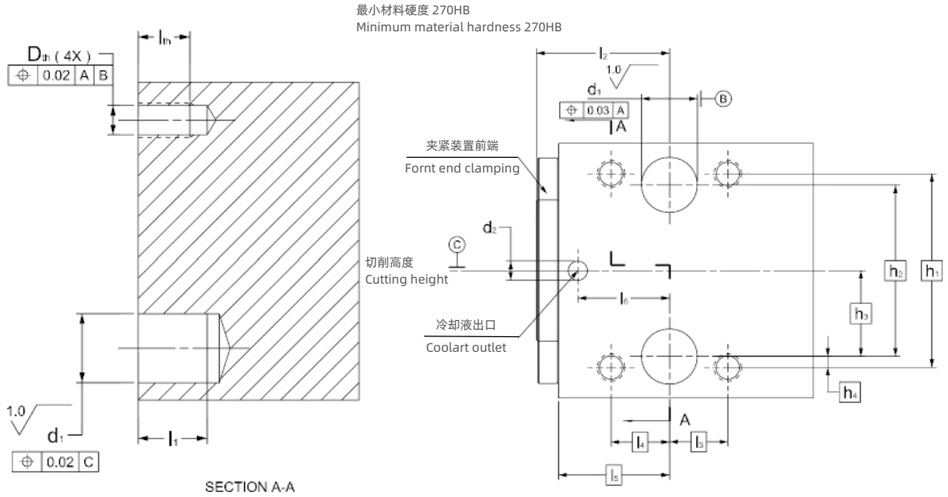


› 技术参数 | Technical parameters

单位 | Unit：mm

接口尺寸 PSC size	订货号 Ordering code	b2	h2	h21	l1x	l1z	ltz	重量 m (kg)
PSC32	PSC32-RCUSA-19039	73	54	30	39	19	38	1.30
PSC32	PSC32-LCUSA-19039	73	54	30	39	19	38	1.30
PSC40	PSC40-RCUSA-24043	86	77	38	43	24	48	2.26
PSC40	PSC40-LCUSA-24043	86	77	38	43	24	48	2.26
PSC50	PSC50-RCUSA-32048	100	92	44	48	32	64	3.74
PSC50	PSC50-LCUSA-32048	100	92	44	48	32	64	3.74
PSC63	PSC63-RCUSA-42060	122	105	37	60	42	84	7.10
PSC63	PSC63-LCUSA-42060	122	105	37	60	42	84	7.10
PSC80	PSC80-RCUSA-50088	146	133	133	88	50	100	13.25
PSC80	PSC80-LCUSA-50088	146	133	133	88	50	100	13.25

夹紧装置 R\L RUSA 应用设计说明
Clamping device R \ L Rusa application design description

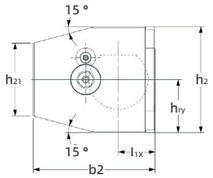


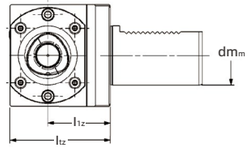
› 技术参数 | Technical parameters

单位 | Unit：mm

夹紧装置 Clamping device	d1 (H7)	d2	h1	h2	h3	h4	l1 (min)	l2	l3	l4	l5	l6	lth (min)	Dth
PSC32R\LCUSA19039	12	5	42	39	19.5	1.5	8.5	39	19	19	33.5	28	7.5	M6
PSC40R\LCUSA24043	16	7	60	55	27.5	2.5	11	43	19	19	36.5	30	11	M8
PSC50R\LCUSA32048	20	7	70	62	31	4	12	48	21	21	39.5	33	13	M10
PSC63R\LCUSA42060	25	10	82	71	35.5	5.5	20	60	24.5	24.5	50.5	41	12	M10
PSC80R\LCUSA50088	32	11	110	92	46	9	20	88	43	43	76	63	14.5	M12

VDI 外圆车刀接纳器
VDI External Receiver





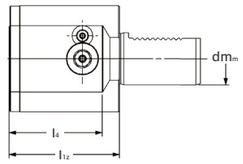


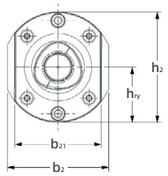
› 技术参数 | Technical parameters

单位 | Unit：mm

VDI 尺寸 VDI size	接口尺寸 PSC size	订货号 Ordering code	b2	hry	h2	h21	l1x	l1z	ltz	重量 m (kg)
30	PSC32	PSC32-RCVDI30-41020M	74	30	57	38	20	41	60	2.1
30	PSC32	PSC32-LCVDI30-41020M	74	30	57	38	20	41	60	2.1
30	PSC32	PSC32-RCVDI30-41030M	73	30	57	41	30	41	60	2.2
30	PSC32	PSC32-LCVDI30-41030M	73	30	57	41	30	41	60	2.2
40	PSC40	PSC40-RCVDI40-51030M	86	38	75	54	30	51	75	3.2
40	PSC40	PSC40-LCVDI40-51030M	86	38	75	54	30	51	75	3.2
40	PSC40	PSC40-RCVDI40-51040M	86	38	75	60	40	51	75	3.2
40	PSC40	PSC40-LCVDI40-51040M	86	38	75	60	40	51	75	3.2
40	PSC50	PSC50-RCVDI40-53030M	99	41	82	47	30	53	85	5.7
40	PSC50	PSC50-LCVDI40-53030M	99	41	82	47	30	53	85	5.7
40	PSC50	PSC50-RCVDI40-53040M	99	41	82	53	40	53	85	5.7
40	PSC50	PSC50-LCVDI40-53040M	99	41	82	53	40	53	85	5.7
50	PSC40	PSC40-RCVDI50-41030M	86	43	86	66	30	41	65	5.7
50	PSC40	PSC40-LCVDI50-41030M	86	43	86	66	30	41	65	5.7
50	PSC50	PSC50-RCVDI50-53030M	99	43	86	59	30	53	85	5.7
50	PSC50	PSC50-LCVDI50-53030M	99	43	86	59	30	53	85	5.7
50	PSC50	PSC50-RCVDI50-53040M	99	43	86	65	40	53	85	5.7
50	PSC50	PSC50-LCVDI50-53040M	99	43	86	65	40	53	85	5.7
60	PSC50	PSC50-RCVDI60-43040M	99	53	94	76	40	43	75	5.7
60	PSC50	PSC50-LCVDI60-43040M	99	53	94	76	40	43	75	5.7
60	PSC63	PSC63-RCVDI60-53040M	122	53	105	70	40	53	95	6
60	PSC63	PSC63-LCVDI60-53040M	122	53	105	70	40	53	95	6

VDI 内圆车刀接纳器
VDI Internal Receiver





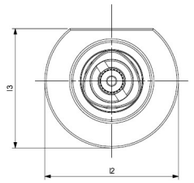


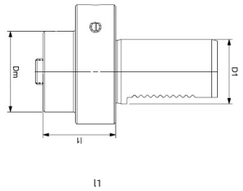
› 技术参数 | Technical parameters

单位 | Unit：mm

VDI 尺寸 VDI size	接口尺寸 PSC size	订货号 Ordering code	b21	b2	hry	h2	l1z	l4	重量 m (kg)
30	PSC32	PSC32-RCVDI30-00060M	38	50	34	61	60	44	1
30	PSC32	PSC32-LCVDI30-00060M	38	50	34	61	60	44	1
40	PSC40	PSC40-RCVDI40-00075M	48	75	41	75	75	53	2.2
40	PSC40	PSC40-LCVDI40-00075M	48	75	41	75	75	53	2.2
50	PSC40	PSC40-RCVDI50-00065M	64	75	41	82	85	72	3.2
50	PSC40	PSC40-LCVDI50-00065M	64	75	41	82	85	72	3.2
40	PSC50	PSC50-RCVDI40-00085M	48	70	49	83	65	39	2.2
40	PSC50	PSC50-LCVDI40-00085M	48	70	49	83	65	39	2.2
50	PSC50	PSC50-RCVDI50-00085M	64	83	49	91	85	62	3.2
50	PSC50	PSC50-LCVDI50-00085M	64	83	49	91	85	62	3.2
60	PSC50	PSC50-RCVDI60-00075M	64	80	58	100	75	56	5.7
60	PSC50	PSC50-LCVDI60-00075M	64	80	58	100	75	56	5.7
60	PSC63	PSC63-RCVDI60-00095M	84	84	58	111	95	50	6.1
60	PSC63	PSC63-LCVDI60-00095M	84	84	58	111	95	50	6.1

VDI 机床接口中心拉钉夹紧
VDI Machine Tool Interface Center Pull Stud Clamping







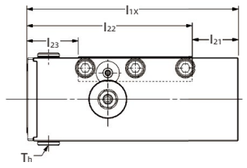
› 技术参数 | Technical parameters

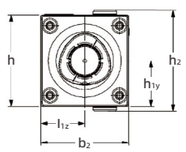
单位 | Unit：mm

接口尺寸 Size	接口尺寸 PSC size	订货号 Ordering code	Dm	D1	l1	l2	l3	重量 m (kg)
30	PSC32	PSC32-NCVDI30-035M	32	30	35	68	62	0.8
30	PSC40	PSC40-NCVDI30-060M	40	30	60	68	62	0.9
40	PSC32	PSC32-NCVDI40-030M	32	40	30	83	74	1.4
40	PSC40	PSC40-NCVDI40-030M	40	40	30	83	74	1.5
40	PSC50	PSC50-NCVDI40-045M	50	40	45	83	74	1.6
40	PSC63	PSC63-NCVDI40-090M	63	40	90	83	74	2.5
50	PSC32	PSC32-NCVDI50-035M	32	50	35	98	84	2.4
50	PSC40	PSC40-NCVDI50-040M	40	50	40	98	84	2.5
50	PSC50	PSC50-NCVDI50-050M	50	50	50	98	84	2.6
50	PSC63	PSC63-NCVDI50-070M	63	50	70	98	84	3.1
50	PSC80	PSC80-NCVDI50-100M	80	50	100	98	90	4.5
60	PSC50	PSC50-NCVDI60-050M	50	60	50	123	104	4.3
60	PSC63	PSC63-NCVDI60-050M	63	60	50	123	104	4.2
60	PSC80	PSC80-NCVDI60-085M	80	60	85	123	104	5.7

接口尺寸 PSC size	螺纹套 Thereaded sleeve	拉丁 Pull stud	扳手 Key
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM3015240203	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

卧式刀塔接纳器
Horizontal Lathe Receiver





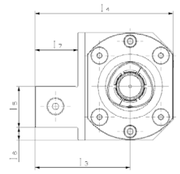


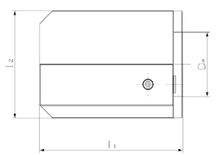
› 技术参数 | Technical parameters

单位 | Unit：mm

接口尺寸 PSC size	订货号 Ordering code	b2	h1y	h2	l1x	l1z	l21	l22	l23	Th	重量 m (kg)
PSC32	PSC32-RCSQUA-4038M	38	20	62	95	19	16.5	78.5	25	G1/8	1.3
PSC32	PSC32-LCSQUA-4038M	38	20	62	95	19	16.5	78.5	25	G1/8	1.3
PSC40	PSC40-RCSQUA-5048M	48	25	54	125	24	24	101	30.5	G1/8	2.3
PSC40	PSC40-LCSQUA-5048M	48	25	54	125	24	24	101	30.5	G1/8	2.3
PSC50	PSC50-RCSQUA-6464M	64	32	68	145	32	27	118	36	G1/8	3.2
PSC50	PSC50-LCSQUA-6464M	64	32	68	145	32	27	118	36	G1/8	3.2

PSC 方柄型接纳器
PSC Square Shank Internal Receiver





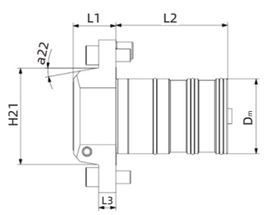


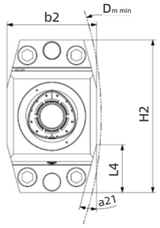
› 技术参数 | Technical parameters

单位 | Unit：mm

装夹尺寸 Size	接口尺寸 PSC size	订货号 Ordering code	Dm	l1	l2	l3	l4	l5	l6	l7	重量 m (kg)
40	PSC40	PSC40-RCSQIR-59-110A	40	110	77	59	83	25	13	26	2.9
40	PSC40	PSC40-LCSQIR-59-110A	40	110	77	59	83	25	13	26	2.9
50	PSC50	PSC50-RCSQIR-77-110A	50	110	92	77	109	32	14	33	5.1
63	PSC63	PSC63-RCSQIR-93-140A	63	140	105	93	135	40	13	40	11.4
63	PSC63	PSC63-LCSQIR-93-140A	63	140	105	93	135	40	13	40	11.4

液压驱动接纳器 – 高压冷却
Hydraulic Actuated Receiver-High-pressure cooling





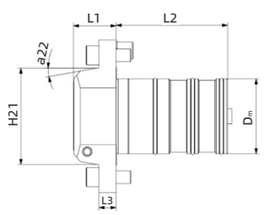


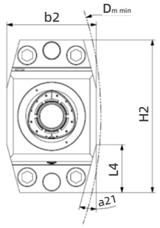
› 技术参数 | Technical parameters

单位 | Unit：mm

接口尺寸 PSC size	订货号 Ordering code	b2	Dm	Dm min	H2	H21	L2	L1	L3	L4	a21	a22
PSC40	PSC40-NCHYD-05625M	48	42	260	92	56	74	25	10	22	15°	11°
PSC50	PSC50-NCHYD-07035M	64	55	300	112	70	88	35	12	30	16°	10°
PSC63	PSC63-NCHYD-09040M	84	70	400	143	90	105	40	16	45	15°	10°
PSC80	PSC80-NCHYD-11050M	100	90	500	180	110	120	50	18	59	15°	10°

液压驱动接纳器 – 低压冷却
Hydraulic Actuated Receiver-Low-pressure cooling







› 技术参数 | Technical parameters

单位 | Unit：mm

接口尺寸 PSC size	订货号 Ordering code	b2	Dm	Dm min	H2	H21	L2	L1	L3	L4	a21	a22
PSC63	PSC63-NCLYD-09040M	84	70	400	143	90	105	40	16	45	15°	10°
PSC80	PSC80-NCLYD-11050M	100	90	500	180	110	120	50	18	59	15°	10°

PSC 动力刀座命名方式
PSC Live Tool Holder Naming And Coding Rules

PSC32	-	DNE	-	BMT45	-	056	-	E
01		02		03		04		05

01 接口规格 Coupling Type	
PSC	32
	40
	50
	63

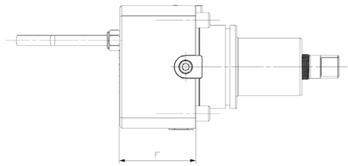
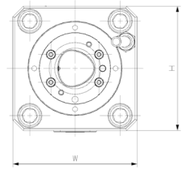
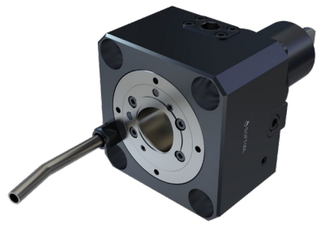
02 动力刀座类别 Live Tool Holder Types	
DNE	垂直动力刀座 Radial Live Tool Holder
DNI	直角动力刀座 Right-Angle Live Tool Holder

03 装夹尺寸 Turret size
BMT45
BMT55
BMT65
BMT75
BMT85

04 有效长度 Turret size
56
59
60
65
68
70
85
100

05 冷却方式 COOLAT	
E	内冷
I	外冷

PSC 垂直动力刀座
PSC Radial Live Tool Holder

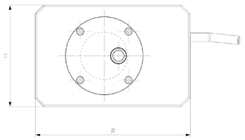




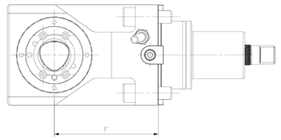
› 技术参数 | Technical parameters

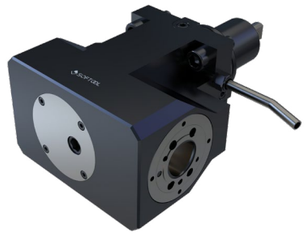
单位 | Unit：mm

装夹尺寸 Turret size	接口尺寸 PSC size	订货号 Ordering code	最高转速 Max RPM	传动比 Ratio	驱动联轴器 Drive Coupling	F	W	H	冷却方式 Coolat	重量 m (kg)
BMT45	PSC32	PSC32-DNE-BMT45-056E	8000	1:1	45	56	75	75	E	2.9
BMT45	PSC32	PSC32-DNE-BMT45-056I	8000	1:1	45	56	75	75	I	2.6
BMT55	PSC32	PSC32-DNE-BMT55-056E	8000	1:1	55	56	85	85	E	2.9
BMT55	PSC32	PSC32-DNE-BMT55-056I	8000	1:1	55	56	85	85	I	2.6
BMT65	PSC40	PSC40-DNE-BMT65-059E	8000	1:1	65	59	96	97	E	4.9
BMT65	PSC40	PSC40-DNE-BMT65-059I	8000	1:1	65	59	96	97	I	4.76
BMT75	PSC50	PSC50-DNE-BMT75-068E	8000	1:1	75	68	112	112	E	7.1
BMT75	PSC50	PSC50-DNE-BMT75-068I	8000	1:1	75	68	112	112	I	7.4
BMT85	PSC63	PSC63-DNE-BMT85-085E	8000	1:1	85	85	125	125	E	11.7
BMT85	PSC63	PSC63-DNE-BMT85-085I	8000	1:1	85	85	125	125	I	11.96

PSC 直角动力刀座
PSC Right-Angle Live Tool Holder







› 技术参数 | Technical parameters

单位 | Unit：mm

装夹尺寸 Turret size	接口尺寸 PSC size	订货号 Ordering code	最高转速 Max RPM	传动比 Ratio	驱动联轴器 Drive Coupling	F	W	H	冷却方式 Coolat	重量 m (kg)
BMT45	PSC32	PSC32-DNI-BMT45-065E	8000	1:1	45	65	114	75	E	5.3
BMT45	PSC32	PSC32-DNI-BMT45-065I	8000	1:1	45	65	119	75	I	5.4
BMT55	PSC32	PSC32-DNI-BMT55-070E	8000	1:1	55	70	121	85	E	7.5
BMT55	PSC32	PSC32-DNI-BMT55-070I	8000	1:1	55	70	126	85	I	7.6
BMT65	PSC40	PSC40-DNI-BMT65-100E	8000	1:1	65	100	131	96	E	10.5
BMT65	PSC40	PSC40-DNI-BMT65-100I	8000	1:1	65	100	135	96	I	10.7
BMT75	PSC50	PSC50-DNI-BMT75-060E	8000	1:1	75	60	150	112	E	12.8
BMT75	PSC50	PSC50-DNI-BMT75-060I	8000	1:1	75	60	153	112	I	13.4
BMT85	PSC63	PSC63-DNI-BMT85-085E	8000	1:1	85	85	184	125	E	19
BMT85	PSC63	PSC63-DNI-BMT85-085I	8000	1:1	85	85	190	125	I	23.6

方柄接杆

TOOL HOLDER ADAPTOR



BTS

01

可用于传统方刀杆使用

Can be used with traditional square tool holders

02

降低刀具使用成本

Reduce the tool cost

03

无需机床内部（停机）对刀

No need downtime to adjust the tool

04

可以多角度应用

Can be applied from multiple angles

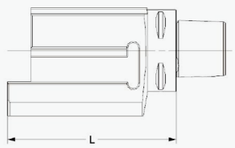
方柄接杆命名方式 Tool Holder Adaptor Naming And Coding Rules

PSC63	-	ASHR	-	122	-	25
01		02		03		04

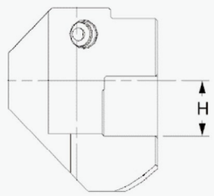
01 接口规格 Coupling Type	
PSC	32
	40
	50
	63
	80

02 产品类型 Production Type	
ASHL	通用刀柄 0°左手方向接杆 General Purpose 0° Left-Hand Adaptor
ASHR	通用刀柄 0°右手方向接杆 General Purpose 0° Right-Hand Adaptor
ASHA	通用刀柄 90°接杆 General Purpose 90° Adaptor
ASHS	通用刀柄 0°双向接杆 General Purpose 0° Both-sides Adaptor
ASHTR/L	通用刀柄 45°接杆 General Purpose 45° Adaptor
ASHR/L45	通用刀柄 0°三向接杆 General Purpose 0° tri-sides Adaptor

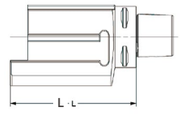
03 有效长度 Length

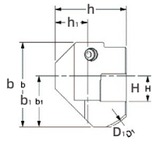


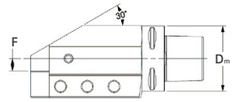
04 刀杆尺寸 Height



通用刀柄 0°接杆
General Purpose 0° Adaptor







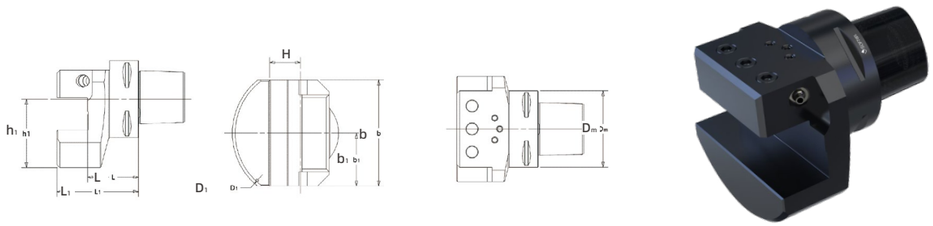


› 技术参数 | Technical parameters

单位 | Unit：mm

接口尺寸 PSC size	刀杆尺寸 Square size	订货号 Ordering code	Dm	L	F	H	b	h	D1	h1	b1	重量 m (kg)	螺钉 Screw
PSC50	20X20	PSC50-ASHR-095-20	50	95	10	20	55.5	69	85	37	30	1.69	251.080.20
PSC50	20X20	PSC50-ASHL-095-20	50	95	10	20	55.5	69	85	37	30	1.69	251.080.20
PSC63	20X20	PSC63-ASHR-105-20	63	105	10	20	63.5	69	85	37	30	2.39	251.080.20
PSC63	20X20	PSC63-ASHL-105-20	63	105	10	20	63.5	69	85	37	30	2.39	251.080.20
PSC63	25X25	PSC63-ASHR-122-25	63	122	13	25	70	78	100	46	38	3.17	251.100.18
PSC63	25X25	PSC63-ASHL-122-25	63	122	13	25	70	78	100	46	38	3.17	251.100.18
PSC80	25X25	PSC80-ASHR-122-25	80	122	15	25	80	86	103	46	40	4.06	251.100.20
PSC80	25X25	PSC80-ASHL-122-25	80	122	15	25	80	86	103	46	40	4.06	251.100.20
PSC80	32X32	PSC80-ASHR-140-32	80	140	8	32	80	95	110	55	40	5.13	251.120.30
PSC80	32X32	PSC80-ASHL-140-32	80	140	8	32	80	95	110	55	40	5.13	251.120.30

通用刀柄 90°接杆
General Purpose 90° Adaptor

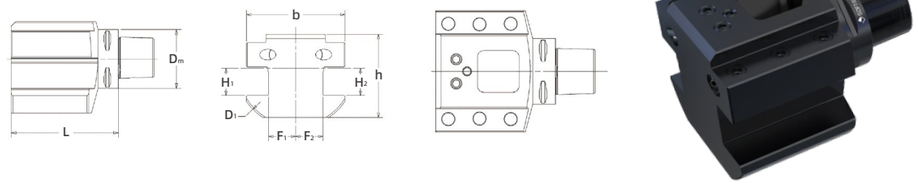


› 技术参数 | Technical parameters

单位 | Unit：mm

接口尺寸 PSC size	刀杆尺寸 Square size	订货号 Ordering code	Dm	L1	L	H	b	D1	h1	b1	重量 m (kg)	螺钉 Screw
PSC50	20X20	PSC50-ASHA-065-20	50	65	45	20	64	85	37	32	1.4	251.120.20
PSC63	20X20	PSC63-ASHA-070-20	63	70	50	20	64	85	37	32	1.8	251.120.20
PSC63	25X25	PSC63-ASHA-080-25	63	80	55	25	76	100	46	38	2.4	251.120.20
PSC80	25X25	PSC80-ASHA-075-25	80	75	50	25	80	103	46	38	3.1	251.120.20
PSC80	32X32	PSC80-ASHA-085-32	80	85	53	32	110	142	65	55	4.4	251.120.20

通用刀柄 0°双向接杆
General Purpose 0° Both-sides Adaptor

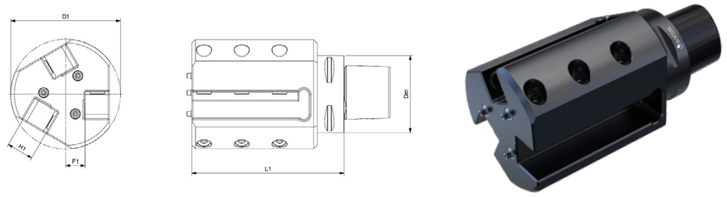


› 技术参数 | Technical parameters

单位 | Unit：mm

接口尺寸 PSC size	刀杆尺寸 Square size	订货号 Ordering code	Dm	L1	L2	F1	F2	H1	H2	b	h	D1	重量 m (kg)	螺钉 Screw
PSC63	25X25	PSC63-ASHS-122-25	63	122	122	20	20	25	25	90	78	114	4.5	251.120.20
PSC80	25X25	PSC80-ASHS-122-25	80	122	122	30	30	25	25	110	75	128	5.9	251.120.20

通用刀柄 0°三向接杆
General Purpose 0° tri-sides Adaptor

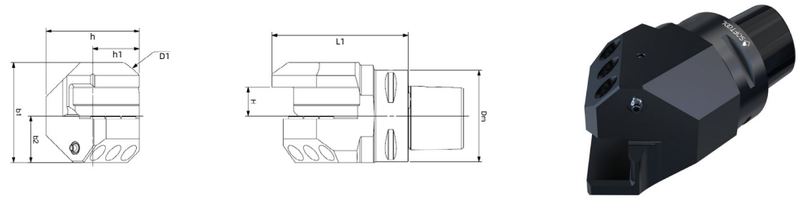


› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	D1	L1	H1	F1	重量 m (kg)
PSC50-ASHTR-36123-20	50	90	123	20	16	3.4
PSC50-ASHTL-36123-20	50	90	123	20	16	3.4
PSC63-ASHTR-36125-20	63	90	125	20	16	3.8
PSC63-ASHTL-36125-20	63	90	125	20	16	3.8
PSC80-ASHTR-45150-32	80	120	150	32	20	7.5
PSC80-ASHTL-45150-32	80	120	150	32	20	7.5

通用刀柄 45°接杆
General Purpose 45° Adaptor



› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	L1	H	h	h1	b1	b2	D1	重量 m (kg)
PSC50-ASHR45-085-20	50	85	20	64	32	69	37	85	1.6
PSC50-ASHL45-085-20	50	85	20	64	32	69	37	85	1.6
PSC63-ASHR45-095-20	63	95	20	64	32	69	37	85	2.2
PSC63-ASHL45-095-20	63	95	20	64	32	69	37	85	2.2
PSC63-ASHR45-114-25	63	114	25	72	36	78	46	100	2.8
PSC63-ASHL45-114-25	63	114	25	72	36	78	46	100	2.8

PSC端面切槽接柄

PSC FACE SLOTTING ADAPTER



01

模块化接柄设计使得换刀过程更加迅速和简便，显著缩短装夹和换刀时间

The modular tool holder design facilitates faster and easier tool changes, significantly reducing the time required for tool clamping and changeover

02

减少了刀体库存和非标刀具的需求，提供了极高的刀具灵活性

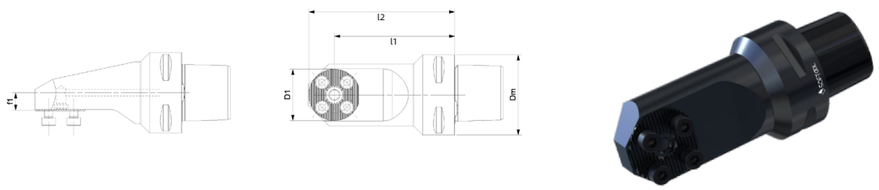
Reduced inventory of tool bodies and demand for non-standard cutting tools, providing extremely high flexibility in tooling

03

稳定性高，刚性强，适用各种刀头选择，更加灵活组合

High stability and strength, compatible with a variety of cutting head options, offering greater flexibility in combination

PSC-SR 端面切槽接柄 90°
PSC-SR Face Slotting Adapter-F



› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	D1(DCON-WS)	l2(LPR)	l1(LF)	f1(WF)	重量 m (kg)
PSC40-SR32-60-RF	40	32	76	60	6	0.5
PSC40-SR32-60-LF	40	32	76	60	6	0.5
PSC40-SR40-60-RF	40	40	80	60	2	0.6
PSC40-SR40-60-LF	40	40	80	60	2	0.6
PSC50-SR32-75-RF	50	32	91	75	11	0.9
PSC50-SR32-75-LF	50	32	91	75	11	0.9
PSC50-SR40-75-RF	50	40	95	75	7	0.9
PSC50-SR40-75-LF	50	40	95	75	7	0.9
PSC63-SR32-90-RF	63	32	106	90	16	1.5
PSC63-SR32-90-LF	63	32	106	90	16	1.5
PSC63-SR40-90-RF	63	40	110	90	12	1.6
PSC63-SR40-90-LF	63	40	110	90	12	1.6

转下页 see next page →

PSC-SR 端面切槽接柄 90°
PSC-SR Face Slotting Adapter-F

› 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
32	113.050.12	182.061.16	241.040.70
40	113.060.12	182.061.16	241.050.80

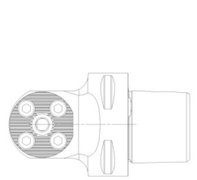
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

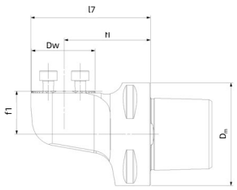
› 命名方式 | Naming And Coding Rules

PSC40 - SR32 - 60 - R F

- F 90°
- L 左手方向 Left R 右手方向 Right
- 轴向长度 L1 Axial length L1
- D1 尺寸 Serrated type size
- PSC 接口尺寸 PSC size

PSC-SR 接柄 90°
PSC-SR Adapter Handle-F







› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	Dw	L1	L7	F1	重量 m (kg)
PSC32-SR25-33-RF	32	25	33	46	8	0.1
PSC32-SR25-33-LF	32	25	33	46	8	0.1
PSC40-SR25-37-RF	40	25	37	49	13	0.3
PSC40-SR25-37-LF	40	25	37	49	13	0.3
PSC40-SR32-59-RF	40	32	43	59	13	0.5
PSC40-SR32-59-LF	40	32	43	59	13	0.5
PSC40-SR40-68-RF	40	40	48	68	13	0.6
PSC40-SR40-68-LF	40	40	48	68	13	0.6
PSC50-SR25-48-RF	50	25	36	48	21	0.4
PSC50-SR25-48-LF	50	25	36	48	21	0.4
PSC50-SR32-58-RF	50	32	42	58	21	0.7
PSC50-SR32-58-LF	50	32	42	58	21	0.7
PSC50-SR40-66-RF	50	40	46	66	21	0.8
PSC50-SR40-66-LF	50	40	46	66	21	0.8
PSC63-SR25-46-RF	63	25	34	46	31	0.9
PSC63-SR25-46-LF	63	25	34	46	31	0.9
PSC63-SR32-54-RF	63	32	38	54	31	0.8
PSC63-SR32-54-LF	63	32	38	54	31	0.8
PSC63-SR40-62-RF	63	40	42	62	31	1.1
PSC63-SR40-62-LF	63	40	42	62	31	1.1

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PSC-SR 接柄 90°
PSC-SR Adapter Handle-F

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	Dw	L1	L7	F1	重量 m (kg)
PSC80-SR32-62-RF	80	32	46	62	41	1.7
PSC80-SR32-62-LF	80	32	46	62	41	1.7
PSC80-SR40-70-RF	80	40	50	70	41	2.4
PSC80-SR40-70-LF	80	40	50	70	41	2.4

› 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
25	113.040.12	182.061.16	241.030.63
32	113.050.12		241.040.70
40	113.060.12		241.050.80

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

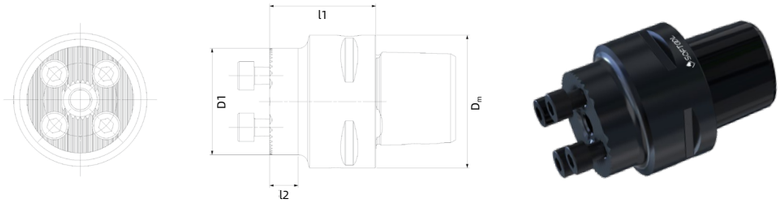
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

› 命名方式 | Naming And Coding Rules

PSC40 - SR32 - 59 - R F

- F 90°
- L 左手方向 Left R 右手方向 Right
- 轴向长度 L1 Axial length L1
- 接口尺寸 Serrated type size
- PSC 接口尺寸 PSC size

PSC-SR 接柄 0°
PSC-SR Adapter Handle



› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Type	Dm	D1(DCON-WS)	l1(LF)	l2(LB)	重量 m (kg)
PSC32-SR32-22-NG	1	32	32	22	-	0.3
PSC40-SR32-32-NG	2	40	32	32	8	0.3
PSC40-SR40-32-NG	1	40	40	32	-	0.4
PSC50-SR40-42-NG	2	50	40	42	17	0.5
PSC63-SR40-47-NG	2	63	40	47	16	1.1

› 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
32	113.050.12	182.061.16	241.040.70
40	113.060.12	182.061.16	241.050.80

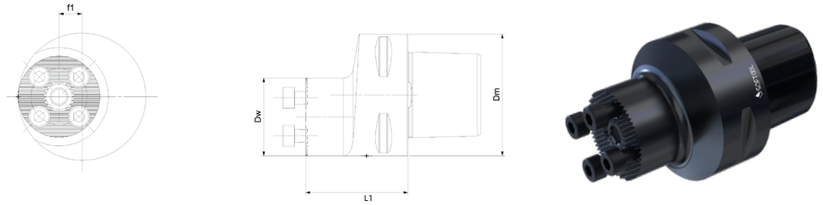
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

› 命名方式 | Naming And Coding Rules

PSC32 - SR32 - 22 - N G

- G 0°
- N 不区分左右手方向 Null
- 轴向长度 L1 Axial length L1
- 接口尺寸 Serrated type size
- PSC 接口尺寸 PSC size

PSC-SR 接柄 0° - 偏置
PSC-SR Adapter Handle-R/L



› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	Dw	F1	L1	重量 m (kg)
PSC50-SR32-42-RG	50	32	9	42	0.6
PSC50-SR32-42-LG	50	32	9	42	0.6
PSC50-SR40-40-RG	50	40	11	40	0.7
PSC50-SR40-40-LG	50	40	11	40	0.7
PSC63-SR32-47-RG	63	32	15	47	1
PSC63-SR32-47-LG	63	32	15	47	1
PSC63-SR40-45-RG	63	40	21	45	1.1
PSC63-SR40-45-LG	63	40	21	45	1.1
PSC80-SR32-62-RG	80	32	24	62	1.8
PSC80-SR32-62-LG	80	32	24	62	1.8
PSC80-SR40-62-RG	80	40	20	62	2
PSC80-SR40-62-LG	80	40	20	62	2
PSC100-SR40-78-RG	100	40	30	78	4
PSC100-SR40-78-LG	100	40	30	78	4

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PSC-SR 接柄 0° - 偏置
PSC-SR Adapter Handle

› 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
32	113.050.12	182.061.16	241.040.70
40	113.060.12	182.061.16	241.050.80

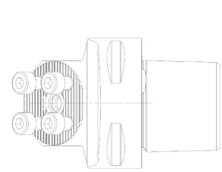
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

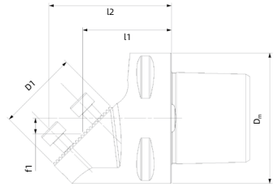
› 命名方式 | Naming And Coding Rules

PSC50 - SR32 - 42 - R G

- G 0°
- L 左手方向 Left R 右手方向 Right
- 轴向长度 L1 Axial length L1
- 接口尺寸 Serrated type size
- PSC 接口尺寸 PSC size

PSC-SR 接柄 45°
PSC-SR Adapter Handle-R/LX







› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	D1(DCON-WS)	l2(LPR)	l1(LF)	f1(WF)	重量 m (kg)
PSC50-SR25-RX-045	50	25	43	34	8	0.5
PSC50-SR25-LX-045	50	25	43	34	8	0.5
PSC50-SR32-RX-045	50	32	45	34	6	0.5
PSC50-SR32-LX-045	50	32	45	34	6	0.5
PSC50-SR40-RX-045-050	50	40	64	50	8	0.7
PSC50-SR40-LX-045-050	50	40	64	50	8	0.7
PSC63-SR25-RX-045	63	25	45	36	14	0.7
PSC63-SR25-LX-045	63	25	45	36	14	0.7
PSC63-SR32-RX-045	63	32	48	37	12	0.9
PSC63-SR32-LX-045	63	32	48	37	12	0.9
PSC63-SR40-RX-045-060	63	40	74	60	14	1.2
PSC63-SR40-LX-045-060	63	40	74	60	14	1.2

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PSC-SR 接柄 45°
PSC-SR Adapter Handle-R/LX

› 主要配件丨 Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
25	113.040.12	182.061.16	241.030.63
32	113.050.12		241.040.70
40	113.060.12		241.050.80

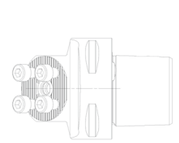
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

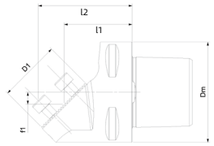
› 命名方式丨 Naming And Coding Rules

PSC50 - SR40 - R X - 045 - 050

- 050 轴向长度 L1 Axial length L1
- 045 BAWS
- X 45°
- R 左手方向 Left R 右手方向 Right
- SR40 接口尺寸 Serrated type size
- PSC50 接口尺寸 Serrated type size

PSC-SR 接柄 45°短款
PSC-SR Adapter Handle-R/LX-T







› 技术参数丨 Technical parameters

单位丨 Unit：mm

订货号 Ordering code	Dm	Dw	F1	L1	L2	BAWS	重量 m (kg)
PSC40-SR32-RX-045-T	40	32	1	22	33	45°	0.3
PSC40-SR32-LX-045-T	40	32	1	22	33	45°	0.3

› 主要配件丨 Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
32	113.050.12	182.061.16	241.040.70

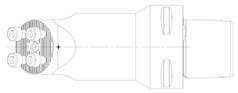
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

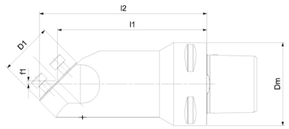
› 命名方式丨 Naming And Coding Rules

PSC40 - SR32 - R X - 045 - T

- T 短款 Short length
- 045 BAWS
- X 45°
- R 左手方向 Left R 右手方向 Right
- SR32 接口尺寸 Serrated type size
- PSC40 接口尺寸 Serrated type size

PSC-SR 接柄 45°长款
PSC-SR Adapter Handle-R/LX-L1







› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	D1	l2(LPR)	l1(LF)	f1(WF)	重量 m (kg)
PSC50-SR32-RX-045-L1	50	32	101	90	2	1.1
PSC63-SR32-RX-045-L1	63	32	111	100	2	1.7
PSC63-SR40-RX-045-L1	63	40	114	100	5	1.8
PSC80-SR40-RX-045-L1	80	40	149	135	5	3.6
PSC63-SR40-47-NG	2	63	40	47	16	1.1

› 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
32	113.050.12	182.061.16	241.040.70
40	113.060.12		241.050.80

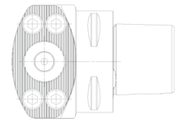
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

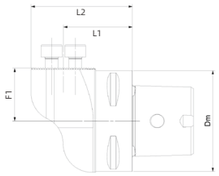
› 命名方式 | Naming And Coding Rules

PSC50 - SR32 - R X - 045 - L1

- L1 长款 Extended length
- BAWS
- X 45°
- L 左手方向 Left R 右手方向 Right
- 接口尺寸 Serrated type size
- 接口尺寸 Serrated type size

PSC-SR70 接柄 90°
PSC-SR70 Adapter Handle-R/LF







› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	F1	L1	L2	重量 m (kg)
PSC50-SR70-RF-043	50	33	43	63	1.3
PSC50-SR70-LF-043	50	33	43	63	1.3
PSC63-SR70-RF-043	63	33	43	63	1.6
PSC63-SR70-LF-043	63	33	43	63	1.6
PSC80-SR70-RF-051	80	41	51	71	3.1
PSC80-SR70-LF-051	80	41	51	71	3.1
PSC100-SR70-RF-070	100	51	70	90	6.1
PSC100-SR70-LF-070	100	51	70	90	6.1

› 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR70	113.080.16	182.121.16	241.060.90

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

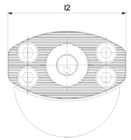
› 命名方式 | Naming And Coding Rules

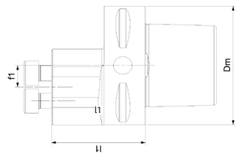
PSC50 - SR70 - R F - 043

- 轴向长度 L1 Axial length L1
- F 90°
- L 左手方向 Left R 右手方向 Right
- 接口尺寸 Serrated type size
- PSC 接口尺寸 PSC size

PSC-SR70 接柄 0°

PSC-SR70 Adapter Handle-R/LG







› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	l1（LF）	f1(WF)	l2(OAH)	重量 m (kg)
PSC50-SR70-RG-050	50	50	11	70	0.9
PSC50-SR70-LG-050	50	50	11	70	0.9
PSC63-SR70-RG-050	63	50	11	70	1.2
PSC63-SR70-LG-050	63	50	11	70	1.2
PSC80-SR70-RG-090	80	90	35	70	2.9
PSC80-SR70-LG-090	80	90	35	70	2.9
PSC100-SR70-RG-100	100	100	48	70	5.1
PSC100-SR70-LG-100	100	100	48	70	5.1

› 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR70	113.080.16	182.121.16	241.060.90

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

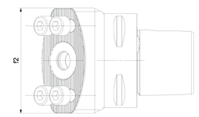
› 命名方式 | Naming And Coding Rules

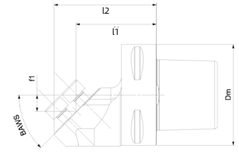
PSC50 - SR70 - R G - 050

- 050 轴向长度 L1 Axial length L1
- G 0°
- R 左手方向 Left R 右手方向 Right
- SR70 接口尺寸 Serrated type size
- PSC50 接口尺寸 Serrated type size

PSC-SR70 接柄 45°

PSC-SR70 Adapter Handle-R/LX







› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	F1	F2	L1	L2	BAWS	重量 m (kg)
PSC50-SR70-RX-045-050	50	6	70.5	50	65	45°	0.9
PSC50-SR70-LX-045-050	50	6	70.5	50	65	45°	0.9
PSC50-SR70-RX-135-060	50	23	70.5	60	82	135°	1.5
PSC50-SR70-LX-135-060	50	23	70.5	60	82	135°	1.5
PSC63-SR70-RX-045-050	63	10	70.5	50	64	45°	1.3
PSC63-SR70-LX-045-050	63	10	70.5	50	64	45°	1.3
PSC63-SR70-RX-045-100	63	5	70.5	100	113	45°	2.6
PSC63-SR70-RX-005-100	63	11	70	100	102	5°	1.7
PSC80-SR70-RX-045-090	80	18	80	90	104	45°	3.4
PSC80-SR70-LX-045-090	80	18	80	90	104	45°	3.4

› 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
SR70	113.080.16	182.121.16	241.060.90

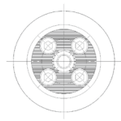
- 订货包含配件，不供应刀片产品
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- The sapare parts can be ordered separately. Please inquire on demand

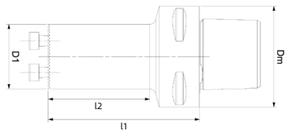
› 命名方式 | Naming And Coding Rules

PSC50 - SR70 - R X - 045 - 050

- 050 轴向长度 L1 Axial length L1
- 045 BAWS
- X 45°
- R 左手方向 Left R 右手方向 Right
- SR70 接口尺寸 Serrated type size
- PSC50 接口尺寸 Serrated type size

PSC-SR 接柄 – 中置
PSC-SR Face Slotting Adapter







› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	D1(DOCN-WS)	D2(BD1)	l2(LB1)	l1(LF)	重量 m (kg)
PSC32-SR16-045	32	16	16	26	45	0.2
PSC32-SR20-050	32	20	20	32	50	0.2
PSC32-SR25-064	32	25	25	46	64	0.3
PSC32-SR32-037	32	32	32	37	37	0.2
PSC32-SR32-053	32	32	32	53	53	0.3
PSC40-SR16-048	40	16	16	23	48	0.3
PSC40-SR20-058	40	20	20	34	58	0.3
PSC40-SR25-064	40	25	25	42	64	0.4
PSC40-SR32-074	40	32	32	51	74	0.6
PSC40-SR40-053	40	40	40	40	53	0.6
PSC40-SR40-073	40	40	40	73	73	0.8
PSC50-SR16-052	50	16	16	28	52	0.5
PSC50-SR20-059	50	20	20	33	59	0.5
PSC50-SR25-067	50	25	25	41	67	0.6
PSC50-SR32-075	50	32	32	48	75	0.9
PSC50-SR40-094	50	40	40	72	94	1.1
PSC50-SR50-090	50	50	50	90	90	1.3
PSC63-SR16-056	63	16	16	28	56	0.8
PSC63-SR20-068	63	20	20	40	67	0.8
PSC63-SR25-082	63	25	25	55	82	0.8

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PSC-SR 接柄 – 中置
PSC-SR Face Slotting Adapter

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	D1(DOCN-WS)	D2(BD1)	l2(LB1)	l1(LF)	重量 m (kg)
PSC63-SR32-081	63	32	32	51	81	1.1
PSC63-SR40-092	63	40	40	63	92	1.3
PSC63-SR50-114	63	50	50	87	114	2.3
PSC63-SR60-137	63	60	60	114	137	3.3
PSC80-SR40-105	80	40	40	73	105	2.3
PSC80-SR50-115	80	50	50	85	115	3.3
PSC80-SR60-140	80	60	60	111	140	3.3

› 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
16	113.025.08	-	241.020.50
20	113.030.10		241.025.56
25	113.040.12		241.030.63
32	113.050.12	182.061.16	241.040.70
40	113.060.12		241.050.80
50	113.080.16	182.081.16	241.060.90
60	113.080.16	182.121.16	241.060.90

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

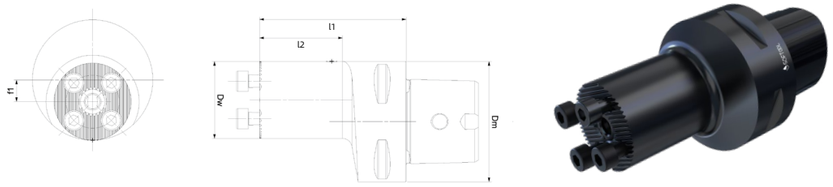
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

› 命名方式 | Naming And Coding Rules

PSC32 - SR16 - 045

- 045：轴向长度 L1 Axial length L1
- SR16：接口尺寸 Serrated type size
- PSC32：PSC 接口尺寸 PSC size

PSC-SR 接柄 – 偏置
PSC-SR Face Slotting Adapter-R/L



› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	Dw	D1	F1	L1	L2	重量 m (kg)
PSC32-SR16-033R	32	16	16	8	33	12	0.1
PSC32-SR16-033L	32	16	16	8	33	12	0.1
PSC32-SR20-040R	32	20	20	6	40	20	0.1
PSC32-SR20-040L	32	20	20	6	40	20	0.1
PSC32-SR25-044R	32	25	25	3	44	25	0.2
PSC32-SR25-044L	32	25	25	3	44	25	0.2
PSC40-SR16-041R	40	16	16	12	41	12	0.3
PSC40-SR16-041L	40	16	16	12	41	12	0.3
PSC40-SR20-047R	40	20	20	10	47	20	0.3
PSC40-SR20-047L	40	20	20	10	47	20	0.3
PSC40-SR25-051R	40	25	25	7	51	25	0.4
PSC40-SR25-051L	40	25	25	7	51	25	0.4
PSC40-SR32-056R	40	32	32	4	56	32	0.5
PSC40-SR32-056L	40	32	32	4	56	32	0.5
PSC50-SR16-040R	50	16	16	12	40	12	0.5
PSC50-SR20-050R	50	20	20	15	50	20	0.5
PSC50-SR25-054R	50	25	25	12	54	25	0.6
PSC50-SR25-054L	50	25	25	12	54	25	0.6
PSC50-SR32-061R	50	32	32	9	61	32	0.7
PSC50-SR32-061L	50	32	32	9	61	32	0.7

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PSC-SR 接柄 – 偏置
PSC-SR Face Slotting Adapter-R/L

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	Dw	D1	F1	L1	L2	重量 m (kg)
PSC50-SR40-075R	50	40	40	5	75	48	0.9
PSC50-SR40-075L	50	40	40	5	75	48	0.9
PSC63-SR16-045R	63	16	16	23	45	12	0.8
PSC63-SR20-052R	63	20	20	21	52	20	0.8
PSC63-SR25-056R	63	25	25	19	56	25	0.8
PSC63-SR25-056L	63	25	25	19	56	25	0.8
PSC63-SR32-066R	63	32	32	15	66	32	1.1
PSC63-SR32-066L	63	32	32	15	66	32	1.1
PSC63-SR40-080R	63	40	40	11	80	48	1.3
PSC63-SR40-080L	63	40	40	11	80	48	1.3
PSC63-SR50-097R40	63	40	50	12	97	68	1.7
PSC63-SR50-097L40	63	40	50	12	97	68	1.7
PSC63-SR60-112R40	63	40	60	10	112	88	2.4
PSC63-SR60-112L40	63	40	60	10	112	88	2.4
PSC80-SR40-081R	80	40	40	20	81	81	2.3
PSC80-SR40-081L	80	40	40	20	81	81	2.3
PSC80-SR50-102R40	80	40	50	20	102	68	2.3
PSC80-SR50-102L40	80	40	50	20	102	68	2.3
PSC80-SR60-119R40	80	40	60	20	119	88	3.3
PSC80-SR60-119L40	80	40	60	20	119	88	3.3

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PSC-SR 接柄 – 偏置

PSC-SR Face Slotting Adapter-R/L

› 主要配件 | Main spare parts

接口尺寸 Size	螺钉 Screw	O 形圈 O-ring	扳手 Key
16	113.025.08	-	241.020.50
20	113.030.10		241.025.56
25	113.040.12	182.061.16	241.030.63
32	113.050.12		241.040.70
40	113.060.12		241.050.80
50	113.060.12		241.050.80
60	113.060.12		241.050.80

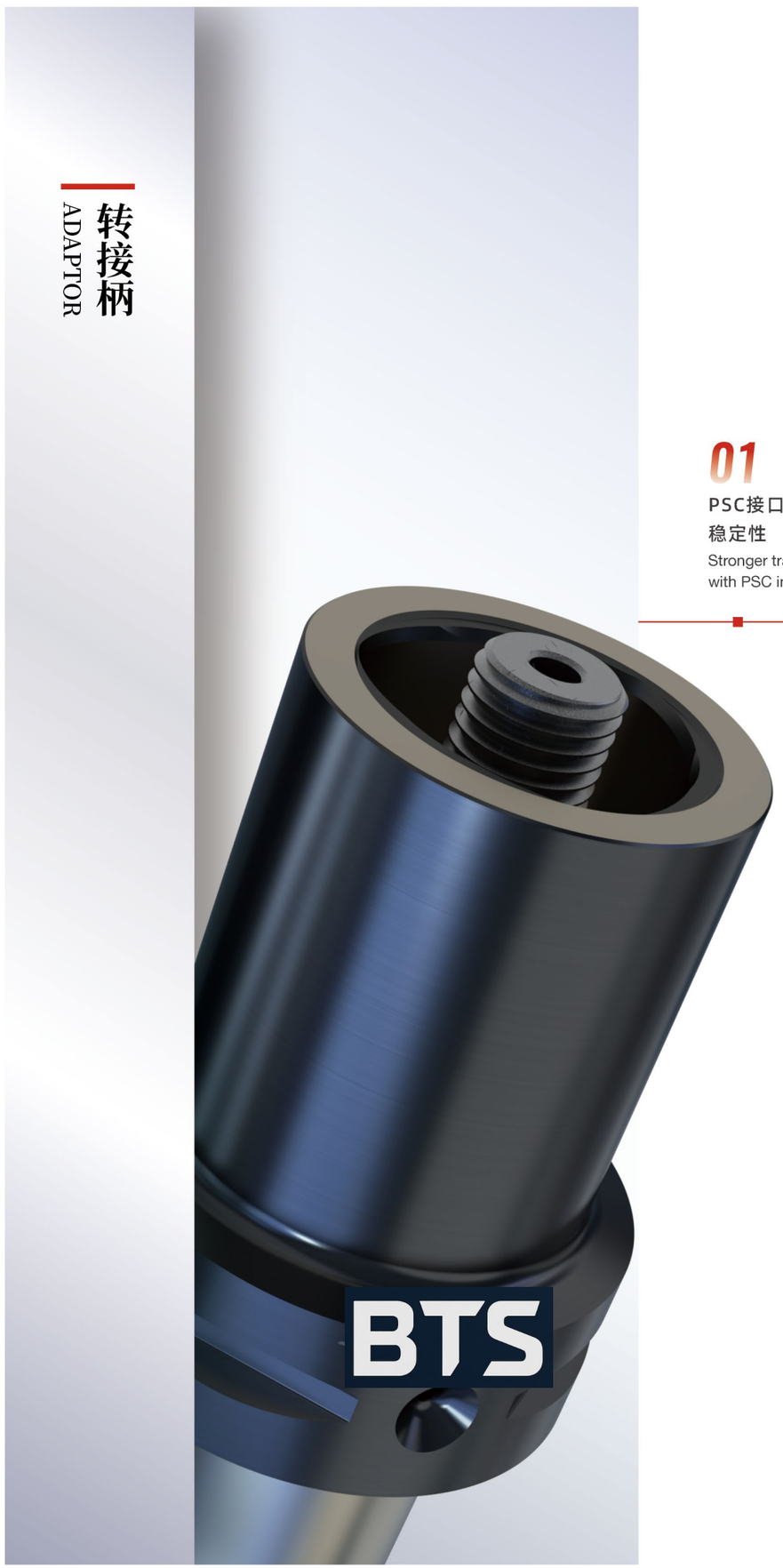
- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

› 命名方式 | Naming And Coding Rules

PSC63 - SR50 - 097 - R 40

- PSC 接口尺寸 PSC size
- D1 尺寸 Serrated type size
- 轴向长度 L1 Axial length L1
- L 左手方向 Left R 右手方向 Right
- DW 尺寸

转接柄
ADAPTOR



BTS

01

PSC接口具有更强的传动扭矩和稳定性

Stronger transmission torque and stability with PSC interface

02

刀柄模块化结构

Modular structure of holder

03

更易于维护和维修

More easy to maintain

04

提高了使用寿命

Prolong the service life

05

提供快换功能

Provide quick-change function

转接柄命名方式 Adaptor Naming And Coding Rules

PSC40	PSC40	080	M
01	02	03	04

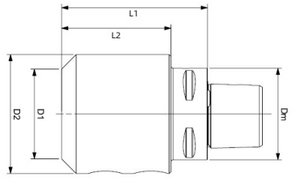
01 主接口规格 Coupling Type			
PSC	32	HSK	50
	40		63
	50		80
	63		100
	80	SK	40
	100		50
BT	30		
	40		
	50		

02 转换接口规格 Coupling Type					
PSC	32	Arbor	A16A	SLN	6
	40		A22A		8
	50		A27A		10
	63		A32A		12
	80		A40A		14
SLNE	16		A40C		16
	20		A60C		18
	25	ER	16		20
	32		20		25
	40		25		32
	50		32		40
			40		50

03 有效长度 Length					
25	25mm	65	65mm	125	125mm
30	30mm	70	70mm	135	135mm
32	32mm	75	75mm	140	140mm
33	33mm	80	80mm	145	145mm
35	35mm	85	85mm	150	150mm
40	40mm	90	90mm	155	155mm
45	45mm	95	95mm	175	175mm
50	50mm	100	100mm	185	185mm
55	55mm	110	110mm	200	200mm
60	60mm	120	120mm		

04 制式 Format	
M	标准款 Standard
A	短款 Short

PSC 侧压式接柄
PSC Side Lock End Mil Holder





› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	锁紧孔大小 Clamping hole dimensions	Dm	D1	D2	L1	L2	重量 m (kg)
PSC32-SLN-06-045	6	32	17	25	45	29.5	0.30
PSC32-SLN-08-045	8	32	20	28	45	31.0	0.30
PSC32-SLN-10-050	10	32	27	35	50	-	0.40
PSC32-SLN-12-055	12	32	32	42	55	-	0.30
PSC40-SLN-06-050	6	40	17	25	50	29.8	0.40
PSC40-SLN-08-050	8	40	20	28	50	32.5	0.40
PSC40-SLN-10-050	10	40	27	35	50	31.0	0.50
PSC40-SLN-12-055	12	40	32	42	55	-	0.60
PSC40-SLN-14-055	14	40	34	42	55	-	0.60
PSC40-SLN-16-055	16	40	38	48	55	-	0.70
PSC50-SLN-06-050	6	50	17	25	50	30.0	0.62
PSC50-SLN-08-050	8	50	20	28	50	30.0	0.72
PSC50-SLN-10-055	10	50	27	35	55	35.0	0.72
PSC50-SLN-12-060	12	50	32	42	60	40.0	0.90
PSC50-SLN-14-060	14	50	34	44	60	40.0	0.90
PSC50-SLN-16-060	16	50	38	48	60	40.0	1.00
PSC50-SLN-18-060	18	50	40	50	60	-	0.90
PSC50-SLN-20-060	20	50	42	52	60	-	1.00
PSC50-SLN-25-080	25	50	49	65	80	-	1.70
PSC63-SLN-06-055	6	63	17	25	55	32.7	0.90
PSC63-SLN-08-055	8	63	20	28	55	33.1	0.90
PSC63-SLN-10-060	10	63	27	35	60	38.1	1.00
PSC63-SLN-12-060	12	63	32	42	60	37.9	1.10
PSC63-SLN-14-060	14	63	34	44	60	37.9	1.10

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PSC 侧压式接柄
PSC Side Lock End Mil Holder

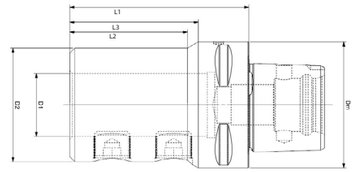
› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	锁紧孔大小 Clamping hole dimensions	Dm	D1	D2	L1	L2	重量 m (kg)
PSC63-SLN-16-065	16	63	38	48	65	43.0	1.10
PSC63-SLN-18-065	18	63	40	50	65	42.7	1.10
PSC63-SLN-20-065	20	63	42	52	65	43.0	1.50
PSC63-SLN-25-080	25	63	49	65	80	-	1.90
PSC63-SLN-32-090	32	63	56	72	90	-	2.40
PSC63-SLN-40-100	40	63	74	90	100	-	3.70
PSC80-SLN-06-070	6	80	17	25	70	40.0	2.10
PSC80-SLN-08-070	8	80	20	28	70	40.0	2.10
PSC80-SLN-10-070	10	80	27	35	70	40.0	2.40
PSC80-SLN-12-070	12	80	32	42	70	40.0	2.40
PSC80-SLN-14-070	14	80	34	44	70	40.0	2.40
PSC80-SLN-16-070	16	80	38	48	70	40.0	2.40
PSC80-SLN-18-070	18	80	40	50	70	40.0	2.40
PSC80-SLN-20-070	20	80	42	52	70	40.0	2.40
PSC80-SLN-25-080	25	80	49	65	80	58.0	2.40
PSC80-SLN-32-080	32	80	56	72	80	58.0	2.90
PSC80-SLN-40-110	40	80	74	90	110	-	4.50
PSC80-SLN-50-120	50	80	84	100	120	-	5.50

侧固尺寸 Side clamping dimensions	压紧螺栓 Clamping bolt	扳手 Key
6	251.060.10	241.030.63
8	251.080.10	241.040.70
10	251.100.12	241.050.80
12	251.120.16	241.060.90
14	251.120.16	241.060.90
16	251.140.16	241.060.90
18	251.140.16	241.060.90
20	251.160.16	241.080.00
25	251.180.20	241.080.00
32	251.200.20	241.100.00
40	251.200.25	241.100.00
50	251.240.25	241.120.00

PSC 侧压式接柄 – 轴向
PSC Side Lock End Mil Holder-Axial





› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Type	Dm	D1	D2(BD1)	D3	L1(LF)	L2(LB1)	l3	l4	重量 m (kg)
PSC32-SLNE-16-056	1	32	16	36	-	56	56	-	-	0.4
PSC32-SLNE-20-060	1	32	20	40	-	60	60	-	-	0.4
PSC32-SLNE-25-080	1	32	25	45	-	80	80	-	-	0.7
PSC40-SLNE-16-056	7	40	16	36	-	56	32.5	36	-	0.6
PSC40-SLNE-20-060	1	40	20	40	-	60	60	-	-	0.6
PSC40-SLNE-25-077	1	40	25	45	-	77	77	-	-	0.7
PSC40-SLNE-32-088	1	40	32	52	-	61	88	-	-	0.99
PSC50-SLNE-16-065	7	50	16	36	-	65	41.7	45	-	0.71
PSC50-SLNE-20-060	7	50	20	40	-	60	37.7	40	-	0.71
PSC50-SLNE-25-071	7	50	25	45	-	71	46.7	51	-	0.8
PSC50-SLNE-32-075	1	50	32	52	-	75	75	-	-	1
PSC50-SLNE-40-100	1	50	40	65	-	71	100	-	-	1.79
PSC63-SLNE-16-070	7	63	16	36	-	70	43	47.9	-	1.1
PSC63-SLNE-20-070	7	63	20	40	-	70	43.8	48	-	1.1
PSC63-SLNE-25-072	7	63	25	45	-	72	45.8	50	-	1.1
PSC63-SLNE-32-075	7	63	32	52	-	75	49.8	53	-	1.3
PSC63-SLNE-40-085	1	63	40	65	-	85	85	-	-	1.7
PSC80-SLNE-16-080	7	80	16	36	-	80	42	50	-	2.1
PSC80-SLNE-20-080	7	80	20	40	-	80	43.8	49.9	-	2.43

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PSC 侧压式接柄 – 轴向
PSC Side Lock End Mil Holder-Axial

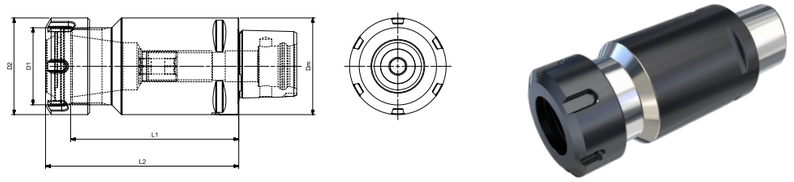
› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Type	Dm	D1	D2(BD1)	D3	L1(LF)	L2(LB1)	l3	l4	重量 m (kg)
PSC80-SLNE-25-085	7	80	25	45	-	85	49.8	55.1	-	2.42
PSC80-SLNE-32-090	7	80	32	52	-	90	53.8	60	-	2.42
PSC80-SLNE-40-095	7	80	40	65	-	95	62.8	65.1	-	2.8
PSC80-SLNE-50-100	7	80	50	75	-	100	68.6	70	-	3.1
PSC100-SLNE-20-090	14	100	20	42	52	90	5	42	54	4.31
PSC100-SLNE-25-105	14	100	25	49	65	105	8	61	69	4.95
PSC100-SLNE-32-110	14	100	32	56	72	110	8	66	74	5.3
PSC100-SLNE-40-115	14	100	40	74	90	115	8	76	79	6.45
PSC100-SLNE-50-120	3	100	50	84	100	120	8	120	-	7.1

接口尺寸 PSC size	侧固尺寸 Side clamping dimensions	压紧螺栓 Clamping bolt	扳手 Key
PSC32-PSC80	16	514.042.04	241.030.63
PSC32-PSC80	20	514.042.04	241.040.70
PSC32-PSC80	25	514.618.38	241.050.80
PSC40-PSC80	32	514.618.38	241.060.90
PSC50-PSC80	40	514.042.06	241.060.90
PSC80	50	514.042.06	241.060.90
PSC100	20	251.160.16	241.040.70
PSC100	25	251.160.16	241.050.80
PSC100	32	514.506.10	241.060.90
PSC100	40	514.506.11	241.060.90
PSC100	50	514.506.61	241.060.90

PSC 转 ER 接柄
PSC with Type ER

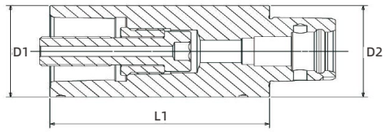


› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	D1	L1	L2	锁紧螺帽 Locking nut	重量 m (kg)
PSC32-ER16-045	32	32	34.4	45	ER16_M_SP1	0.2
PSC32-ER20-045	32	35	33.5	45	ER20_M_SP1	0.22
PSC40-ER20-052	40	35	40.5	52	ER20_M_SP1	0.37
PSC40-ER25-052	40	42	40	52	ER25_M_SP1	0.42
PSC40-ER32-054	40	50	41	54	ER32_M_SP1	0.46
PSC50-ER20-055	50	35	43.5	55	ER20_M_SP1	0.62
PSC50-ER25-055	50	42	43	55	ER25_M_SP1	0.63
PSC50-ER32-057	50	50	44	57	ER32_M_SP1	0.68
PSC50-ER32-100	50	50	87	100	ER32_M_SP1	1.28
PSC50-ER40-060	50	63	45	60	ER40_M_SP1	0.81
PSC63-ER25-060	63	42	48	60	ER25_M_SP1	1.04
PSC63-ER25-100	63	42	88	100	ER25_M_SP1	1.44
PSC63-ER32-060	63	50	47	60	ER32_M_SP1	1.06
PSC63-ER32-100	63	50	87	100	ER32_M_SP1	1.6
PSC63-ER40-065	63	63	50	65	ER40_M_SP1	1.22
PSC63-ER40-130	63	63	115	130	ER40_M_SP1	2.77
PSC80-ER20-065	80	35	53.5	65	ER20_M_SP1	2.02
PSC80-ER25-070	80	42	58	70	ER25_M_SP1	2.1
PSC80-ER32-070	80	50	57	70	ER32_M_SP1	2.13
PSC80-ER40-070	80	63	55	70	ER40_M_SP1	2.19

PSC 加长杆
PSC Extension Adaptor





› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	D1	D2	L1	重量 m (kg)
PSC32-PSC32-035A	32	32	35	0.22
PSC32-PSC32-060M	32	32	60	0.36
PSC32-PSC32-080M	32	32	80	0.47
PSC32-PSC32-095M	32	32	95	0.56
PSC40-PSC40-040A	40	40	40	0.4
PSC40-PSC40-060M	40	40	60	0.57
PSC40-PSC40-080M	40	40	80	0.7
PSC40-PSC40-120M	40	40	120	1.11
PSC50-PSC50-050A	50	50	50	0.73
PSC50-PSC50-080M	50	50	80	1.15
PSC50-PSC50-100M	50	50	100	1.38
PSC50-PSC50-150M	50	50	150	2.17
PSC63-PSC63-060A	63	63	60	1.36
PSC63-PSC63-100M	63	63	100	2.26
PSC63-PSC63-140M	63	63	140	3.17
PSC63-PSC63-185M	63	63	185	4.19
PSC80-PSC80-065A	80	80	65	2.41
PSC80-PSC80-100M	80	80	100	3.7
PSC80-PSC80-125M	80	80	125	4.64
PSC80-PSC80-200M	80	80	200	7.47
PSC100-PSC100-140M	100	100	140	7.93
PSC100-PSC100-200M	100	100	200	11.94

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PSC 加长杆
PSC Extension Adaptor

› 主要配件（M）| Main spare parts（M）

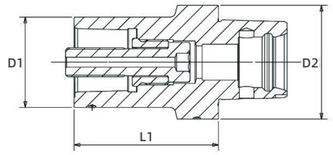
接口尺寸 PSC size	螺纹套 Thereaded sleeve	拉丁 Pull stud	扳手 Key
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM3015240203	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00
PSC100	SRLM4820360244	SCFM2420D36130	241.170.00

- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

› 主要配件（A）| Main spare parts（A）

型号 Ordering code	拉钉 Pull stud	扣环 Retaining ring	扳手 Key
PSC32-PSC32-035A	512.068.01	545.040.02	241.080.00
PSC40-PSC40-040A	512.068.02	545.040.03	241.080.00
PSC50-PSC50-050A	512.068.03	545.040.07	241.080.00
PSC63-PSC63-060A	512.068.04	545.040.08	241.140.00
PSC80-PSC80-065A	512.068.05	545.040.08	241.140.00

PSC 缩颈杆
PSC Reduction Adaptor





› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	D1	D2	L1	重量 m (kg)
PSC40-PSC32-055M	32	40	55	0.49
PSC40-PSC32-070M	32	40	70	0.59
PSC40-PSC32-120M	32	40	120	0.81
PSC50-PSC32-033A	32	50	33	0.54
PSC50-PSC32-060M	32	50	60	0.68
PSC50-PSC32-120M	32	50	120	0.99
PSC50-PSC32-150M	32	50	150	1.65
PSC50-PSC40-040A	40	50	40	0.59
PSC50-PSC40-065M	40	50	65	0.8
PSC50-PSC40-085M	40	50	85	1.1
PSC50-PSC40-140M	40	50	140	1.46
PSC63-PSC32-032A	32	63	32	0.91
PSC63-PSC32-070M	32	63	70	1.12
PSC63-PSC32-125M	32	63	125	1.43
PSC63-PSC32-185M	32	63	185	2.99
PSC63-PSC40-040A	40	63	40	0.98
PSC63-PSC40-080M	40	63	80	1.32
PSC63-PSC40-145M	40	63	145	1.86
PSC63-PSC40-185M	40	63	185	3.23
PSC63-PSC50-050A	50	63	50	1.11

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PSC 缩颈杆
PSC Reduction Adaptor

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	D1	D2	L1	重量 m (kg)
PSC63-PSC50-080M	50	63	80	1.53
PSC63-PSC50-110M	50	63	110	2.23
PSC63-PSC50-175M	50	63	175	2.79
PSC80-PSC32-060M	32	80	60	2.07
PSC80-PSC32-135M	32	80	135	2.53
PSC80-PSC40-070M	40	80	70	2.2
PSC80-PSC40-155M	40	80	155	2.97
PSC80-PSC40-200M	40	80	200	5.42
PSC80-PSC50-045A	50	80	45	2
PSC80-PSC50-080M	50	80	80	2.43
PSC80-PSC50-185M	50	80	185	3.88
PSC80-PSC50-200M	50	80	200	5.84
PSC80-PSC63-055A	63	80	55	2.15
PSC80-PSC63-080M	63	80	80	2.65
PSC80-PSC63-120M	63	80	120	4.1
PSC80-PSC63-200M	63	80	200	5.37
PSC100-PSC32-085M	32	100	85	4.15
PSC100-PSC40-090M	40	100	90	4.25
PSC100-PSC50-095M	50	100	95	4.42
PSC100-PSC63-055A	63	100	55	3.7
PSC100-PSC63-095M	63	100	95	4.68
PSC100-PSC63-200M	63	100	200	6.92
PSC100-PSC80-065A	80	100	65	3.92
PSC100-PSC80-100M	80	100	100	5.25
PSC100-PSC80-200M	80	100	200	8.92

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PSC 缩颈杆
PSC Reduction Adaptor

› 主要配件（M）| Main spare parts（M）

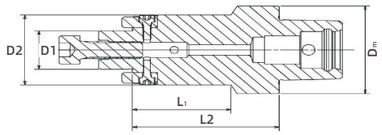
接口尺寸 PSC size	螺纹套 Thereaded sleeve	拉丁 Pull stud	扳手 Key
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM3015240203	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

› 主要配件（A）| Main spare parts（A）

型号 Ordering code	拉钉 Pull stud	扣环 Retaining ring	扳手 Key
PSC50-PSC32-033A	512.068.01	545.040.02	241.080.00
PSC50-PSC40-040A	512.068.06	545.040.07	241.080.00
PSC63-PSC32-032A	512.068.01	545.040.02	241.080.00
PSC63-PSC40-040A	512.068.02	545.040.03	241.080.00
PSC63-PSC50-050A	512.068.07	545.040.08	241.100.00
PSC80-PSC50-045A	512.068.08	545.040.08	241.100.00
PSC80-PSC63-055A	512.068.05	545.040.08	241.140.00
PSC100-PSC63-055A	512.068.05	545.040.08	241.140.00
PSC100-PSC80-065A	512.068.05	545.040.08	241.140.00

PSC 转芯轴接柄
PSC with Type Arbor Adaptor





› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	D1	D2	L1	L2	重量 m (kg)
PSC32-A16A-030M	32	16	32	15	30	0.25
PSC40-A16A-032M	40	16	32	10	32	0.38
PSC40-A16A-055M	40	16	32	33	55	0.4
PSC40-A22A-025M	40	22	40	-	25	0.4
PSC40-A22A-055M	40	22	40	25	55	0.6
PSC50-A16A-035M	50	16	32	10	35	0.6
PSC50-A16A-070M	50	16	32	45	70	0.7
PSC50-A22A-025M	50	22	50	-	25	0.62
PSC50-A22A-070M	50	22	40	47	70	0.9
PSC50-A27A-025M	50	27	50	_	25	0.68
PSC50-A32A-040M	50	32	63	20	40	1.14
PSC63-A16A-040M	63	16	32	10	40	1
PSC63-A22A-025M	63	22	50	_	25	0.96
PSC63-A22A-080M	63	22	40	40	80	1.4
PSC63-A27A-025M	63	27	50	_	25	1.01
PSC63-A27A-080M	63	27	50	55	80	1.6
PSC63-A32A-025M	63	32	63	_	25	1.09
PSC63-A40A-045M	63	40	70	20	45	1.75
PSC63-A40C-050M	63	40	88	28	50	2.4
PSC80-A16A-050M	80	16	32	10	50	2.1

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PSC 转芯轴接柄
PSC with Type Arbor Adaptor

› 技术参数 | Technical parameters

单位 | Unit：mm

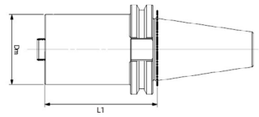
订货号 Ordering code	Dm	D1	D2	L1	L2	重量 m (kg)
PSC80-A22A-030M	80	22	80	_	30	1.86
PSC80-A22A-090M	80	22	40	45	90	2.4
PSC80-A27A-030M	80	27	50	_	30	1.91
PSC80-A27A-090M	80	27	50	50	90	2.7
PSC80-A32A-030M	80	32	80	_	30	2.02
PSC80-A40A-030M	80	40	80	_	30	2
PSC80-A40C-060M	80	40	95	30	60	3.47
PSC80-A60C-080M	80	60	130	50	80	7.78
PSC100-A27A-075M	100	27	60	29	75	4.52
PSC100-A32A-075M	100	32	78	33	75	5.04
PSC100-A40C-040M	100	40	100	_	40	3.95
PSC100-A60C-075M	100	60	130	_	75	8.5

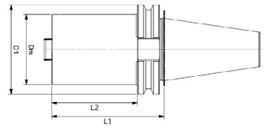
› 主要配件 | Main spare parts

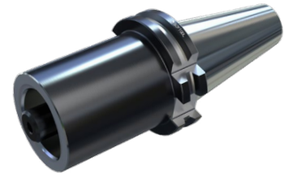
芯轴尺寸 Arbor size	键块 (2X) Key block	键块螺钉 (2X) Key block screw	安装螺钉 Screw	垫圈 Washer	扳手 Key block key	扳手 Key
A16A	141.011.04	113.030.06	120.080.25	-	241.025.56	241.060.90
A22A	141.011.01	113.040.10	120.100.35	-	241.030.63	241.080.00
A27A	141.010.01	113.040.12	120.120.35	133.120.30	241.030.63	241.100.00
A32A	141.010.04	-	120.160.40	133.160.30	241.040.70	241.140.00
A40A	141.010.02	113.060.15	120.200.45	133.200.40	241.050.80	241.170.00
A40C	142.012.01	113.060.20	113.120.40	-	241.050.80	241.100.00
A60C	142.012.02	113.120.25	113.160.50	-	241.100.00	241.140.00

- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

SK 转 PSC 接柄
SK with Type PSC Adaptor







› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Dm	D1	L1	L2	重量 m (kg)
SK40-PSC32-030M	32	63.5	30	10.9	0.87
SK40-PSC32-060M	32	63.5	60	40.9	1.02
SK40-PSC40-030M	40	63.5	30	10.9	0.86
SK40-PSC40-060M	40	63.5	60	40.9	1.12
SK40-PSC50-040M	50	63.5	40	20.9	0.96
SK40-PSC50-080M	50	63.5	80	60.9	1.52
SK40-PSC63-085M	63	63.5	85	65.9	1.84
SK50-PSC32-030M	32	97.5	30	10.9	2.73
SK50-PSC32-060M	32	97.5	60	40.9	2.86
SK50-PSC40-030M	40	97.5	60	10.9	2.74
SK50-PSC40-060M	40	97.5	60	40.9	2.86
SK50-PSC50-030M	50	97.5	30	10.9	2.7
SK50-PSC50-070M	50	97.5	70	50.9	3.21
SK50-PSC63-030M	63	97.5	30	10.9	2.62
SK50-PSC63-080M	63	97.5	80	60.9	3.71
SK50-PSC80-070M	80	97.5	70	50.9	3.83
SK50-PSC80-120M	80	97.5	120	100.9	5.69
SK50-PSC100-140M	100	100	140	-	7.66

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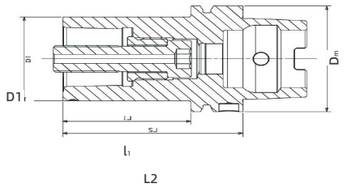
SK 转 PSC 接柄
SK with Type PSC Adaptor

› 主要配件（M）| Main spare parts（M）

接口尺寸 PSC size	螺纹套 Thereaded sleeve	拉丁 Pull stud	扳手 Key
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM3015240203	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00
PSC100	SRLM4820360244	SCFM2420D36130	241.170.00

- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

HSK 转 PSC 接柄
HSK with Type PSC Adaptor





› 技术参数 | Technical parameters

单位 | Unit：mm

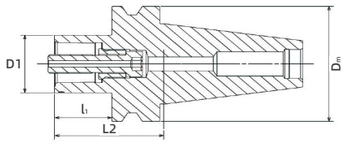
订货号 Ordering code	D1	L2	L1	Dm	重量 m (kg)
HSK50A-PSC32-075M	32	75	49	50	0.67
HSK50A-PSC40-080M	40	80	54	50	0.85
HSK63A-PSC32-075M	32	75	49	63	0.97
HSK63A-PSC40-080M	40	80	54	63	1.14
HSK63A-PSC50-090M	50	90	64	63	1.47
HSK80A-PSC40-090M	40	90	64	80	1.69
HSK80A-PSC50-095M	50	95	69	80	2.02
HSK80A-PSC63-110M	63	110	84	80	2.79
HSK100A-PSC32-080M	32	80	43	100	2.42
HSK100A-PSC40-090M	40	90	61	100	2.63
HSK100A-PSC50-100M	50	100	71	100	3.02
HSK100A-PSC63-110M	63	110	81	100	3.7
HSK100A-PSC80-120M	80	120	91	100	4.87
HSK100A-PSC100-155M	100	155	-	100	7.64

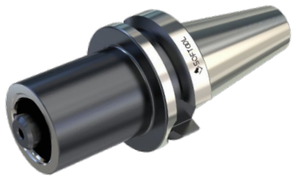
› 主要配件 | Main spare parts

接口尺寸 PSC size	螺纹套 Thereaded sleeve	拉丁 Pull stud	扳手 Key
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM2515200163	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00
PSC100	SRLM4820360244	SCFM2420D36130	241.170.00

- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BT 转 PSC 接柄
BT with Type PSC Adaptor





› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	D1	L2	L1	Dm	重量 m (kg)
BT30-PSC32-030M	32	30	8	46	0.42
BT30-PSC32-060M	32	60	38	46	0.58
BT30-PSC40-060M	40	60	38	46	0.67
BT40-PSC32-030M	32	30	3	63	1
BT40-PSC32-060M	32	60	33	63	0.99
BT40-PSC40-030M	40	30	3	63	0.95
BT40-PSC40-060M	40	60	33	63	1.21
BT40-PSC50-030M	50	30	3	63	3.56
BT40-PSC50-070M	50	70	43	63	4.09
BT40-PSC63-075M	63	75	48	63	1.75
BT50-PSC32-040M	32	40	2	100	3.72
BT50-PSC32-070M	32	70	32	100	3.82
BT50-PSC40-040M	40	40	2	100	3.72
BT50-PSC40-070M	40	70	32	100	3.9
BT50-PSC50-040M	50	40	2	100	3.59
BT50-PSC50-080M	50	80	42	100	4.13
BT50-PSC63-040M	63	40	2	100	3.61
BT50-PSC63-090M	63	90	52	100	4.71
BT50-PSC80-070M	80	70	32	100	4.16
BT50-PSC80-120M	80	120	82	100	6.02

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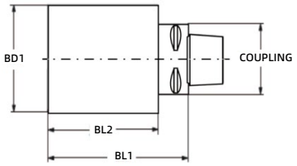
BT 转 PSC 接柄
BT with Type PSC Adaptor

› 主要配件 | Main spare parts

接口尺寸 PSC size	螺纹套 Thereaded sleeve	拉丁 Pull stud	扳手 Key
PSC32	SRLM1815155123	SCFM1215D16050	241.080.00
PSC40	SRLM2215175143	SCFM1415D19057	241.080.00
PSC50	SRLM2515200163	SCFM1615D22069	241.100.00
PSC63	SRLM2515200163	SCFM2020D27087	241.140.00
PSC80	SRLM3015240203	SCFM2020D27087	241.140.00

- 可单独订购配件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

PSC 毛坯
PSC Blank





› 技术参数 | Technical parameters

单位 | Unit：mm

接口尺寸 PSC size	订货号 Ordering code	BD1	BL1	库存 Stock
PSC32	BLPSC32A040110M	40	110	▲
	BLPSC32A050110M	50	110	●
	BLPSC32A050125M	50	125	▲
	BLPSC32A070060M	70	60	▲
	BLPSC32A090070M	90	70	▲
PSC40	BLPSC40A040095M	40	95	▲
	BLPSC40A060130M	60	130	●
	BLPSC40A060165M	60	165	▲
	BLPSC40A080075M	80	75	▲
	BLPSC40A100085M	100	85	▲
PSC50	BLPSC50A050125M	50	125	●
	BLPSC50A075175M	75	175	●
	BLPSC50A090080M	90	80	▲
	BLPSC50A110090M	110	90	▲
	BLPSC50A110130M	110	130	▲

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PSC 毛坯
PSC Blank

› 技术参数 | Technical parameters

单位 | Unit：mm

接口尺寸 PSC size	订货号 Ordering code	BD1	BL1	库存 Stock
PSC63	BLPSC63A072120M	72	120	●
	BLPSC63A075195M	75	195	●
	BLPSC63A100080M	100	80	●
	BLPSC63A110085M	110	85	▲
	BLPSC63A110180M	110	180	▲
	BLPSC63A130095M	130	95	●
PSC80	BLPSC80A080200M	80	200	▲
	BLPSC80A120095M	120	95	▲
	BLPSC80A120160M	120	160	●
	BLPSC80A130090M	130	90	●
PSC100	BLPSC100A100200M	100	200	▲
	BLPSC100A160120M	160	120	▲
	BLPSC100A150150M	150	150	▲

- PSC 半成品毛坯前端带有 42-46HRC 硬度，允许加工成所需要的形状
- PSC blank have a 42-46HRC hardness front, which allows machining of special shapes



BTS

01

用于Φ21-Φ210mm的孔径加工

For bore machining of Ø21-Ø210 mm

02

重复定位精度0.002mm，大幅减少换刀时间

Repeat positioning accuracy: 0.002 mm, significantly reduces tool change time

镗刀命名方式 Boring Tools Naming And Coding Rules

BRA	-	021026	-	CC06	-	S	-	PSC32	-	EW
01		02		03		04		05		06

01 镗刀类型 Boring Tools Type	
BRA	粗镗刀 A 系列 A Series Rough Boring Tools
BRB	粗镗刀 B 系列 B Series Rough Boring Tools
BFI	精镗刀 I 系列 I Series Fine Boring Tools
BFB	精镗刀 B 系列 B Series Fine Boring Tools
BFH	精镗刀 H 系列 H Series Fine Boring Tools
BFD	精镗刀 D 系列 D Series Fine Boring Tools

02 直径范围 Processing Range					
BRA	BRB	BFI	BFB	BFH	BFD
025035	160215	020025	160230	10	025032
035045	215270	025032	215285	12	032042
045055	270350	032042	270365	16	042055
055070	350430	042055	350445		055070
070085	430510	055070	430525		070100
085105		070100			100160
105130		100160			
130160					

03 刀片 Insert			
CC06	CN12	SC09	TC06
CC09	CN16	SC12	TC09
CC12	CN19	SN12	TC11
TP08	TB06	SN15	TC16
TP09			TC22

04 锁紧方式 Clamping	
D	压板式 Platen
P	勾杆式 Hook
S	螺钉式 Screw

05 接口规格 Coupling Type		
CKB1	A22A	PSC32
CKB2	A32A	PSC40
CKB3	A40C	PSC50
CKB4	A60C	PSC63
CKB5		PSC80
CKB6		
CKB7		

06 EW 数显
6

- 注：镗刀头接口规格 CKB 与镗刀接柄 CK 属于同一接口规格，配合使用
- Note: Boring tool head with CKB interface can match boring tool connection CK series. Their interface specifications are consistent

BRA-CC 系列
BRA-CC series

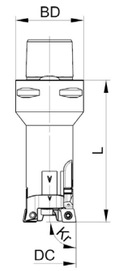


Fig 1

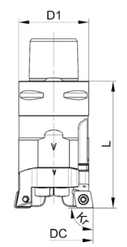
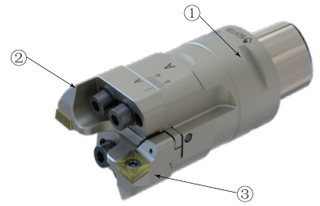


Fig 2



- 内冷却液供应
- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- Internal coolant supply
- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	镗削范围 Boring Range(DC)		尺寸 Dimension			刀片 Insert	接口 Coupling	Fig
	Min.	Max.	L	BD	Kr		Form	
BRA-021026-CC06-S-PSC32	21	26	100	32	90	CC.. 060204	PSC32	1
BRA-026033-CC06-S-PSC32	26	33	120	32	90	CC.. 060204	PSC32	1
BRA-033043-CC09-S-PSC32	33	43	50	32	90	CC.. 09T308	PSC32	2
BRA-043056-CC09-S-PSC40	43	56	60	40	90	CC.. 09T308	PSC40	2
BRA-055070-CC12-S-PSC50	55	70	70	50	90	CC.. 120408	PSC50	2
BRA-070085-CC12-S-PSC63	70	85	80	63	90	CC.. 120408	PSC63	2
BRA-085105-CC12-S-PSC63	85	105	80	63	90	CC.. 120408	PSC63	2
BRA-105130-CC12-S-PSC63	105	130	90	63	90	CC.. 120408	PSC63	2
BRA-105130-CC12-S-PSC80	105	130	100	80	90	CC.. 120408	PSC80	2
BRA-130160-CC12-S-PSC63	130	160	90	63	90	CC.. 120408	PSC63	2
BRA-130160-CC12-S-PSC80	130	160	100	80	90	CC.. 120408	PSC80	2

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BRA-CC 系列
BRA-CC series

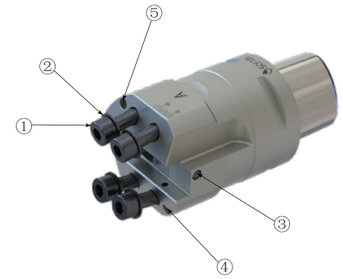
备件 | Accessary

产品型号 Product ID	①	②	③				
	刀座 Adaptor	滑块式刀夹 A Sliding Cartridge A	滑块式刀夹 B Sliding Cartridge B	刀片螺钉扳手 Key(Insert)	刀垫螺钉扳手 Key(Shim)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BRA-021026-CC06-S-PSC32	BPRA-PSC32-021026	BPRA-SL-CC06-S-CA	BPRA-SL-CC06-S-CB	242.070.35	-	241.025.56	241.013.40
BRA-026033-CC06-S-PSC32	BPRA-PSC32-026033	BPRA-SL-CC06-S-DA	BPRA-SL-CC06-S-DB	242.070.35	-	241.025.56	241.013.40
BRA-033043-CC09-S-PSC32	BPRA-PSC32-033043	BPRA-SL-CC09-S-EA	BPRA-SL-CC09-S-EB	248.150.10	-	241.030.63	246.015.60
BRA-043056-CC09-S-PSC40	BPRA-PSC40-043056	BPRA-SL-CC09-S-FA	BPRA-SL-CC09-S-FB	248.150.10	-	241.030.63	246.015.60
BRA-055070-CC12-S-PSC50	BPRA-PSC50-055070	BPRA-SL-CC12-S-GA	BPRA-SL-CC12-S-GB	248.150.10	-	241.040.70	246.020.60
BRA-070085-CC12-S-PSC63	BPRA-PSC63-070085	BPRA-SL-CC12-S-HA	BPRA-SL-CC12-S-HB	248.150.10	241.040.70	241.050.80	246.025.60
BRA-085105-CC12-S-PSC63	BPRA-PSC63-085105	BPRA-SL-CC12-S-IA	BPRA-SL-CC12-S-IB	248.150.10	241.040.70	241.060.90	246.030.60
BRA-105130-CC12-S-PSC63	BPRA-PSC63-105130	BPRA-SL-CC12-S-JA	BPRA-SL-CC12-S-JB	248.150.10	241.040.70	241.060.90	246.030.60
BRA-105130-CC12-S-PSC80	BPRA-PSC80-105130	BPRA-SL-CC12-S-JA	BPRA-SL-CC12-S-JB	248.150.10	241.040.70	241.060.90	246.030.60
BRA-130160-CC12-S-PSC63	BPRA-PSC63-130160	BPRA-SL-CC12-S-KA	BPRA-SL-CC12-S-KB	248.150.10	241.040.70	241.060.90	246.030.60
BRA-130160-CC12-S-PSC80	BPRA-PSC80-130160	BPRA-SL-CC12-S-KA	BPRA-SL-CC12-S-KB	248.150.10	241.040.70	241.060.90	246.030.60

- 可单独订购配件，按需询价
- 关于 BRA 系列刀座请参阅 C·19

- The sapare parts can be ordered separately. Please inquire on demand
- Please refer to C·19 for BRA series Adaptor

BRA 系列刀座
BRA series Adaptor



技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering Code	直径范围 Fitting Range	接口 Coupling
BPRA-PSC32-021026	21-26	PSC32
BPRA-PSC32-026033	26-33	PSC32
BPRA-PSC32-033043	33-43	PSC32
BPRA-PSC40-043056	43-56	PSC40
BPRA-PSC50-055070	55-70	PSC50
BPRA-PSC63-070085	70-85	PSC63
BPRA-PSC63-085105	85-105	PSC63
BPRA-PSC63-105130	105-130	PSC63
BPRA-PSC80-105130	105-130	PSC80
BPRA-PSC63-130160	130-160	PSC63
BPRA-PSC80-130160	130-160	PSC80

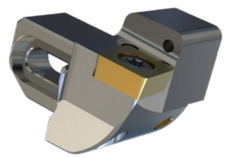
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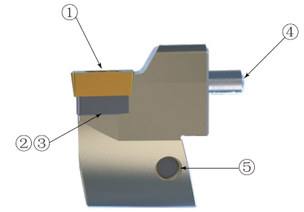
BRA 系列刀座
BRA series Adaptor

产品型号 Product ID	备件	Accessary				单独订购	Purchase Separately	
	①	②	③	④	⑤			
	刀片螺钉 Screw(Insert)	弹簧垫圈 Shim	调整螺钉 Screw(Adj.)	堵丝 Nozzle	水堵 Screw	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BPRA-PSC32-021026	113.030.10	136.030.03	253.025.08	251.020.02	-	241.025.56	241.013.40
BPRA-PSC32-026033	113.030.10	136.030.03	253.025.08	251.020.02	-	241.025.56	241.013.40
BPRA-PSC32-033043	113.040.16	136.040.04	253.030.10	251.030.03	-	241.030.63	246.015.60
BPRA-PSC40-043056	113.040.16	136.040.04	-	-	643.020.09	241.030.63	-
BPRA-PSC50-055070	113.050.20	136.050.05	-	-	643.020.09	241.040.70	-
BPRA-PSC63-070085	113.060.20	136.060.07	-	251.040.04	643.020.09	241.050.80	-
BPRA-PSC63-085105	113.080.25	136.080.09	-	251.040.04	643.020.09	241.060.90	-
BPRA-PSC63-105130	113.080.25	136.080.09	253.060.20	251.040.04	-	241.060.90	246.030.60
BPRA-PSC80-105130	113.080.25	136.080.09	253.060.20	251.040.04	-	241.060.90	246.030.60
BPRA-PSC63-130160	113.080.25	136.080.09	253.060.25	251.040.04	-	241.060.90	246.030.60
BPRA-PSC80-130160	113.080.25	136.080.09	253.060.25	251.040.04	-	241.060.90	246.030.60

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BRA-CC 系列滑块式刀夹
BRA-CC Series Sliding Cartridge





- CCMT CCGT CCGX CCET CCMW
- 刀片仅做示意

- CCMT CCGT CCGX CCET CCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering Code	直径范围 Fitting Range	刀片 Insert	夹紧方式 Clamping
BPRA-SL-CC06-S-CA	21-26	CC.. 060204	S
BPRA-SL-CC06-S-CB	21-26	CC.. 060204	S
BPRA-SL-CC06-S-DA	26-33	CC.. 060204	S
BPRA-SL-CC06-S-DB	26-33	CC.. 060204	S
BPRA-SL-CC09-S-EA	33-43	CC.. 09T308	S
BPRA-SL-CC09-S-EB	33-43	CC.. 09T308	S
BPRA-SL-CC09-S-FA	43-56	CC.. 09T308	S
BPRA-SL-CC09-S-FB	43-56	CC.. 09T308	S
BPRA-SL-CC12-S-GA	55-70	CC.. 120408	S
BPRA-SL-CC12-S-GB	55-70	CC.. 120408	S
BPRA-SL-CC12-S-HA	70-85	CC.. 120408	S
BPRA-SL-CC12-S-HB	70-85	CC.. 120408	S
BPRA-SL-CC12-S-IA	85-105	CC.. 120408	S
BPRA-SL-CC12-S-IB	85-105	CC.. 120408	S
BPRA-SL-CC12-S-JA	105-130	CC.. 120408	S
BPRA-SL-CC12-S-JB	105-130	CC.. 120408	S
BPRA-SL-CC12-S-KA	130-160	CC.. 120408	S
BPRA-SL-CC12-S-KB	130-160	CC.. 120408	S

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BRA-CC 系列滑块式刀夹
BRA-CC Series Sliding Cartridge

产品型号 Product ID	备件	Accessary				单独订购	Purchase Separately	
	①	②	③	④	⑤			
	刀片螺钉 Screw(Insert)	刀垫 Shim	刀垫螺钉 Screw(Shim)	弹性销 Cotter	调整螺钉 Screw(Adj.)	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)	调整螺钉扳手 Key(Adj.)
BPRA-SL-CC06-S-CA	SFS-2565	-	-	179.015.08	-	242.070.35	-	-
BPRA-SL-CC06-S-CB	SFS-2565	-	-	179.015.08	-	242.070.35	-	-
BPRA-SL-CC06-S-DA	SFS-2565	-	-	179.015.08	-	242.070.35	-	-
BPRA-SL-CC06-S-DB	SFS-2565	-	-	179.015.08	-	242.070.35	-	-
BPRA-SL-CC09-S-EA	SFS 3581	-	-	179.025.08	-	248.150.10	-	-
BPRA-SL-CC09-S-EB	SFS 3581	-	-	179.025.08	-	248.150.10	-	-
BPRA-SL-CC09-S-FA	SFS 3581	-	-	-	253.030.10	248.150.10	-	246.015.60
BPRA-SL-CC09-S-FB	SFS 3581	-	-	-	253.030.10	248.150.10	-	246.015.60
BPRA-SL-CC12-S-GA	ILD 4011-A	-	-	-	253.040.12	248.150.10	-	246.020.60
BPRA-SL-CC12-S-GB	ILD 4011-A	-	-	-	253.040.12	248.150.10	-	246.020.60
BPRA-SL-CC12-S-HA	ILD 4014	322.232.02	512.090.03	-	253.050.12	248.150.10	241.040.70	246.025.60
BPRA-SL-CC12-S-HB	ILD 4014	322.232.02	512.090.03	-	253.050.12	248.150.10	241.040.70	246.025.60
BPRA-SL-CC12-S-IA	ILD 4014	322.232.02	512.090.03	-	253.060.16	248.150.10	241.040.70	246.030.60
BPRA-SL-CC12-S-IB	ILD 4014	322.232.02	512.090.03	-	253.060.16	248.150.10	241.040.70	246.030.60
BPRA-SL-CC12-S-JA	ILD 4014	322.232.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-
BPRA-SL-CC12-S-JB	ILD 4014	322.232.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-
BPRA-SL-CC12-S-KA	ILD 4014	322.232.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-
BPRA-SL-CC12-S-KB	ILD 4014	322.232.02	512.090.03	179.060.16	-	248.150.10	241.040.70	-

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFI 系列
BFI Series

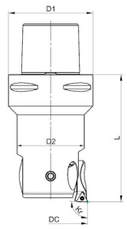


Fig 1

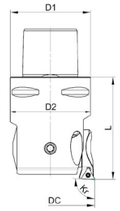
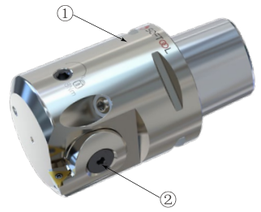


Fig 2



- 内冷却液供应
- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- Internal coolant supply
- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	接口 Coupling	加长垫圈组件 [2] Extended washer assembly [2]	加长垫圈组件数量 Quantity	正镗 Positive boring					主偏角 Main declination	刀片 Insert	Fig
				镗削范围 Boring Range(DC)		尺寸 Dimension					
				Min.	Max.	L	D1	D2	Kr		
BFI-021026-TB06-S-PSC32	PSC32	-	-	21	26	100	32	20	92	TB.. 060102	1
		BPFI-WS-025A	1	26	31						
		BPFI-WS-025A	2[1]	31	36						
BFI-021026-TC06-S-PSC32		-	-	21	26	100	32	20	92	TC.. 06T102	
		BPFI-WS-025A	1	26	31						
		BPFI-WS-025A	2[1]	31	36						
BFI-021026-TP08-S-PSC32		-	-	21	26	100	32	20	92	TP.. 080202	
		BPFI-WS-025A	1	26	31						
		BPFI-WS-025A	2[1]	31	36						
BFI-026033-TB06-S-PSC32	PSC32	-	-	26	33	120	32	25	92	TB.. 060102	1
		BPFI-WS-035A	1	33	40						
		BPFI-WS-035A	2[1]	40	47						
BFI-026033-TC06-S-PSC32		-	-	26	33	120	32	25	92	TC.. 06T102	
		BPFI-WS-035A	1	33	40						
		BPFI-WS-035A	2[1]	40	47						
BFI-026033-TP08-S-PSC32		-	-	26	33	120	32	25	92	TP.. 080202	
		BPFI-WS-035A	1	33	40						
		BPFI-WS-035A	2[1]	40	47						

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BFI 系列
BFI Series

技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	接口 Coupling	加长垫圈组件 [2] Extended washer assembly [2]	加长垫圈组件数量 Quantity	正镗 Positive boring					主偏角 Main declination	刀片 Insert	Fig
				镗削范围 Boring Range(DC)		尺寸 Dimension					
				Min.	Max.	L	D1	D2	Kr		
BFI-033043-TP08-S-PSC32	PSC32	-	-	33	43	50	32	32	92	TP.. 080202	2
		BPFI-WS-050A	1	43	53						
		BPFI-WS-050A	2[1]	53	63						
BFI-033043-TC09-S-PSC32		-	-	33	43	50	32	32	92	TC.. 090204	
		BPFI-WS-050A	1	43	53						
		BPFI-WS-050A	2[1]	53	63						
BFI-033043-TP09-S-PSC32		-	-	33	43	50	32	32	92	TP.. 090204	
		BPFI-WS-050A	1	43	53						
		BPFI-WS-050A	2[1]	53	63						
BFI-043056-TP08-S-PSC40	PSC40	-	-	43	56	60	40	40	92	TP.. 080202	
		BPFI-WS-050B	1	53	66						
		BPFI-WS-050B	2[1]	63	76						
BFI-043056-TC09-S-PSC40		-	-	43	56	60	40	40	92	TC.. 090204	
		BPFI-WS-050B	1	53	66						
		BPFI-WS-050B	2[1]	63	76						
BFI-043056-TP09-S-PSC40		-	-	43	56	60	40	40	92	TP.. 090204	
		BPFI-WS-050B	1	53	66						
		BPFI-WS-050B	2[1]	63	76						
BFI-043056-TC1102-S-PSC40		-	-	43	56	60	40	40	92	TC.. 110204	
		BPFI-WS-050B	1	53	66						
		BPFI-WS-050B	2[1]	63	76						
BFI-055070-TC1102-S-PSC50	PSC50	-	-	55	70	70	50	50	92	TC.. 110204	2
		BPFI-WS-060A	1	67	82						
		BPFI-WS-060A	2[1]	79	94						
BFI-055070-TC1103-S-PSC50		-	-	55	70	70	50	50	92	TC.. 110304	
		BPFI-WS-060A	1	67	82						
		BPFI-WS-060A	2[1]	79	94						

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BFI 系列
BFI Series

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	接口 Coupling	加长垫圈组件 [2] Extended washer assembly [2]	加长垫圈组件数量 Quantity	正镗 Positive boring					主偏角 Main declination	刀片 Insert	Fig
				镗削范围 Boring Range(DC)		尺寸 Dimension					
				Min.	Max.	L	D1	D2	Kr		
BFI-070100-TC1102-S-PSC63	PSC63	-	-	70	100	80	63	63	92	TC.. 110204	2
		BPFI-WS-125A	1	95	125						
		BPFI-WS-125A	2[1]	120	150						
BFI-070100-TC1103-S-PSC63		-	-	70	100	80	63	63	92	TC.. 110304	
		BPFI-WS-125A	1	95	125						
		BPFI-WS-125A	2[1]	120	150						
BFI-100160-TC1102-S-PSC63	PSC63	-	-	100	160	90	63	63	92	TC.. 110204	2
		BPFI-WS-125A	1	125	185						
		BPFI-WS-125A	2[1]	150	210						
BFI-100160-TC1103-S-PSC63		-	-	100	160	90	63	63	92	TC.. 110304	
		BPFI-WS-125A	1	125	185						
		BPFI-WS-125A	2[1]	150	210						
BFI-100160-TC1102-S-PSC80	PSC80	-	-	100	160	100	80	80	92	TC.. 110204	2
		BPFI-WS-125A	1	125	185						
		BPFI-WS-125A	2[1]	150	210						
BFI-100160-TC1103-S-PSC80		-	-	100	160	100	80	80	92	TC.. 110304	
		BPFI-WS-125A	1	125	185						
		BPFI-WS-125A	2[1]	150	210						

[1] 表示需要 2 个加长垫圈组件
[2] 表示加长垫圈组件需要单独订购

[1] Indicates that 2 extended washer assemblies are required
[2] Indicates that the extended washer assembly needs to be ordered separately

BFI 系列
BFI Series

备件 | Accessary

产品型号 Product ID	①	②		
	刀座 Adaptor	刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)
BFI-021026-TB06-S-PSC32	BPFI-PSC32-021036	BPFI-CA-0511TB06-S	242.060.35	247.020.100
BFI-021026-TC06-S-PSC32		BPFI-CA-0511TC06-S	242.060.35	247.020.100
BFI-021026-TP08-S-PSC32		BPFI-CA-0511TP08-S	242.070.35	247.020.100
BFI-026033-TB06-S-PSC32	BPFI-PSC32-026047	BPFI-CA-0512TB06-S	242.060.35	247.020.100
BFI-026033-TC06-S-PSC32		BPFI-CA-0512TC06-S	242.060.35	247.020.100
BFI-026033-TP08-S-PSC32		BPFI-CA-0512TP08-S	242.070.35	247.020.100
BFI-033043-TP08-S-PSC32	BPFI-PSC32-033063	BPFI-CA-0715TP08-S	242.070.35	247.025.100
BFI-033043-TC09-S-PSC32		BPFI-CA-0715TC09-S	242.070.35	247.025.100
BFI-033043-TP09-S-PSC32		BPFI-CA-0715TP09-S	242.070.35	247.025.100
BFI-043056-TP08-S-PSC40	BPFI-PSC40-043076	BPFI-CA-0717TP08-S	242.070.35	247.030.100
BFI-043056-TC09_S-PSC40		BPFI-CA-0717TC09-S	242.070.35	247.030.100
BFI-043056-TP09-S-PSC40		BPFI-CA-0717TP09-S	242.070.35	247.030.100
BFI-043056-TC1102-S-PSC40		BPFI-CA-0717TC1102-S	242.070.35	247.030.100
BFI-055070-TC1102-S-PSC50	BPFI-PSC50-055094	BPFI-CA-1019TC1102-S	242.070.35	247.040.100
BFI-055070-TC1103-S-PSC50		BPFI-CA-1019TC1103-S		
BFI-070100-TC1102-S-PSC63	BPFI-PSC63-070150	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-070100-TC1103-S-PSC63		BPFI-CA-1125TC1103-S		
BFI-100160-TC1102-S-PSC63	BPFI-PSC63-100210	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-100160-TC1103-S-PSC63		BPFI-CA-1125TC1103-S		
BFI-100160-TC1102-S-PSC80	BPFI-PSC80-100210	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-100160-TC1103-S-PSC80		BPFI-CA-1125TC1103-S		

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFI 系列刀座
BFI Series Adaptor



技术参数 | Technical parameters

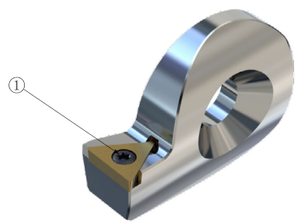
单位 | Unit：mm

订货号 Ordering code	直径范围 Fitting Range	接口 Coupling
BPFI-PSC32-021036	21-36	PSC32
BPFI-PSC32-026047	26-47	PSC32
BPFI-PSC32-033063	33-63	PSC32
BPFI-PSC40-043076	43-76	PSC40
BPFI-PSC50-055094	55-94	PSC50
BPFI-PSC63-070150	70-150	PSC63
BPFI-PSC63-100210	100-210	PSC63
BPFI-PSC80-100210	100-210	PSC80

备件	Accessary		单独订购	Purchase Separately
产品型号 Product ID	①	②		
	锁紧螺钉 Screw(Lock)	刀夹锁紧螺钉 Screw(Cartridge)	扳手 Key(Screw)	
BPFI-PSC32-021036	119.040.05	111.035.06	247.020.100	
BPFI-PSC32-026047	119.040.06	111.035.06	247.020.100	
BPFI-PSC32-033063	119.050.08	114.040.08	247.025.100	
BPFI-PSC40-043076	119.060.10	111.050.08	247.030.100	
BPFI-PSC50-055094	119.080.12	111.080.12	247.040.100	
BPFI-PSC63-070150	119.100.16	114.080.12	247.050.100	
BPFI-PSC63-100210	119.100.16	114.080.12	247.050.100	
BPFI-PSC80-100210	119.100.16	114.080.12	247.050.100	

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFI 系列刀夹
BFI Series Cartridge



- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	刀片 Insert	夹紧方式 Clamping
BPFI-CA-0511TB06-S	TB..060102	S
BPFI-CA-0511TC06-S	TC..06T102	S
BPFI-CA-0511TP08-S	TP..080202	S
BPFI-CA-0512TB06-S	TB..060102	S
BPFI-CA-0512TC06-S	TC..06T102	S
BPFI-CA-0512TP08-S	TP..080202	S
BPFI-CA-0715TP08-S	TP..080202	S
BPFI-CA-0715TC09-S	TC..090204	S
BPFI-CA-0715TP09-S	TP..090204	S
BPFI-CA-0717TP08-S	TP..080202	S
BPFI-CA-0717TC09-S	TC..090204	S
BPFI-CA-0717TP09-S	TP..090204	S
BPFI-CA-0717TC1102-S	TC..110204	S
BPFI-CA-1019TC1102-S	TC..110204	S
BPFI-CA-1019TC1103-S	TC..110304	S
BPFI-CA-1125TC1102-S	TC..110204	S
BPFI-CA-1125TC1103-S	TC..110304	S

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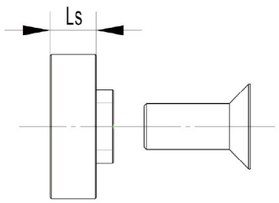
BFI 系列刀夹
BFI Series Cartridge

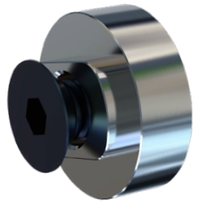
产品型号 Product ID	备件	Accessary ①	单独订购	Purchase Separately 
		刀片螺钉 Screw(Insert)		刀片螺钉扳手 Key(Insert)
BPFI-CA-0511TB06-S		ILD2042		242.060.35
BPFI-CA-0511TC06-S		ILD2042		242.060.35
BPFI-CA-0511TP08-S		ILD2249		242.070.35
BPFI-CA-0512TB06-S		ILD2042		242.060.35
BPFI-CA-0512TC06-S		ILD2042		242.060.35
BPFI-CA-0512TP08-S		ILD2249		242.070.35
BPFI-CA-0715TP08-S		ILD2249		242.070.35
BPFI-CA-0715TC09-S		ILD 2264		242.070.35
BPFI-CA-0715TP09-S		SFS 2565		242.070.35
BPFI-CA-0717TP08-S		ILD2249		242.070.35
BPFI-CA-0717TC09-S		ILD 2264		242.070.35
BPFI-CA-0717TP09-S		SFS 2565		242.070.35
BPFI-CA-0717TC1102-S		SFS 2565		242.070.35
BPFI-CA-1019TC1102-S		SFS 2565		242.070.35
BPFI-CA-1019TC1103-S		SFS 2565		242.070.35
BPFI-CA-1125TC1102-S		SFS 2565		242.070.35
BPFI-CA-1125TC1103-S		SFS 2565		242.070.35

- 可单独订购备件，按需询价

- The spare parts can be ordered separately. Please inquire on demand

BFI 系列加长垫圈组件
BFI Series Extended Washer Assembly





› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	尺寸 Dimension
	Ls
BPFI-WS-025A	2.5
BPFI-WS-035A	3.5
BPFI-WS-050A	5
BPFI-WS-050B	5
BPFI-WS-060A	6
BPFI-WS-125A	12.5

备件	Accessary		单独订购	Purchase Separately
产品型号 Product ID	锁紧螺钉 Screw(Lock)			
			锁紧螺钉扳手 Key(Screw)	
BPFI-WS-025A	111.035.09	111.035.11	247.020.100	
BPFI-WS-035A	111.035.09	111.035.13	247.020.100	
BPFI-WS-050A	114.040.14	114.040.20	247.025.100	
BPFI-WS-050B	111.050.14	111.050.19	247.030.100	
BPFI-WS-060A	111.080.18	111.080.25	247.040.100	
BPFI-WS-125A	114.080.25	114.080.40	247.050.100	

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BTS

减振杆
DAMPED TOOLS



01

高效阻尼性能：能够有效吸收和减少机器在加工过程中产生的振动，提高加工精度和稳定性

High-efficiency damping performance: It can really soak up and cut down the shakes the machine makes while working, making the work more exact and steady.

车削头命名方式 Cutting Head with Serrated Type Coupling Naming And Coding Rules

SR	-	S	D	U	C	R	-	16	-	07	-	F
01		02	03	04	05	06		07		08		09

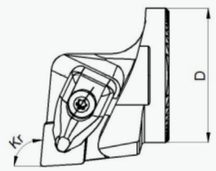
01 接口形式 Serrated Type Coupling
SR

02 锁紧方式 Clamping	
D	压板式 Platen
P	勾杆式 Hook
S	螺钉式 Screw

06 刀体方向 Direction of Tool	
L	左手方向 Left
R	右手方向 Right
N	不区分左右手方向 Null

04 主偏角 Kr					
D		K		S	
H		L		U	
J		N		V	
X					

03 刀片形状 Shape		05 刀片后角 Angle	
CC	DC	RC	VB
CN	DC	RC	VN
CN	DN	SN	WN
CN	DN	SN	WN
			TN

07 D Size


08 刀片 Insert
DC07
DC11
CN12

09 反镗 Back Boring
F

减振杆命名方式 Damping Tuming Bar with Serrated Type Coupling Naming And Coding Rules

PSC50	-	SRDT	-	50	-	233	-	40	-	R
01		02		03		04		05		06

01 接口类型 Turning Tool Holder
PSC32
PSC40
PSC50
PSC63
PSC80

02 减振杆类型 Dampened Tool	
SRDT	车削减振杆 Damped Turning Bar
AXXDT	铣削减振杆 Anti-Vibration Milling Holder

03 夹持柄径 Grip Diameter
16

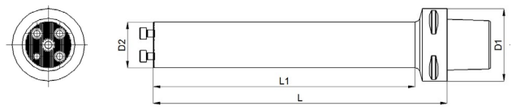
04 刀杆长度 Lathe Tool Holder Length
156

05 刀头转接直径 Tool Interface Diameter
40

06 刀体方向 Direction Of Tool	
L	左手方向 Left
R	右手方向 Right
N	不区分左右手方向 Null

- 备注：
  当 5 列为空白，代表钢制杆，CR 为硬质合金
  当 6 列为空白，代表无转接尺寸，有数字代表转接直径

PSC 车削减振杆系列
PSC Damped Turning Bar Series





› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	D1	D2	L	L1	KG
PSC32-SRDT-16-082	32	16	82	63.4	0.2
PSC32-SRDT-20-101	32	20	101	82.9	0.3
PSC32-SRDT-25-125	32	25	125	107.6	0.6
PSC32-SRDT-25-180	32	25	180	161.8	0.8
PSC32-SRDT-32-133	32	32	133	133	1
PSC32-SRDT-32-224	32	32	224	224	1.8
PSC40-SRDT-16-088	40	16	88	63.3	0.4
PSC40-SRDT-20-107	40	20	107	82.8	0.5
PSC40-SRDT-25-132	40	25	132	108.5	0.8
PSC40-SRDT-25-180	40	25	180	155.7	0.9
PSC40-SRDT-32-154	40	32	154	131.4	1.2
PSC40-SRDT-32-224	40	32	224	200.6	2
PSC40-SRDT-40-173	40	40	173	173	1.7
PSC40-SRDT-40-288	40	40	288	288	3.4
PSC50-SRDT-16-085	50	16	85	58.5	0.57
PSC50-SRDT-20-109	50	20	109	83.5	0.7
PSC50-SRDT-25-133	50	25	133	107.7	1
PSC50-SRDT-25-180	50	25	180	154.3	1.2
PSC50-SRDT-25-230	50	25	230	201	1.4
PSC50-SRDT-32-154	50	32	154	129.6	1.4
PSC50-SRDT-32-224	50	32	224	199.3	1.8
PSC50-SRDT-32-288	50	32	288	261	2.4
PSC50-SRDT-40-194	50	40	194	170.7	2.2
PSC50-SRDT-40-288	50	40	288	263.4	3.6
PSC50-SRDT-40-368	50	40	368	344.5	4.2

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PSC 车削减振杆系列
PSC Damped Turning Bar Series

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	D1	D2	L	L1	KG
PSC63-SRDT-16-088	63	16	88	58.5	1
PSC63-SRDT-20-108	63	20	108	78.5	1
PSC63-SRDT-25-132	63	25	132	103	1.5
PSC63-SRDT-25-180	63	25	180	146.8	1.6
PSC63-SRDT-25-230	63	25	230	197	1.7
PSC63-SRDT-32-159	63	32	159	129.8	1.8
PSC63-SRDT-32-224	63	32	224	191.7	2.2
PSC63-SRDT-32-288	63	32	288	257.8	2.7
PSC63-SRDT-40-198	63	40	198	169.4	2.6
PSC63-SRDT-40-288	63	40	288	257.1	3.9
PSC63-SRDT-40-368	63	40	368	338.9	4.2
PSC80-SRDT-25-147	80	25	147	107.6	2.3
PSC80-SRDT-32-172	80	32	172	133.6	2.8
PSC80-SRDT-32-224	80	32	224	184.5	3.6
PSC80-SRDT-40-224	80	40	224	186.6	3.7
PSC80-SRDT-40-288	80	40	288	246.5	5.2
PSC80-SRDT-40-368	80	40	368	330.9	5.4

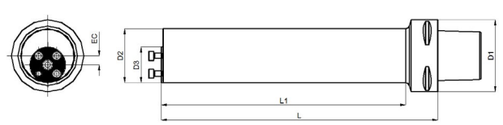
› 备件 | Accessary

D2	锁紧螺钉 Screw	扳手 Key
16	113.030.10	241.025.56
20	113.035.10	241.025.56
25	113.040.12	241.030.63
32	113.050.12	241.040.70
40	113.060.12	241.050.80

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSC 车削减振杆缩径系列
PSC Reduced-Shank Damped Turning Bar Series





› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	D1	D2	D3	L	L1	EC	KG
PSC50-SRDT-50-223-40R	50	50	40	223	223	5	3.6
PSC50-SRDT-50-223-40L	50	50	40	223	223	5	3.6
PSC50-SRDT-50-368-40R	50	50	40	368	368	5	6
PSC50-SRDT-50-368-40L	50	50	40	368	368	5	6
PSC50-SRDT-50-468-40R	50	50	40	468	468	5	7.7
PSC50-SRDT-50-468-40L	50	50	40	468	468	5	7.7
PSC63-SRDT-50-247-40R	63	50	40	247	222	5	4.2
PSC63-SRDT-50-247-40L	63	50	40	247	222	5	4.2
PSC63-SRDT-50-368-40R	63	50	40	368	341.2	5	6
PSC63-SRDT-50-368-40L	63	50	40	368	341.2	5	6
PSC63-SRDT-50-468-40R	63	50	40	448	440	5	7.4
PSC63-SRDT-50-468-40L	63	50	40	448	440	5	7.4
PSC63-SRDT-60-295-40R	63	60	40	295	273	10	6.8
PSC63-SRDT-60-295-40L	63	60	40	295	273	10	6.8
PSC63-SRDT-60-448-40R	63	60	40	448	424.8	10	11
PSC63-SRDT-60-448-40L	63	60	40	448	424.8	10	11
PSC63-SRDT-60-568-40R	63	60	40	568	545	10	12.2
PSC63-SRDT-60-568-40L	63	60	40	568	545	10	12.2

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PSC 车削减振杆缩径系列
PSC Reduced-Shank Damped Turning Bar Series

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	D1	D2	D3	L	L1	EC	KG
PSC80-SRDT-50-297-40R	80	50	40	297	261	5	5.8
PSC80-SRDT-50-297-40L	80	50	40	297	261	5	5.8
PSC80-SRDT-50-368-40R	80	50	40	368	330.9	5	7.5
PSC80-SRDT-50-368-40L	80	50	40	368	330.9	5	7.5
PSC80-SRDT-50-468-40R	80	50	40	468	434	5	8.3
PSC80-SRDT-50-468-40L	80	50	40	468	434	5	8.3
PSC80-SRDT-60-355-40R	80	60	40	355	320.3	10	8.9
PSC80-SRDT-60-355-40L	80	60	40	355	320.3	10	8.9
PSC80-SRDT-60-448-40R	80	60	40	448	409.2	10	11.8
PSC80-SRDT-60-448-40L	80	60	40	448	409.2	10	11.8
PSC80-SRDT-60-568-40R	80	60	40	568	531.3	10	13
PSC80-SRDT-60-568-40L	80	60	40	568	531.3	10	13

› 备件 | Accessary

D3	锁紧螺钉 Screw	扳手 Key
40	113.060.12	241.050.80

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

PSC 铣削减振杆系列
PSC Anti-Vibration Milling Holder Series

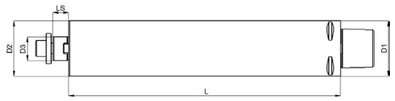


Fig 1

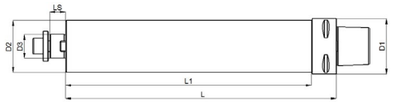


Fig 2



› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	Fig	D1	D2	D3	L	L1	LS	KG
PSC40-A16DT-38-130	1	40	38	16	130	107.8	11	1.62
PSC40-A16DT-38-200	1	40	38	16	200	177.8	11	2.32
PSC50-A22DT-48-180	1	50	47.5	22	180	157.66	16	3.22
PSC50-A22DT-48-220	1	50	47.5	22	220	197.6	16	6.04
PSC50-A22DT-48-270	1	50	47.5	22	270	247.6	16	6.85
PSC63-A22DT-60-200	1	63	60	22	200	175.4	16	8.05
PSC63-A22DT-60-260	1	63	60	22	260	235.4	16	9.29
PSC63-A22DT-60-310	1	63	60	22	310	285.4	16	10.86
PSC63-A27DT-63-200	2	63	63	27	200	200	18	8.54
PSC63-A27DT-63-260	2	63	63	27	260	260	18	9.88
PSC63-A27DT-63-310	2	63	63	27	310	310	18	11.57
PSC80-A27DT-76-220	1	80	76	27	220	187.2	18	12.92
PSC80-A27DT-76-320	1	80	76	27	320	287.2	18	16.8
PSC80-A27DT-76-360	1	80	76	27	360	327.2	18	18.2
PSC80-A32DT-080-220	2	80	80	32	220	220	20	13.73
PSC80-A32DT-080-320	2	80	80	32	320	320	20	18
PSC80-A32DT-080-360	2	80	80	32	360	360	20	19.6

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PSC 铣削减振杆系列
PSC Anti-Vibration Milling Holder Series

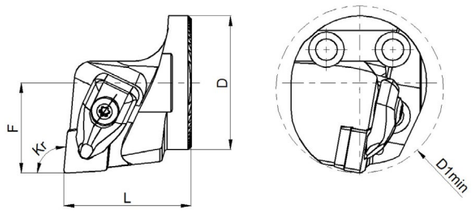
› 备件 | Accessary

D3	锁紧螺钉 Screw	扳手 Key
16	120.080.35	241.060.90
22	120.100.35	241.080.00
27	120.120.40	241.100.00
32	120.160.40	241.140.00
40	120.200.40	241.170.00

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价

- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-CN-D 系列
SR-CN-D Series





› 技术参数 | Technical parameters

单位 | Unit：mm

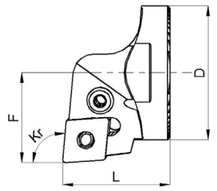
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-DCLNR-32-12	32	40	22	38	95°	0.18	CN..120408
SR-DCLNL-32-12	32	40	22	38	95°	0.18	CN..120408
SR-DCLNR-40-12	40	50	27	38	95°	0.23	CN..120408
SR-DCLNL-40-12	40	50	27	38	95°	0.23	CN..120408

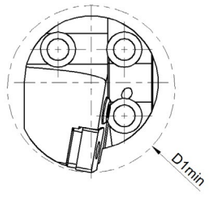
› 备件 | Accessary

产品型号 Product ID	刀垫螺钉 Shim Screw	刀垫 Shim	扳手 Key	整套配件 Complete Clamp Set	定位管 Positioning Tube
SR-DCLNR-32-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02
SR-DCLNL-32-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02
SR-DCLNR-40-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02
SR-DCLNL-40-12	SFS 4085	322.236.03	248.150.10	412.028.021	552.058.02

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-CN-P 系列
SR-CN-P Series







› 技术参数 | Technical parameters

单位 | Unit：mm

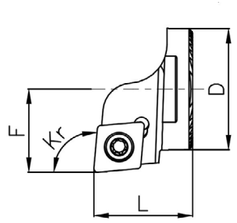
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-PCLNR-32-12	32	40	22	32	95°	0.14	CN..120408
SR-PCLNL-32-12	32	40	22	32	95°	0.14	CN..120408
SR-PCLNR-40-12	40	50	27	32	95°	0.18	CN..120408
SR-PCLNL-40-12	40	50	27	32	95°	0.18	CN..120408

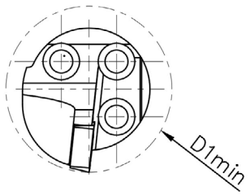
› 备件 | Accessary

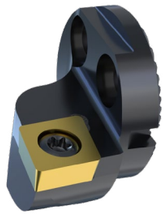
产品型号 Product ID	勾杆 Lever	螺钉 Screw	扳手 Key	刀垫 Shim	定位管 Positioning Tube
SR-PCLNR-32-12	413.438.48	414.438.58	241.030.63	322.318.50	552.058.02
SR-PCLNL-32-12	413.438.48	414.438.58	241.030.63	322.318.50	552.058.02
SR-PCLNR-40-12	413.438.41	414.438.21	241.030.63	322.318.50	552.058.02
SR-PCLNL-40-12	413.438.41	414.438.21	241.030.63	322.318.50	552.058.02

- 订货包含配件，不供应刀片产品
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- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-CC-S 系列
SR-CC-S Series







› 技术参数 | Technical parameters

单位 | Unit：mm

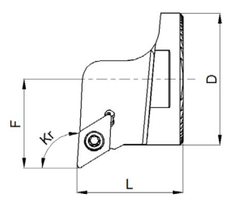
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SCLCR-16-06	16	20	11	20	95°	0.03	CC..060204
SR-SCLCL-16-06	16	20	11	20	95°	0.03	CC..060204
SR-SCLCR-20-09	20	25	13	20	95°	0.05	CC..09T308
SR-SCLCL-20-09	20	25	13	20	95°	0.05	CC..09T308
SR-SCLCR-25-09	25	32	17	20	95°	0.07	CC..09T308
SR-SCLCL-25-09	25	32	17	20	95°	0.07	CC..09T308
SR-SCLCR-32-09	32	40	22	32	95°	0.13	CC..09T308
SR-SCLCL-32-09	32	40	22	32	95°	0.13	CC..09T308
SR-SCLCR-40-12	40	50	27	38	95°	0.24	CC..120408
SR-SCLCL-40-12	40	50	27	38	95°	0.24	CC..120408

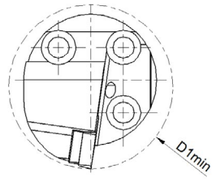
› 备件 | Accessary

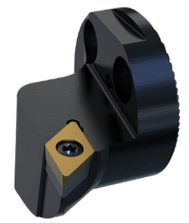
产品型号 Product ID	刀垫螺钉 Shim Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)
SR-SCLCR-16-06	SFS 2565	242.070.35	-	-	-
SR-SCLCL-16-06	SFS 2565	242.070.35	-	-	-
SR-SCLCR-20-09	SFS 3581	248.150.10	-	-	-
SR-SCLCL-20-09	SFS 3581	248.150.10	-	-	-
SR-SCLCR-25-09	ILD 3510	248.150.10	-	-	-
SR-SCLCL-25-09	ILD 3510	248.150.10	-	-	-
SR-SCLCR-32-09	ILD 3510	248.150.10	-	-	-
SR-SCLCL-32-09	ILD 3510	248.150.10	-	-	-
SR-SCLCR-40-12	ILD 4014	248.150.10	322.232.02	512.090.03	241.040.70
SR-SCLCL-40-12	ILD 4014	248.150.10	322.232.02	512.090.03	241.040.70

- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-DC-S 系列
SR-DC-S Series







› 技术参数 | Technical parameters

单位 | Unit：mm

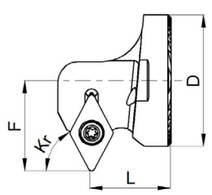
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SDUCR-16-07	16	20	11	20	93°	0.03	DC..070204
SR-SDUCL-16-07	16	20	11	20	93°	0.03	DC..070204
SR-SDUCR-20-11	20	25	13	20	93°	0.05	DC..11T308
SR-SDUCL-20-11	20	25	13	20	93°	0.05	DC..11T308
SR-SDUCR-25-11	25	32	17	20	93°	0.07	DC..11T308
SR-SDUCL-25-11	25	32	17	20	93°	0.07	DC..11T308
SR-SDUCR-32-11	32	40	22	32	93°	0.13	DC..11T308
SR-SDUCL-32-11	32	40	22	32	93°	0.13	DC..11T308
SR-SDUCR-40-11	40	50	27	32	93°	0.2	DC..11T308
SR-SDUCL-40-11	40	50	27	32	93°	0.2	DC..11T308

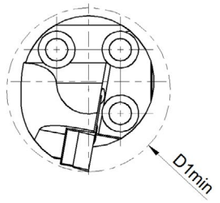
› 备件 | Accessary

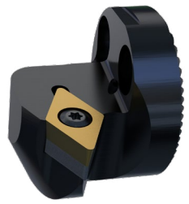
产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)	定位管 Positioning Tube
SR-SDUCR-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCL-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCR-20-11	SFS 3581	248.150.10	-	-	-	552.058.02
SR-SDUCL-20-11	SFS 3581	248.150.10	-	-	-	552.058.02
SR-SDUCR-25-11	ILD 3510	248.150.10	-	-	-	552.058.02
SR-SDUCL-25-11	ILD 3510	248.150.10	-	-	-	552.058.02
SR-SDUCR-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCR-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02

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- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-DC-S 系列
SR-DC-S Series







› 技术参数 | Technical parameters

单位 | Unit：mm

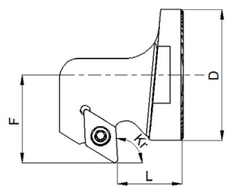
订货号 Ordering Code	D	D1min	F	L	L1	Kr	Kg	刀片 Insert
SR-SDXCR-16-07	16	22	13	15	19.5	62.5°	0.03	DC..070204
SR-SDXCL-16-07	16	22	13	15	19.5	62.5°	0.03	DC..070204
SR-SDXCR-20-07	20	27	15	15	19.5	62.5°	0.04	DC..070204
SR-SDXCL-20-07	20	27	15	15	19.5	62.5°	0.04	DC..070204
SR-SDXCR-25-07	25	33	18	15	19.5	62.5°	0.06	DC..070204
SR-SDXCL-25-07	25	33	18	15	19.5	62.5°	0.06	DC..070204
SR-SDXCR-32-11	32	40	22	20	28	62.5°	0.12	DC..11T308
SR-SDXCL-32-11	32	40	22	20	28	62.5°	0.12	DC..11T308
SR-SDXCR-40-11	40	50	27	20	28	62.5°	0.18	DC..11T308
SR-SDXCL-40-11	40	50	27	20	28	62.5°	0.18	DC..11T308

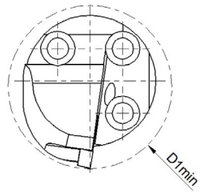
› 备件 | Accessary

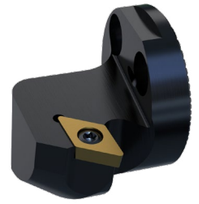
产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)	定位管 Positioning Tube
SR-SDXCR-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDXCL-16-07	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDXCR-20-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCL-20-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCR-25-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCL-25-07	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDXCR-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDXCL-32-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDXCR-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDXCL-40-11	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02

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- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-DC-S 系列
SR-DC-S Series







› 技术参数 | Technical parameters

单位 | Unit：mm

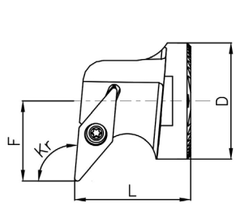
订货号 Ordering Code	D	D1min	F	L	L1	Kr	Kg	刀片 Insert
SR-SDUCR-16-07-F	16	22	13	15	26.5	93°	0.03	DC..070204
SR-SDUCL-16-07-F	16	22	13	15	26.5	93°	0.03	DC..070204
SR-SDUCR-20-07-F	20	27	15	15	26.5	93°	0.05	DC..070204
SR-SDUCL-20-07-F	20	27	15	15	26.5	93°	0.05	DC..070204
SR-SDUCR-25-07-F	25	33	18	15	26.5	93°	0.06	DC..070204
SR-SDUCL-25-07-F	25	33	18	15	26.5	93°	0.06	DC..070204
SR-SDUCR-32-11-F	32	40	22	20	38	93°	0.14	DC..11T308
SR-SDUCL-32-11-F	32	40	22	20	38	93°	0.14	DC..11T308
SR-SDUCR-40-11-F	40	50	27	20	38	93°	0.22	DC..11T308
SR-SDUCL-40-11-F	40	50	27	20	38	93°	0.22	DC..11T308

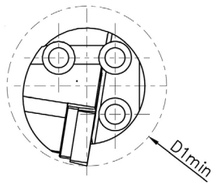
› 备件 | Accessary

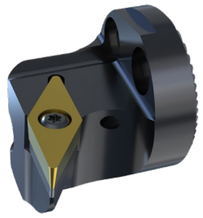
产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)	定位管 Positioning Tube
SR-SDUCR-16-07-F	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCL-16-07-F	SFS 2565	242.070.35	-	-	-	552.058.01
SR-SDUCR-20-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCL-20-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCR-25-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCL-25-07-F	SFS 2565	242.070.35	-	-	-	552.058.02
SR-SDUCR-32-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-32-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCR-40-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02
SR-SDUCL-40-11-F	SFS 3512	248.150.10	322.263.01	512.090.01	241.035.65	552.058.02

- 订货包含配件，不供应刀片产品
- 可单独订购配件，按需询价
- The insert need to be ordered seperately. Other accessories are included in the order
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-VB-S 系列
SR-VB-S Series







› 技术参数 | Technical parameters

单位 | Unit：mm

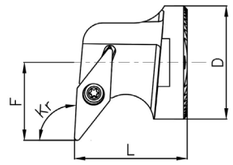
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SVLBR-25-16	25	35	20	22	95°	0.07	VB..160408
SR-SVLBL-25-16	25	35	20	22	95°	0.07	VB..160408
SR-SVLBR-32-16	32	40	22	32	95°	0.13	VB..160408
SR-SVLBL-32-16	32	40	22	32	95°	0.13	VB..160408
SR-SVLBR-40-16	40	50	27	32	95°	0.18	VB..160408
SR-SVLBL-40-16	40	50	27	32	95°	0.18	VB..160408

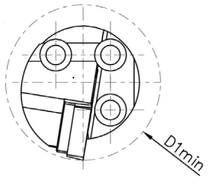
› 备件 | Accessary

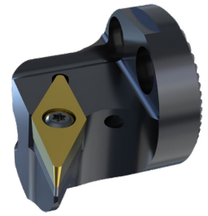
产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)
SR-SVLBR-25-16	ILD 3510	248.150.10	-	-	-
SR-SVLBL-25-16	ILD 3510	248.150.10	-	-	-
SR-SVLBR-32-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVLBL-32-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVLBR-40-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVLBL-40-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65

- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-VB-S 系列
SR-VB-S Series







› 技术参数 | Technical parameters

单位 | Unit：mm

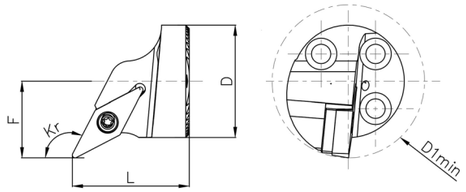
订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SVUBR-20-11	20	27	16	20	93°	0.04	VB..110204
SR-SVUBL-20-11	20	27	16	20	93°	0.04	VB..110204
SR-SVUBR-25-11	25	31	17	25	93°	0.07	VB..110204
SR-SVUBL-25-11	25	31	17	25	93°	0.07	VB..110204

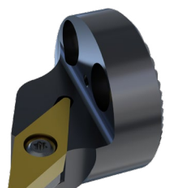
› 备件 | Accessary

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)
SR-SVUBR-20-11	SFS 2565	242.070.35	-	-	-
SR-SVUBL-20-11	SFS 2565	242.070.35	-	-	-
SR-SVUBR-25-11	SFS 2565	242.070.35	-	-	-
SR-SVUBL-25-11	SFS 2565	242.070.35	-	-	-

- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

车削头 SR-VB-S 系列
SR-VB-S Series





› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering Code	D	D1min	F	L	Kr	Kg	刀片 Insert
SR-SVPBR-32-16	32	40	22	34	117.5°	0.12	VB..160408
SR-SVPBL-32-16	32	40	22	34	117.5°	0.12	VB..160408
SR-SVPBR-40-16	40	50	27	34	117.5°	0.17	VB..160408
SR-SVPBL-40-16	40	50	27	34	117.5°	0.17	VB..160408

› 备件 | Accessary

产品型号 Product ID	刀片螺钉 Insert Screw	刀片螺钉扳手 Key(Insert)	刀垫 Shim	刀垫螺钉 Shim screw	刀垫螺钉扳手 Key(Shim)
SR-SVPBR-32-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVPBL-32-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVPBR-40-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65
SR-SVPBL-40-16	ILD 3510	248.150.10	322.270.01	512.090.01	241.035.65

- 可单独订购配件，按需询价
- The sapare parts can be ordered separately. Please inquire on demand

PSC 镗削减振杆系列
PSC Damped Boring Bar Series



Fig 1



Fig 2



› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	接口尺寸 PSC size	加长垫圈组件 [2] Extended washer assembly [2]	加长垫圈组件数量 Quantity	正镗 Positive boring					对应刀片 Insert	Fig
				镗削范围 (DC)	L	L1	D1	D2		
BFI-021026-TB06-S-PSC40DT	PSC40	-	-	21~26	200	139	40	20	TB..060102	1
		BPFI-WS-025A	1	26~31						
		BPFI-WS-025A	2 [1]	31~36						
BFI-021026-TC06-S-PSC40DT	PSC40	-	-	21~26	200	139	40	20	TC..06T102	
		BPFI-WS-025A	1	26~31						
		BPFI-WS-025A	2 [1]	31~36						
BFI-021026-TP08-S-PSC40DT	PSC40	-	-	21~26	200	139	40	20	TP..080202	
		BPFI-WS-025A	1	26~31						
		BPFI-WS-025A	2 [1]	31~36						
BFI-026033-TB06-S-PSC32DT	PSC32	-	-	26~33	215	167	32	25	TB..060102	1
		BPFI-WS-035A	1	33~40						
		BPFI-WS-035A	2 [1]	40~47						
BFI-026033-TC06-S-PSC32DT	PSC32	-	-	26~33	215	167	32	25	TC..06T102	
		BPFI-WS-035A	1	33~40						
		BPFI-WS-035A	2 [1]	40~47						
BFI-026033-TP08-S-PSC32DT	PSC32	-	-	26~33	215	167	32	25	TP..080202	
		BPFI-WS-035A	1	33~40						
		BPFI-WS-035A	2 [1]	40~47						
BFI-033043-TP08-S-PS32DT	PSC32	-	-	33~43	220	-	32	32	TP..080202	2
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 [1]	53~63						
BFI-033043-TC09-S-PS32DT	PSC32	-	-	33~43	220	-	32	32	TC..090204	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 [1]	53~63						

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PSC 镗削减振杆系列
PSC Damped Boring Bar Series

技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	接口尺寸 PSC size	加长垫圈组件 [2] Extended washer assembly [2]	加长垫圈组件数量 Quantity	正镗 Positive boring					对应刀片 Insert	Fig
				镗削范围 (DC)	L	L1	D1	D2		
BFI-033043-TP09-S-PS32DT	PSC32	-	-	33~43	220	-	32	32	TP..090204	2
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 [1]	53~63						
BFI-033043-TP08-S-PS40DT	PSC40	-	-	33~43	270	210	40	32	TP..080202	1
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 [1]	53~63						
BFI-033043-TC09-S-PS40DT	PSC40	-	-	33~43	270	210	40	32	TC..090204	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 [1]	53~63						
BFI-033043-TP09-S-PS40DT	PSC40	-	-	33~43	270	210	40	32	TP..090204	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 [1]	53~63						
BFI-033043-TP08-S-PS63DT	PSC63	-	-	33~43	300	213	63	32	TP..080202	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 [1]	53~63						
BFI-033043-TC09-S-PS63DT	PSC63	-	-	33~43	300	213	63	32	TC..090204	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 [1]	53~63						
BFI-033043-TP09-S-PS63DT	PSC63	-	-	33~43	300	213	63	32	TP..090204	
		BPFI-WS-050A	1	43~53						
		BPFI-WS-050A	2 [1]	53~63						
BFI-043056-TP08-S-PSC40DT	PSC40	-	-	43~56	220	-	40	40	TP..080202	2
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-043056-TC09-S-PSC40DT	PSC40	-	-	43~56	220	-	40	40	TC..090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-043056-TP09-S-PSC40DT	PSC40	-	-	43~56	220	-	40	40	TP..090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-043056-TC1102-S-PSC40DT	PSC40	-	-	43~56	220	-	40	40	TC..110204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						

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PSC 镗削减振杆系列
PSC Damped Boring Bar Series

技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	接口尺寸 PSC size	加长垫圈组件 [2] Extended washer assembly [2]	加长垫圈组件数量 Quantity	正镗 Positive boring					对应刀片 Insert	Fig
				镗削范围 (DC)	L	L1	D1	D2		
BFI-043056-TP08-S-PSC50DT	PSC50	-	-	43~56	335	263	50	40	TP..080202	1
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-043056-TC09-S-PSC50DT	PSC50	-	-	43~56	335	263	50	40	TC..090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-043056-TP09-S-PSC50DT	PSC50	-	-	43~56	335	263	50	40	TP..090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-043056-TC1102-S-PSC50DT	PSC50	-	-	43~56	335	263	50	40	TC..110204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-043056-TP08-S-PSC63DT	PSC63	-	-	43~56	365	266	63	40	TP..080202	1
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-043056-TC09-S-PSC63DT	PSC63	-	-	43~56	365	266	63	40	TC..090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-043056-TP09-S-PSC63DT	PSC63	-	-	43~56	365	266	63	40	TP..090204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-043056-TC1102-S-PSC63DT	PSC63	-	-	43~56	365	266	63	40	TC..110204	
		BPFI-WS-050B	1	53~66						
		BPFI-WS-050B	2 [1]	63~76						
BFI-055070-TC1102-S-PSC50DT	PSC50	-	-	55~70	300	-	50	50	TC..110204	2
		BPFI-WS-060A	1	67~82						
		BPFI-WS-060A	2 [1]	79~94						
BFI-055070-TC1103-S-PSC50DT	PSC50	-	-	55~70	300	-	50	50	TC..110304	
		BPFI-WS-060A	1	67~82						
		BPFI-WS-060A	2 [1]	79~94						
BFI-055070-TC1102-S-PSC63DT	PSC63	-	-	55~70	400	330	63	50	TC..110204	1
		BPFI-WS-060A	1	67~82						
		BPFI-WS-060A	2 [1]	79~94						
BFI-055070-TC1103-S-PSC63DT	PSC63	-	-	55~70	400	330	63	50	TC..110304	
		BPFI-WS-060A	1	67~82						
		BPFI-WS-060A	2 [1]	79~94						

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PSC 镗削减振杆系列
PSC Damped Boring Bar Series

技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	接口尺寸 PSC size	加长垫圈组件 [2] Extended washer assembly [2]	加长垫圈组件数量 Quantity	正镗 Positive boring					对应刀片 Insert	Fig
				镗削范围 (DC)	L	L1	D1	D2		
BFI-070100-TC1102-S-PSC63DT	PSC63	-	-	70~100	400	-	63	63	TC..110204	2
		BPFI-WS-125A	1	95~125						
		BPFI-WS-125A	2 [1]	120~150						
BFI-070100-TC1103-S-PSC63DT	PSC63	-	-	70~100	400	-	63	63	TC..110304	
		BPFI-WS-125A	1	95~125						
		BPFI-WS-125A	2 [1]	120~150						
BFI-070100-TC1102-S-PSC80DT	PSC80	-	-	70~100	500	414	80	63	TC..110204	1
		BPFI-WS-125A	1	95~125						
		BPFI-WS-125A	2 [1]	120~150						
BFI-070100-TC1103-S-PSC80DT	PSC80	-	-	70~100	500	414	80	63	TC..110304	
		BPFI-WS-125A	1	95~125						
		BPFI-WS-125A	2 [1]	120~150						
BFI-086116-TC1102-S-PSC63DT	PSC63	-	-	86~116	400	-	63	63	TC..110204	2
		BPFI-WS-125A	1	111~141						
		BPFI-WS-125A	2 [1]	136~166						
BFI-086116-TC1103-S-PSC63DT	PSC63	-	-	86~116	400	-	63	63	TC..110304	
		BPFI-WS-125A	1	111~141						
		BPFI-WS-125A	2 [1]	136~166						
BFI-086116-TC1102-S-PSC80DT-A	PSC80	-	-	86~116	410	-	80	80	TC..110204	2
		BPFI-WS-125A	1	111~141						
		BPFI-WS-125A	2 [1]	136~166						
BFI-086116-TC1103-S-PSC80DT-A	PSC80	-	-	86~116	410	-	80	80	TC..110304	
		BPFI-WS-125A	1	111~141						
		BPFI-WS-125A	2 [1]	136~166						
BFI-086116-TC1102-S-PSC80DT	PSC80	-	-	86~116	500	-	80	80	TC..110204	2
		BPFI-WS-125A	1	111~141						
		BPFI-WS-125A	2 [1]	136~166						
BFI-086116-TC1103-S-PSC80DT	PSC80	-	-	86~116	500	-	80	80	TC..110304	
		BPFI-WS-125A	1	111~141						
		BPFI-WS-125A	2 [1]	136~166						
BFI-100160-TC1102-S-PSC63DT	PSC63	-	-	100~160	400	-	63	63	TC..110204	2
		BPFI-WS-125A	1	125~185						
		BPFI-WS-125A	2 [1]	150~210						
BFI-100160-TC1103-S-PSC63DT	PSC63	-	-	100~160	400	-	63	63	TC..110304	
		BPFI-WS-125A	1	125~185						
		BPFI-WS-125A	2 [1]	150~210						

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PSC 镗削减振杆系列
PSC Damped Boring Bar Series

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	接口尺寸 PSC size	加长垫圈组件 [2] Extended washer assembly [2]	加长垫圈组件数量 Quantity	正镗 Positive boring					对应刀片 Insert	Fig
				镗削范围 (DC)	L	L1	D1	D2		
BFI-100160-TC1102-S-PSC80DT-A	PSC80	-	-	100~160	410	-	80	80	TC..110204	2
		BPFI-WS-125A	1	125~185						
		BPFI-WS-125A	2 [1]	150~210						
BFI-100160-TC1103-S-PSC80DT-A	PSC80	-	-	100~160	410	-	80	80	TC..110304	
		BPFI-WS-125A	1	125~185						
		BPFI-WS-125A	2 [1]	150~210						
BFI-100160-TC1102-S-PSC80DT	PSC80	-	-	100~160	500	-	80	80	TC..110204	2
		BPFI-WS-125A	1	125~185						
		BPFI-WS-125A	2 [1]	150~210						
BFI-100160-TC1103-S-PSC80DT	PSC80	-	-	100~160	500	-	80	80	TC..110304	
			1	125~185						
		BPFI-WS-125A	2 [1]	150~210						

[1] 表示需要 2 个加长垫圈组件

[2] 表示加长垫圈组件需要单独订购

[1] Indicates that 2 extended washer assemblies are required

[2] Indicates that the extended washer assembly needs to be ordered separately

PSC 镗削减振杆系列
PSC Damped Boring Bar Series

备件丨 Accessary

产品型号 Product ID	① 刀座 Adaptor	② 刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)
BFI-021026-TB06-S-PSC40DT	BPFI-PSC40DT-021036-200	BPFI-CA-0511TB06-S	242.060.35	247.020.100
BFI-021026-TC06-S-PSC40DT		BPFI-CA-0511TC06-S		
BFI-021026-TP08-S-PSC40DT		BPFI-CA-0511TP08-S	242.070.35	
BFI-026033-TB06-S-PSC32DT	BPFI-PSC32DT-026047-215	BPFI-CA-0512TB06-S	242.060.35	247.020.100
BFI-026033-TC06-S-PSC32DT		BPFI-CA-0512TC06-S		
BFI-026033-TP08-S-PSC32DT		BPFI-CA-0512TP08-S	242.070.35	
BFI-033043-TP08-S-PS32DT	BPFI-PSC32DT-033063-220	BPFI-CA-0715TP08-S	242.070.35	247.025.100
BFI-033043-TC09-S-PS32DT		BPFI-CA-0715TC09-S		
BFI-033043-TP09-S-PS32DT		BPFI-CA-0715TP09-S		
BFI-033043-TP08-S-PS40DT	BPFI-PSC40DT-033063-270	BPFI-CA-0715TP08-S	242.070.35	247.025.100
BFI-033043-TC09-S-PS40DT		BPFI-CA-0715TC09-S		
BFI-033043-TP09-S-PS40DT		BPFI-CA-0715TP09-S		
BFI-033043-TP08-S-PS63DT	BPFI-PSC63DT-033063-300	BPFI-CA-0715TP08-S	242.070.35	247.025.100
BFI-033043-TP09-S-PS63DT		BPFI-CA-0715TP09-S		
BFI-043056-TP08-S-PSC40DT	BPFI-PSC40DT-043076-220	BPFI-CA-0717TP08-S	242.070.35	247.030.100
BFI-043056-TC09-S-PSC40DT		BPFI-CA-0717TC09-S		
BFI-043056-TP09-S-PSC40DT		BPFI-CA-0717TP09-S		
BFI-043056-TC1102-S-PSC40DT		BPFI-CA-0717TC1102-S		
BFI-043056-TP08-S-PSC50DT	BPFI-PSC50DT-043076-335	BPFI-CA-0717TP08-S	242.070.35	247.030.100
BFI-043056-TC09-S-PSC50DT		BPFI-CA-0717TC09-S		
BFI-043056-TP09-S-PSC50DT		BPFI-CA-0717TP09-S		
BFI-043056-TC1102-S-PSC50DT		BPFI-CA-0717TC1102-S		
BFI-043056-TP08-S-PSC63DT	BPFI-PSC63DT-043076-365	BPFI-CA-0717TP08-S	242.070.35	247.030.100
BFI-043056-TC09-S-PSC63DT		BPFI-CA-0717TC09-S		
BFI-043056-TP09-S-PSC63DT		BPFI-CA-0717TP09-S		
BFI-043056-TC1102-S-PSC63DT		BPFI-CA-0717TC1102-S		
BFI-055070-TC1102-S-PSC50DT	BPFI-PSC50DT-055094-300	BPFI-CA-1019TC1102-S	242.070.35	247.040.100
BFI-055070-TC1103-S-PSC50DT		BPFI-CA-1019TC1103-S		
BFI-055070-TC1102-S-PSC63DT	BPFI-PSC63DT-055094-400	BPFI-CA-1019TC1102-S	242.070.35	247.040.100
BFI-055070-TC1103-S-PSC63DT		BPFI-CA-1019TC1103-S		
BFI-070100-TC1102-S-PSC63DT	BPFI-PSC63DT-070150-400	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-070100-TC1103-S-PSC63DT		BPFI-CA-1125TC1103-S		

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PSC 镗削减振杆系列
PSC Damped Boring Bar Series

› 备件丨 Accessary

产品型号 Product ID	① 刀座 Adaptor	② 刀夹 Cartridge	刀片螺钉扳手 Key(Insert)	锁紧螺钉扳手 Key(Screw)
BFI-070100-TC1102-S-PSC80DT	BPFI-PSC80DT-070150-500	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-070100-TC1103-S-PSC80DT		BPFI-CA-1125TC1103-S		
BFI-086116-TC1102-S-PSC63DT	BPFI-PSC63DT-086166-400	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-086116-TC1103-S-PSC63DT		BPFI-CA-1125TC1103-S		
BFI-086116-TC1102-S-PSC80DT-A	BPFI-PSC80DT-086166-410	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-086116-TC1103-S-PSC80DT-A		BPFI-CA-1125TC1103-S		
BFI-086116-TC1102-S-PSC80DT	BPFI-PSC80DT-086166-500	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-086116-TC1103-S-PSC80DT		BPFI-CA-1125TC1103-S		
BFI-100160-TC1102-S-PSC63DT	BPFI-PSC63DT-100210-400	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-100160-TC1103-S-PSC63DT		BPFI-CA-1125TC1103-S		
BFI-100160-TC1102-S-PSC80DT-A	BPFI-PSC80DT-100210-410	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-100160-TC1103-S-PSC80DT-A		BPFI-CA-1125TC1103-S		
BFI-100160-TC1102-S-PSC80DT	BPFI-PSC80DT-100210-500	BPFI-CA-1125TC1102-S	242.070.35	247.050.100
BFI-100160-TC1103-S-PSC80DT		BPFI-CA-1125TC1103-S		

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFI 系列刀座
BFI Series Adaptor



› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	直径范围 Fitting Range	接口 Coupling
BPFI-PSC40DT-021036-200	21-36	PSC40
BPFI-PSC32DT-026047-215	26-47	PSC32
BPFI-PSC32DT-033063-220	33-63	PSC63
BPFI-PSC40DT-033063-270	33-63	PSC40
BPFI-PSC63DT-033063-300	33-63	PSC63
BPFI-PSC40DT-043076-220	43-76	PSC40
BPFI-PSC50DT-043076-335	43-76	PSC50
BPFI-PSC63DT-043076-365	43-76	PSC63
BPFI-PSC50DT-055094-300	55-94	PSC50
BPFI-PSC63DT-055094-400	55-94	PSC63
BPFI-PSC63DT-070150-400	70-150	PSC63
BPFI-PSC80DT-070150-500	70-150	PSC80
BPFI-PSC63DT-086166-400	86-166	PSC63
BPFI-PSC80DT-086166-410	86-166	PSC80
BPFI-PSC80DT-086166-500	86-166	PSC80
BPFI-PSC63DT-100210-400	100-210	PSC63
BPFI-PSC80DT-100210-410	100-210	PSC80
BPFI-PSC80DT-100210-500	100-210	PSC80

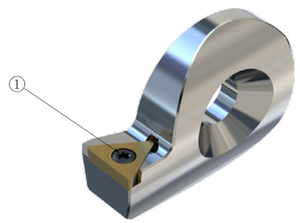
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BFI 系列刀座
BFI Series Adaptor

产品型号 Product ID	备件	Accessary		单独订购	Purchase Separately
	①		②		
	锁紧螺钉 Screw(Lock)		刀夹锁紧螺钉 Screw(Cartridge)	扳手 Key(Screw)	
BPFI-PSC40DT-021036-200	119.040.05		111.035.06	247.020.100	
BPFI-PSC32DT-026047-215	119.040.06		111.035.06	247.020.100	
BPFI-PSC32DT-033063-220	119.050.08		114.040.08	247.025.100	
BPFI-PSC40DT-033063-270					
BPFI-PSC63DT-033063-300					
BPFI-PSC40DT-043076-220	119.060.10		111.050.08	247.030.100	
BPFI-PSC50DT-043076-335					
BPFI-PSC63DT-043076-365					
BPFI-PSC50DT-055094-300	119.080.12		111.080.12	247.040.100	
BPFI-PSC63DT-055094-400					
BPFI-PSC63DT-070150-400	119.100.16		114.080.12	247.050.100	
BPFI-PSC80DT-070150-500					
BPFI-PSC63DT-086166-400					
BPFI-PSC80DT-086166-410					
BPFI-PSC80DT-086166-500					
BPFI-PSC63DT-100210-400					
BPFI-PSC80DT-100210-410					
BPFI-PSC80DT-100210-500					

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

BFI 系列刀夹
BFI Series Cartridge



- TCMT TCMX TCGT TCGX TCEX TCMW
- 刀片仅做示意

- TCMT TCMX TCGT TCGX TCEX TCMW
- The insert is for illustration only

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	刀片 Insert	夹紧方式 Clamping
BPFI-CA-0511TB06-S	TB..060102	S
BPFI-CA-0511TC06-S	TC..06T102	S
BPFI-CA-0511TP08-S	TP..080202	S
BPFI-CA-0512TB06-S	TB..060102	S
BPFI-CA-0512TC06-S	TC..06T102	S
BPFI-CA-0512TP08-S	TP..080202	S
BPFI-CA-0715TP08-S	TP..080202	S
BPFI-CA-0715TC09-S	TC..090204	S
BPFI-CA-0715TP09-S	TP..090204	S
BPFI-CA-0717TP08-S	TP..080202	S
BPFI-CA-0717TC09-S	TC..090204	S
BPFI-CA-0717TP09-S	TP..090204	S
BPFI-CA-0717TC1102-S	TC..110204	S
BPFI-CA-1019TC1102-S	TC..110204	S
BPFI-CA-1019TC1103-S	TC..110304	S
BPFI-CA-1125TC1102-S	TC..110204	S
BPFI-CA-1125TC1103-S	TC..110304	S

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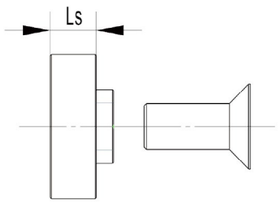
BFI 系列刀夹
BFI Series Cartridge

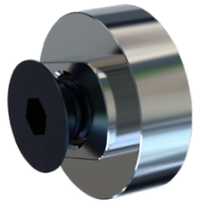
备件	Accessary	单独订购	Purchase Separately
产品型号 Product ID	①		
	刀片螺钉 Screw(Insert)	刀片螺钉扳手 Key(Insert)	
BPFI-CA-0511TB06-S	ILD2042	242.060.35	
BPFI-CA-0511TC06-S	ILD2042	242.060.35	
BPFI-CA-0511TP08-S	ILD2249	242.070.35	
BPFI-CA-0512TB06-S	ILD2042	242.060.35	
BPFI-CA-0512TC06-S	ILD2042	242.060.35	
BPFI-CA-0512TP08-S	ILD2249	242.070.35	
BPFI-CA-0715TP08-S	ILD2249	242.070.35	
BPFI-CA-0715TC09-S	ILD 2264	242.070.35	
BPFI-CA-0715TP09-S	SFS 2565	242.070.35	
BPFI-CA-0717TP08-S	ILD2249	242.070.35	
BPFI-CA-0717TC09-S	ILD 2264	242.070.35	
BPFI-CA-0717TP09-S	SFS 2565	242.070.35	
BPFI-CA-0717TC1102-S	SFS 2565	242.070.35	
BPFI-CA-1019TC1102-S	SFS 2565	242.070.35	
BPFI-CA-1019TC1103-S	SFS 2565	242.070.35	
BPFI-CA-1125TC1102-S	SFS 2565	242.070.35	
BPFI-CA-1125TC1103-S	SFS 2565	242.070.35	

- 可单独订购备件，按需询价

- The spare parts can be ordered separately. Please inquire on demand

BFI 系列加长垫圈组件
BFI Series Extended Washer Assembly





› 技术参数 | Technical parameters

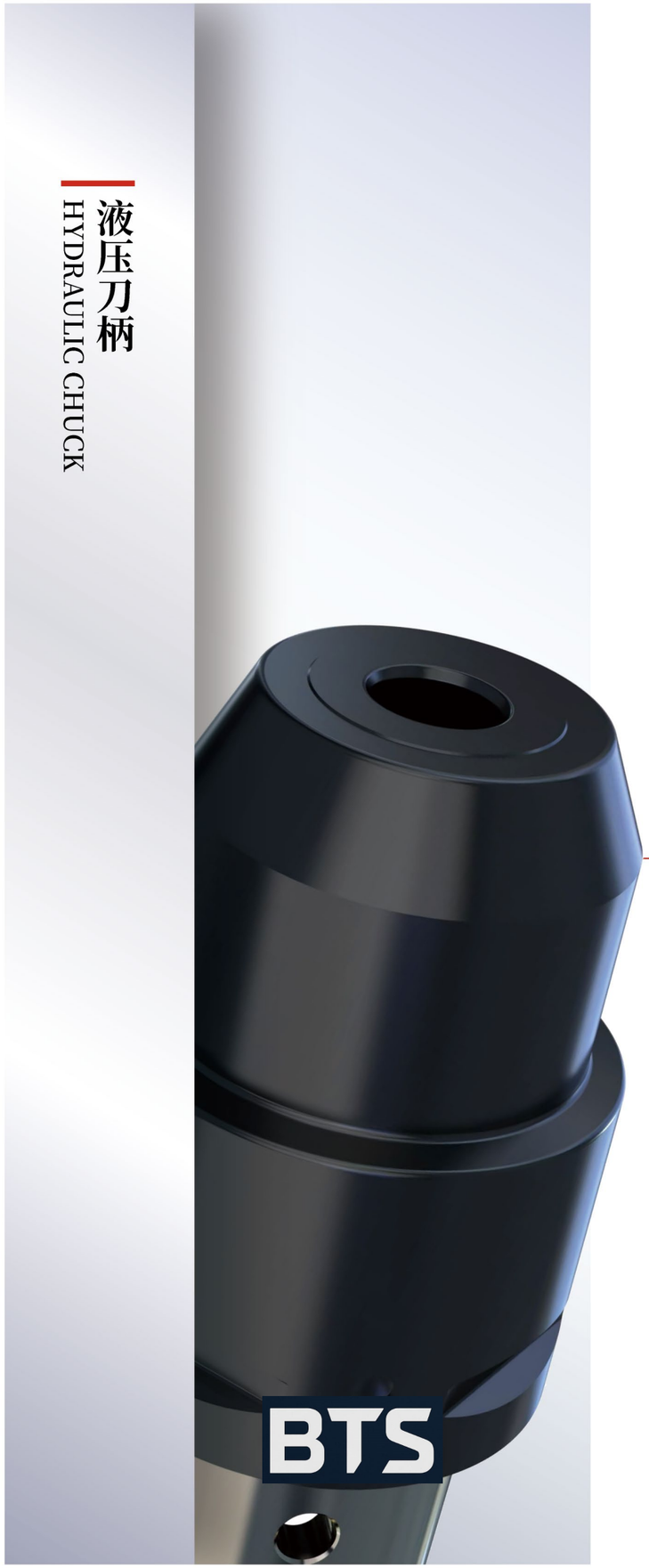
单位 | Unit：mm

订货号 Ordering code	尺寸 Dimension
	Ls
BPFI-WS-025A	2.5
BPFI-WS-035A	3.5
BPFI-WS-050A	5
BPFI-WS-050B	5
BPFI-WS-060A	6
BPFI-WS-125A	12.5

备件	Accessary		单独订购	Purchase Separately
产品型号 Product ID	锁紧螺钉 Screw(Lock)			
			锁紧螺钉扳手 Key(Screw)	
BPFI-WS-025A	111.035.09	111.035.11	247.020.100	
BPFI-WS-035A	111.035.09	111.035.13	247.020.100	
BPFI-WS-050A	114.040.14	114.040.20	247.025.100	
BPFI-WS-050B	111.050.14	111.050.19	247.030.100	
BPFI-WS-060A	111.080.18	111.080.25	247.040.100	
BPFI-WS-125A	114.080.25	114.080.40	247.050.100	

- 可单独订购备件，按需询价
- The spare parts can be ordered separately. Please inquire on demand

液压刀柄
HYDRAULIC CHUCK



BTS

01

适用于钻削、铰削、镗削及铣削等切削加工

For drilling, reaming, boring, milling and other cutting machining

02

在2.5xD处回转精度≤0.003mm

Runout ≤ 0.003mm at 2.5D

03

转速为25000rpm时，平衡质量等级达到G2.5或Umax＜1g·mm

Balancing Grade: G2.5 at 25,000 rpm or Umax ＜ 1g·mm

液压刀柄命名方式 Hydraulic Chuck Naming And Coding Rules

BGP	BT30	A	HY	12	090	M
01	02	03	04	05	06	07

01 产品类型 Type	
BGP	通用型 General Purpose
BHQ	强力型 High Torque
BGM	磨刀机刀柄 Grinding Machine Chuck
BTAP	攻丝刀柄 Tapping Chuck

02 接口规格 Coupling Type			
BT	30	SK	30
	40		40
	50		50
HSK	32	PSC	40
	40		50
	50		63
	63	DB	30
	80		40
	100		50

03 法兰类型 Flange Type	
A	自动换刀中心冷却孔 Automatic change tool with center cooling hole
C	手动换刀中心冷却孔 Manual change tool with center cooling hole
E	自动换刀不带定位键 Automatic change tool without positioning slot
F	自动换刀加大法兰无定位键 Automatic change tool with larger flange without positioning slot

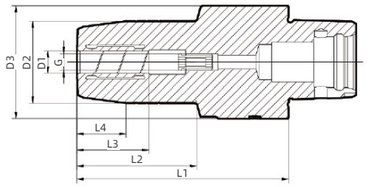
04 刀柄类型 Chuck Type	
HY	液压刀柄 Hydraulic Chuck
ST	热装刀柄 Shrink-fit Chuck

07 制式 Format	
M	公制 Metric
I	英制 Inch

05 夹持孔直径 Diameter	
6	6mm
8	8mm
10	10mm
12	12mm
14	14mm
16	16mm
18	18mm
20	20mm
25	25mm
32	32mm

06 有效长度 Length			
50	50mm	85	85mm
55	55mm	87	87mm
58	58mm	90	90mm
60	60mm	92	92mm
65	65mm	97	97mm
66	66mm	100	100mm
67	67mm	102	102mm
69	69mm	105	105mm
70	70mm	110	110mm
72	72mm	115	115mm
75	75mm	120	120mm
76	76mm	125	125mm
80	80mm	140	140mm
81	81mm	150	150mm
82	82mm	200	200mm
83	83mm		

通用型 /GP PSC40A ISO 26623





- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到G2.5或Umax< 1g·mm
- 轴向长度可调节

- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

› 技术参数 | Technical parameters

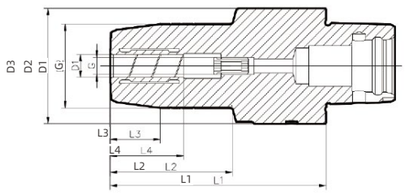
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
PSC40A	BGPPSC40AHY06066M	6	26	40	66	33	17.4	26	M5	0.47	SW4
PSC40A	BGPPSC40AHY08066M	8	28	40	66	33.3	17.4	26	M6	0.49	SW4
PSC40A	BGPPSC40AHY10076M	10	30	40	76	43.6	17.4	30	M8*1	0.57	SW4
PSC40A	BGPPSC40AHY12081M	12	32	40	81	48.8	17.4	36	M8*1	0.63	SW4

- 刀具柄部公差等级：h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计

- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

通用型 /GP PSC50A ISO 26623





- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm时，平衡质量等级达到G2.5或Umax< 1g·mm
- 轴向长度可调节
- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

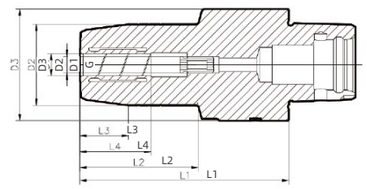
› 技术参数 | Technical parameters

单位 | Unit：mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
PSC50A	BGPPSC50AHY06070M	6	26	50	70	34.8	17.4	26	M5	0.75	SW5
PSC50A	BGPPSC50AHY08070M	8	28	50	70	35	17.4	26	M6	0.77	SW5
PSC50A	BGPPSC50AHY10080M	10	30	50	80	45.1	17.4	30	M8*1	0.85	SW5
PSC50A	BGPPSC50AHY12085M	12	32	50	85	50.3	17.4	36	M8*1	0.91	SW5
PSC50A	BGPPSC50AHY14085M	14	34	50	85	50.5	17.4	36	M10*1	0.98	SW5
PSC50A	BGPPSC50AHY16090M	16	38	50	90	55.8	17.4	40	M12*1	1.05	SW5
PSC50A	BGPPSC50AHY18090M	18	40	50	90	56	17.4	41	M12*1	1.08	SW5
PSC50A	BGPPSC50AHY20090M	20	42	50	90	56.2	17.4	41	M12*1	1.11	SW5

- 刀具柄部公差等级：h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

通用型 /GP PSC63A ISO 26623





- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm时，平衡质量等级达到G2.5或Umax< 1g·mm
- 轴向长度可调节
- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

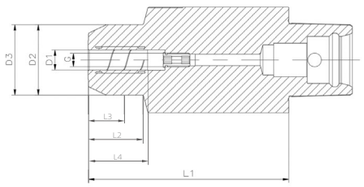
› 技术参数 | Technical parameters

单位 | Unit：mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
PSC63A	BGPPSC63AHY08072M	8	28	63	72	30.8	17.4	26	M6	1.30	SW5
PSC63A	BGPPSC63AHY10082M	10	30	63	82	41	17.4	30	M8*1	1.38	SW5
PSC63A	BGPPSC63AHY12087M	12	32	63	87	46.1	17.4	36	M8*1	1.44	SW5
PSC63A	BGPPSC63AHY14087M	14	34	63	87	46.3	17.4	36	M10*1	1.49	SW5
PSC63A	BGPPSC63AHY16092M	16	38	63	92	51.7	17.4	40	M12*1	1.56	SW5
PSC63A	BGPPSC63AHY18092M	18	40	63	92	50.9	17.4	41	M12*1	1.59	SW5
PSC63A	BGPPSC63AHY20097M	20	42	63	97	56	17.4	41	M12*1	1.67	SW5
PSC63A	BGPPSC63AHY25102M	25	57	63	102	62.4	17.4	47	M16*1	2.11	SW5
PSC63A	BGPPSC63AHY32110M	32	63	75	110	60.9	17.4	51	M16*1	2.50	SW6

- 刀具柄部公差等级：h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

强力型 /HQ PSC ISO 26623





- 在 2.5xD 处回转精度≤ 0.003mm
- 转速为 25,000rpm时，平衡质量等级达到G2.5或Umax< 1g·mm
- 轴向长度可调节

- Runout ≤ 0.003mm at 2.5D
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

› 技术参数 | Technical parameters

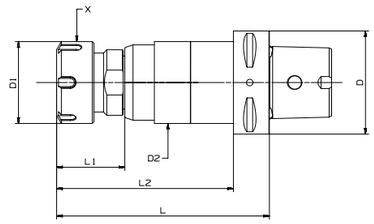
单位 | Unit：mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L1	L2	L3	L4	G	重量 m (kg)	扳手 Key
PSC40A	BHQPSC40AHY12065M[1]	12	40	40	65	-	-	36	-	0.62	SW5
PSC40A	BHQPSC40AHY20083M	20	45.5	45.5	83	63	63	41	M12*1	0.87	SW5
PSC50A	BHQPSC50AHY12070M[1]	12	42	42	70	32.8	32.8	36	-	0.94	SW5
PSC50A	BHQPSC50AHY20075M[1]	20	49	50	75	31.8	31.8	41	-	1.04	SW5
PSC63A	BHQPSC63AHY12075M[1]	12	42	63	75	33	33	36	-	1.48	SW5
PSC63A	BHQPSC63AHY20080M[1]	20	49	63	80	41	41	41	-	1.52	SW5
PSC63A	BHQPSC63AHY32090M	32	62.5	62.5	90	68	68	51	M16*1	1.90	SW6
PSC63A	BHQPSC63AHY12120M	12	42	63	120	33	33	36	M8*1	2.56	SW5
PSC63A	BHQPSC63AHY20120M	20	49	63	120	41	41	41	M12*1	2.65	SW5

[1] 无过水顶丝
- 刀具柄部公差等级：h6
- 配合减径套夹持，实现更灵活的夹持范围
- 标准发货范围不含驱动板手
- 可按要求定制其他尺寸和特殊设计

[1] Without back up screw
- Tolerance class of tool shank: h6
- Clamping with reduction bushes, to achive more flexible clamping range
- Drive key is not included in the standard order
- Additional sizes and special designs available on request

PSC 同步攻丝刀柄
PSC Synchronous Tapping Holder



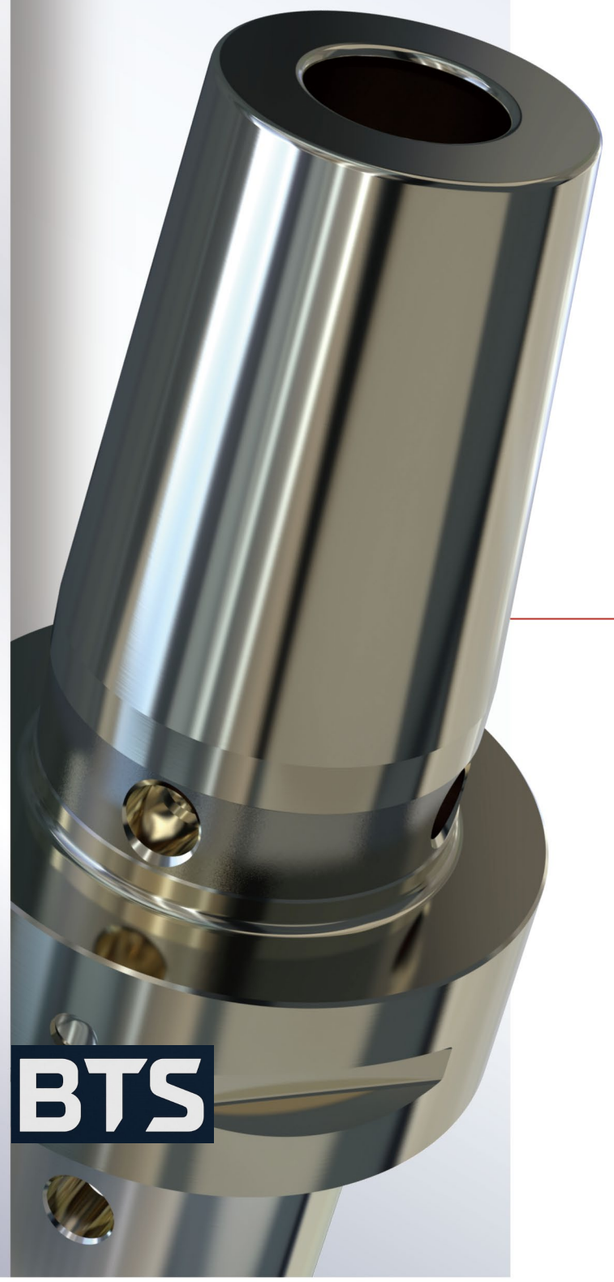


› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	X	L	L1	L2	D	D1	D2	KG
BTAPPSC50AER20095M	ER20	95	40	75	50	34	34	0.78
BTAPPSC63AER20095M	ER20	95	40	73	63	34	34	1.09
BTAPPSC63AER32130M	ER32	130	42	108	63	50	50	1.99
BTAPPSC80AER32135M	ER32	135	42	105	80	50	50	2.91

热装刀柄
SHRINK-FIT CHUCK



BTS

01

热装刀柄自带螺纹平衡孔，可直接装配平衡螺钉进行动平衡调整

The shrink-fit chuck has a thread balance hole, which can be directly assembled with a balance screw for dynamic balance adjustment

02

适用于钻削、铰削、镗削及铣削等切削加工

For drilling, reaming, boring, milling, and other cutting machining

热装刀柄命名方式 Shrink-fit Chuck Naming And Coding Rules

BGP	BT40	A	ST	04	090	M
01	02	03	04	05	06	07

01 产品类型 Type	
BGP	通用型 General Purpose
BGC	通用型端面出水 General Purpose & Cool Jet
BSC	通用型安全锁 General Purpose & Safe Lock
BDM	模具型 Die & Mold

02 接口规格 Coupling Type			
BT	30	HSK	32
	40		40
	50		50
SK	30		63
	40		80
	50		100
DB	30	PSC	63
	40		
	50		

03 法兰类型 Flange Type	
A	自动换刀中心冷却孔 Automatic change tool with center cooling hole
E	自动换刀不带定位键 Automatic change tool without positioning slot

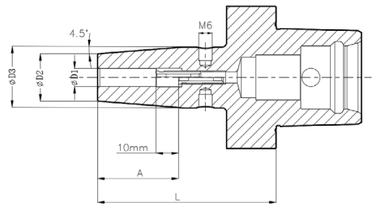
04 刀柄类型 Chuck Type	
HY	液压刀柄 Hydraulic Chuck
ST	热装刀柄 Shrink-fit Chuck

05 夹持孔直径 Diameter	
3	3mm
4	4mm
6	6mm
8	8mm
10	10mm
12	12mm
14	14mm
16	16mm
18	18mm
20	20mm
25	25mm
32	32mm

06 有效长度 Length			
60	60mm	100	100mm
65	65mm	105	105mm
70	70mm	115	115mm
80	80mm	120	120mm
85	85mm	130	130mm
90	90mm	160	160mm
95	95mm	200	200mm

07 制式 Format	
M	公制 Metric
I	英制 Inch

通用型 /GP PSC40A ISO 26623





- 跳动精度 < 0.003mm
- 转速为 25,000rpm时，平衡质量等级达到G2.5或Umax< 1g·mm
- 带轴向长度调节
- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

› 技术参数 | Technical parameters

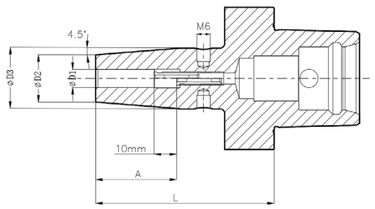
单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
PSC40A	BGPPSC40AST06075M	6	21	27	75	36	M5	0.44
PSC40A	BGPPSC40AST08075M	8	21	27	75	36	M6	0.43
PSC40A	BGPPSC40AST10075M[2]	10	24	32	75	42	M8	0.46
PSC40A	BGPPSC40AST12075M[2]	12	24	32	75	47	M8	0.47
PSC40A	BGPPSC40AST14080M	14	27	34	80	47	M10	0.53
PSC40A	BGPPSC40AST16080M[2]	16	27	34	80	50	M12	0.51

[2] 无动平衡螺钉孔

[2] Without balance screw holes

通用型 /GP PSC50A ISO 26623





- 跳动精度 < 0.003mm
- 转速为 25,000rpm时，平衡质量等级达到G2.5或Umax< 1g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

› 技术参数 | Technical parameters

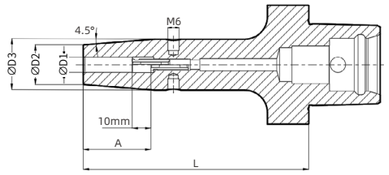
单位 | Unit: mm

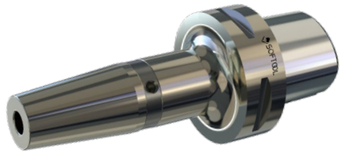
接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
PSC50A	BGPPSC50AST06075M	6	21	27	75	36	M5	0.61
PSC50A	BGPPSC50AST08075M	8	21	27	75	36	M6	0.6
PSC50A	BGPPSC50AST10075M[2]	10	24	32	75	42	M8	0.66
PSC50A	BGPPSC50AST12075M[2]	12	24	32	75	47	M8	0.64
PSC50A	BGPPSC50AST14080M	14	27	34	80	47	M10	0.71
PSC50A	BGPPSC50AST16080M[2]	16	27	34	80	50	M12	0.68
PSC50A	BGPPSC50AST18080M[2]	18	33	42	80	50	M12	0.83
PSC50A	BGPPSC50AST20085M[2]	20	33	42	85	52	M12	0.85

[2] 无动平衡螺钉孔

[2] Without balance screw holes

通用型 /GP PSC63A ISO 26623





- 跳动精度 < 0.003mm
- 转速为 25,000rpm时，平衡质量等级达到G2.5或Umax< 1g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

› 技术参数 | Technical parameters

单位 | Unit: mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
PSC63A	BGPPSC63AST03080M[1]	3	10	-	80	9.5	-	0.82
PSC63A	BGPPSC63AST03120M[1]	3	10	-	120	9.5	-	0.93
PSC63A	BGPPSC63AST03130M[1]	3	10	-	130	9.5	-	0.97
PSC63A	BGPPSC63AST04080M[1]	4	10	-	80	12	-	0.82
PSC63A	BGPPSC63AST04120M[1]	4	10	-	120	12	-	0.93
PSC63A	BGPPSC63AST04130M[1]	4	10	-	130	12	-	0.97
PSC63A	BGPPSC63AST06080M	6	21	27	80	36	M5	0.95
PSC63A	BGPPSC63AST06100M	6	21	27	100	36	M5	1.03
PSC63A	BGPPSC63AST06120M	6	21	27	120	36	M5	1.19
PSC63A	BGPPSC63AST06130M	6	21	27	130	36	M5	1.23
PSC63A	BGPPSC63AST06160M	6	21	27	160	36	M5	1.59
PSC63A	BGPPSC63AST08080M	8	21	27	80	36	M6	0.95
PSC63A	BGPPSC63AST08100M	8	21	27	100	36	M6	1.03
PSC63A	BGPPSC63AST08120M	8	21	27	120	36	M6	1.19
PSC63A	BGPPSC63AST08130M	8	21	27	130	36	M6	1.23
PSC63A	BGPPSC63AST08160M	8	21	27	160	36	M6	1.59
PSC63A	BGPPSC63AST10080M[2]	10	24	32	80	42	M8	1.10
PSC63A	BGPPSC63AST10100M	10	24	32	100	42	M8	1.18
PSC63A	BGPPSC63AST10120M	10	24	32	120	42	M8	1.34
PSC63A	BGPPSC63AST10130M	10	24	32	130	42	M8	1.38
PSC63A	BGPPSC63AST10160M	10	24	32	160	42	M8	1.74
PSC63A	BGPPSC63AST12080M[2]	12	24	32	80	47	M8	1.09

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通用型 /GP PSC63A ISO 26623

› 技术参数 | Technical parameters

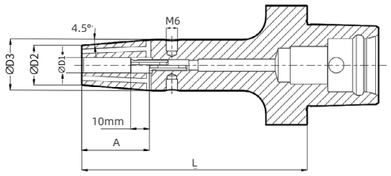
单位 | Unit：mm

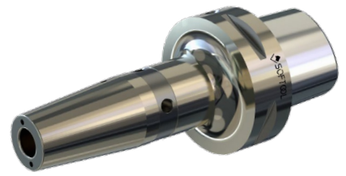
接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
PSC63A	BGPPSC63AST12100M	12	24	32	100	47	M8	1.17
PSC63A	BGPPSC63AST12120M	12	24	32	120	47	M8	1.33
PSC63A	BGPPSC63AST12130M	12	24	32	130	47	M8	1.37
PSC63A	BGPPSC63AST12160M	12	24	32	160	47	M8	1.73
PSC63A	BGPPSC63AST14085M	14	27	34	85	47	M10	1.25
PSC63A	BGPPSC63AST14100M	14	27	34	100	47	M10	1.33
PSC63A	BGPPSC63AST14120M	14	27	34	120	47	M10	1.49
PSC63A	BGPPSC63AST14130M	14	27	34	130	47	M10	1.53
PSC63A	BGPPSC63AST14160M	14	27	34	160	47	M10	1.89
PSC63A	BGPPSC63AST16085M	16	27	34	85	50	M12	1.22
PSC63A	BGPPSC63AST16100M	16	27	34	100	50	M12	1.30
PSC63A	BGPPSC63AST16120M	16	27	34	120	50	M12	1.46
PSC63A	BGPPSC63AST16130M	16	27	34	130	50	M12	1.50
PSC63A	BGPPSC63AST16160M	16	27	34	160	50	M12	1.86
PSC63A	BGPPSC63AST18085M[2]	18	33	42	85	50	M12	1.19
PSC63A	BGPPSC63AST18100M	18	33	42	100	50	M12	1.33
PSC63A	BGPPSC63AST18130M	18	33	42	130	50	M12	1.71
PSC63A	BGPPSC63AST18160M	18	33	42	160	50	M12	1.97
PSC63A	BGPPSC63AST20085M[2]	20	33	42	85	52	M12	1.16
PSC63A	BGPPSC63AST20100M	20	33	42	100	52	M12	1.30
PSC63A	BGPPSC63AST20120M	20	33	42	120	52	M12	1.58
PSC63A	BGPPSC63AST20130M	20	33	42	130	52	M12	1.68
PSC63A	BGPPSC63AST20160M	20	33	42	160	52	M12	1.94
PSC63A	BGPPSC63AST25090M[2]	25	44	53	90	58	M16	1.50
PSC63A	BGPPSC63AST25120M	25	44	53	120	58	M16	2.01
PSC63A	BGPPSC63AST25130M	25	44	53	130	58	M16	2.19
PSC63A	BGPPSC63AST25160M	25	44	53	160	58	M16	2.74
PSC63A	BGPPSC63AST32095M	32	44	53	95	58	M16	1.43
PSC63A	BGPPSC63AST32130M	32	44	53	130	58	M16	2.02
PSC63A	BGPPSC63AST32160M	32	44	53	160	58	M16	2.58

[1] 无过水顶丝，无动平衡螺钉孔，只适用于硬质合金刀具，A 尺寸为最小夹持深度
[2] 无动平衡螺钉孔
- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

[1] Without back up screw, without balance screw holes, suitable solid carbide tools, A is the minimum clamping depth
[2] Without balance screw holes
- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

通用型端面出水 /GC PSC63A ISO 26623





- 跳动精度 < 0.003mm
- 转速为 25,000rpm 时，平衡质量等级达到G2.5或Umax< 1g·mm
- 带轴向长度调节

- Runout < 0.003mm
- Balancing Grade: G2.5 at 25,000 rpm or Umax < 1 g·mm
- With adjustable axial length

› 技术参数 | Technical parameters

单位 | Unit：mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
PSC63A	BGCPSC63AST06080M	6	21	27	80	36	M5	0.95
PSC63A	BGCPSC63AST06100M	6	21	27	100	36	M5	1.03
PSC63A	BGCPSC63AST06120M	6	21	27	120	36	M5	1.19
PSC63A	BGCPSC63AST06130M	6	21	27	130	36	M5	1.23
PSC63A	BGCPSC63AST06160M	6	21	27	160	36	M5	1.59
PSC63A	BGCPSC63AST08080M	8	21	27	80	36	M6	0.95
PSC63A	BGCPSC63AST08100M	8	21	27	100	36	M6	1.03
PSC63A	BGCPSC63AST08120M	8	21	27	120	36	M6	1.19
PSC63A	BGCPSC63AST08130M	8	21	27	130	36	M6	1.23
PSC63A	BGCPSC63AST08160M	8	21	27	160	36	M6	1.59
PSC63A	BGCPSC63AST10080M[1]	10	24	32	80	42	M8	1.10
PSC63A	BGCPSC63AST10100M	10	24	32	100	42	M8	1.18
PSC63A	BGCPSC63AST10120M	10	24	32	120	42	M8	1.34
PSC63A	BGCPSC63AST10130M	10	24	32	130	42	M8	1.38
PSC63A	BGCPSC63AST10160M	10	24	32	160	42	M8	1.74
PSC63A	BGCPSC63AST12080M[1]	12	24	32	80	47	M8	1.09
PSC63A	BGCPSC63AST12100M	12	24	32	100	47	M8	1.17
PSC63A	BGCPSC63AST12120M	12	24	32	120	47	M8	1.33
PSC63A	BGCPSC63AST12130M	12	24	32	130	47	M8	1.37
PSC63A	BGCPSC63AST12160M	12	24	32	160	47	M8	1.73
PSC63A	BGCPSC63AST14085M	14	27	34	85	47	M10	1.25
PSC63A	BGCPSC63AST14100M	14	27	34	100	47	M10	1.33

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通用型端面出水 /GC PSC63A ISO 26623

技术参数 | Technical parameters

单位 | Unit：mm

接口 Coupling	订货号 Ordering code	D1	D2	D3	L	A	过水顶丝 Back up screw	重量 m (kg)
PSC63A	BGCPSC63AST14120M	14	27	34	120	47	M10	1.49
PSC63A	BGCPSC63AST14130M	14	27	34	130	47	M10	1.53
PSC63A	BGCPSC63AST14160M	14	27	34	160	47	M10	1.89
PSC63A	BGCPSC63AST16085M	16	27	34	85	50	M12	1.22
PSC63A	BGCPSC63AST16100M	16	27	34	100	50	M12	1.30
PSC63A	BGCPSC63AST16120M	16	27	34	120	50	M12	1.46
PSC63A	BGCPSC63AST16130M	16	27	34	130	50	M12	1.50
PSC63A	BGCPSC63AST16160M	16	27	34	160	50	M12	1.86
PSC63A	BGCPSC63AST18085M[1]	18	33	42	85	50	M12	1.19
PSC63A	BGCPSC63AST18100M	18	33	42	100	50	M12	1.33
PSC63A	BGCPSC63AST18130M	18	33	42	130	50	M12	1.71
PSC63A	BGCPSC63AST18160M	18	33	42	160	50	M12	1.97
PSC63A	BGCPSC63AST20085M[1]	20	33	42	85	52	M12	1.16
PSC63A	BGCPSC63AST20100M	20	33	42	100	52	M12	1.30
PSC63A	BGCPSC63AST20120M	20	33	42	120	52	M12	1.58
PSC63A	BGCPSC63AST20130M	20	33	42	130	52	M12	1.68
PSC63A	BGCPSC63AST20160M	20	33	42	160	52	M12	1.94
PSC63A	BGCPSC63AST25090M[1]	25	44	53	90	58	M16	1.50
PSC63A	BGCPSC63AST25120M	25	44	53	120	58	M16	2.01
PSC63A	BGCPSC63AST25130M	25	44	53	130	58	M16	2.19
PSC63A	BGCPSC63AST25160M	25	44	53	160	58	M16	2.74
PSC63A	BGCPSC63AST32095M	32	44	53	95	58	M16	1.43
PSC63A	BGCPSC63AST32130M	32	44	53	130	58	M16	2.02
PSC63A	BGCPSC63AST32160M	32	44	53	160	58	M16	2.58

[1] 无动平衡螺钉孔

- 刀具柄部公差等级 h6，用于高速钢和硬质合金刀具
- 可按要求定制其他尺寸和特殊设计

[1] Without balance screw holes

- Tolerance class of tool shank: h6, for HSS and solid carbide tools
- Additional sizes and special designs available on request

零点定位
ZERO-POINT POSITIONING

01

重复定位精度0.002mm

Repeated positioning accuracy 0.002mm

02

配合模块化夹具使用，应用范围广

Used with modular fixture, wide range of applications

03

快速换装，操作简单

Quick change, easy to operate

04

适应于加工中心、五轴联动机床

Suitable for machining center and five-axis linkage machine tool



PSC 零点定位命名方式 PSC Zero-Point Positioning Naming And Coding Rules

BZ500	-	PSC63	V	-	134
01		02	03		04

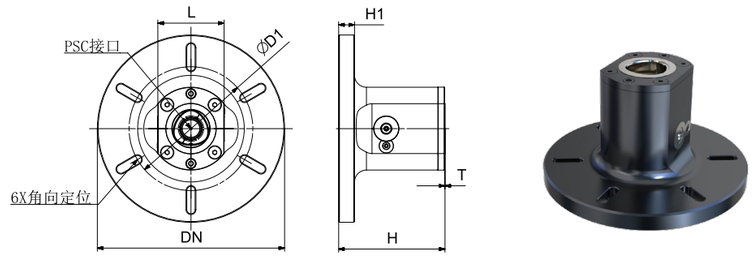
01 产品规格 Type	
BZ500	PSC 零点定位 PSC Zero point

02 接口规格 Interface Type	
PSC63	PSC63 接口 Interface
PSC80	PSC80 接口 Interface

03 加工方式 Processing Method	
V	立式 Vertical
L	车床 Lathe
A	气动 Air

04 长度 Length	
134	134mm
140	140mm
150	150mm
154	154mm
162	162mm
170	170mm
174	174mm
182	182mm
194	194mm
202	202mm
222	222mm

PSC 立式加工零点定位
PSC vertical machining zero positioning



- 重复定位精度 0.002mm
- 配合模块化夹具使用，应用范围广
- 快速换装，操作简单
- 适应于加工中心、五轴联动机床

- Repeated positioning accuracy 0.002mm
- Used with modular fixture, wide range of applications
- Quick change, easy to operate
- Suitable for machining center and five-axis linkage machine tool

› 技术参数 | Technical parameters

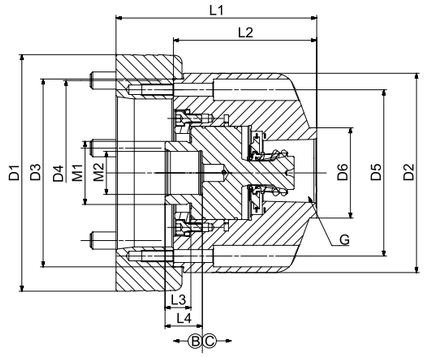
单位 | Unit：mm

订货号 Ordering code	尺寸 Dimension							重量 Weight
	DN	D	D1	H	H1	L	M	
BZ500-PSC63V-134	200	104.5	150	134	20	83.4	4XM8	10.6
BZ500-PSC63V-154				154				11
BZ500-PSC63V-174				174				11.5
BZ500-PSC63V-194				194				12
BZ500-PSC80V-162		260	180	162	20	109.5	4XM10	19.7
BZ500-PSC80V-182				182				20.2
BZ500-PSC80V-202				202				21.7
BZ500-PSC80V-222				222				22.3

- 可单独订购配件，按需询价
- 如果您有需要，请查看样本背面的联系方式，我们会立刻为您提供专业回答

- The spare parts can be ordered separately. Please inquire on demand
- If you need to,please check the contact information on the back of the sample,we will immedieately provide you with a professional answer

PSC 车床零点定位
PSC lathe zero positioning





- 重复定位精度 0.002mm
- 配合模块化夹具使用，应用范围广
- 快速换装，操作简单
- 适应于卧式车床

- Repeated positioning accuracy 0.002mm
- Used with modular fixture, wide range of applications
- Quick change, easy to operate
- Applicable to horizontal lathe

› 技术参数 | Technical parameters

单位 | Unit：mm

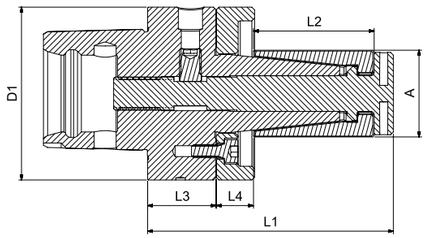
订货号 Ordering code	尺寸 Dimension								重量 Weight
	接口规格 Interface type G	轴向夹持冲程 Reserve stroke axial [mm] B	轴向松开冲程 Release stroke axial [mm] C	M1	M2	D1	D2	D3	
BZ500-PSC63L	PSC63	1.5	2	M44X1.5	M30x1.5	165	139	131	10.8
BZ500-PSC80L	PSC80					165	139	131	14

订货号 Ordering code	D4	D5	D6	L1	L2	L3	L4
BZ500-PSC63L	LKØ133.4 [6 x M12]	116	63	140	100	18.4	26
BZ500-PSC80L	LKØ133.4 [6 x M12]	116	80	150	110	18.4	26

- 可单独订购配件，按需询价
- 如果您有需要，请查看样本背面的联系方式，我们会立刻为您提供专业回答
- 法兰选配详见夹具 33 页
- 如需单独订购芯轴，请参照 229 页

- The spare parts can be ordered separately. Please inquire on demand
- If you need to,please check the contact information on the back of the sample,we will immedieately provide you with a professional answer
- Flanges choose, see the sample book of Chucks P33
- Mandrel need to be ordered seperately, please refer to p229

PSC 手动芯轴
PSC manual mandrel





- 重复定位精度 0.005mm
- 配合 PSC 零点夹具使用，应用范围广
- 快速换装，操作简单
- 结构简单，维护成本低

- Repeated positioning accuracy 0.005mm
- Used with PSC zero fixture,wide range of application
- Quick change, easy to operate
- Simple structure and low maintenance cose

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	尺寸 Dimension							重量 Weight
	接口规格 Interface type G	A	D1	L1	L2	L3	L4	
BZ500-PSC63L-01-022032	PSC63	22-32	63	70	26	25	12	1.1
BZ500-PSC63L-02-032045		32-45		90	44		14	1.4
BZ500-PSC80L-03-040065	PSC80	40-65	80	100	50	30	13	2
BZ500-PSC80L-04-060090		60-90		120	60		23	2.5

- 可单独订购配件，按需询价
- 如果您有需要，请查看样本背面的联系方式，我们会立刻为您提供专业回答

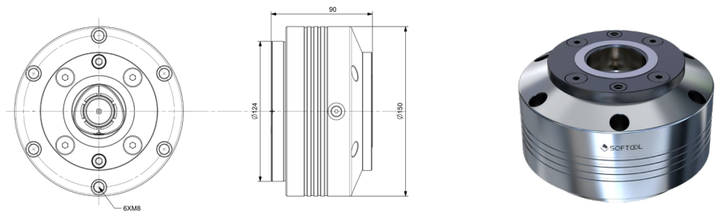
- The spare parts can be ordered separately. Please inquire on demand
- If you need to,please check the contact information on the back of the sample,we will immedieately provide you with a professional answer

› 命名方式 | Naming And Coding Rules

BZ500 - PSC63L - 01 - 022032

- 夹持范围 22-32mm Clamping range 22-32mm
- 序列号 Type
- PSC63 接口 Interface
- PSC 零点定位 PSC Zero point

PSC 气动零点定位
PSC Pneumatic Zero-Point Clamping System



- 气动松开，机械夹紧
- 重复定位精度 < 0.003mm
- 具有二次增压功能，提高拉紧力
- 操作简单，适用于自动化生产

- Pneumatic release, mechanical clamping
- Repeat positioning accuracy < 0.003 mm
- Equipped with pressure booster function，enhances clamping force
- Simple operation，suitable for industrial automation

› 技术参数 | Technical parameters

单位 | Unit：mm

订货号 Ordering code	夹紧力 (M6) Clamping force	夹紧力 (M8) Clamping force	重量 Weight
BZ500-PSC63A-150	气压	18	1
BZ500-PSC80A-170	气压	40	1

- 可单独订购配件，按需询价

- The spare parts can be ordered separately. Please inquire on demand